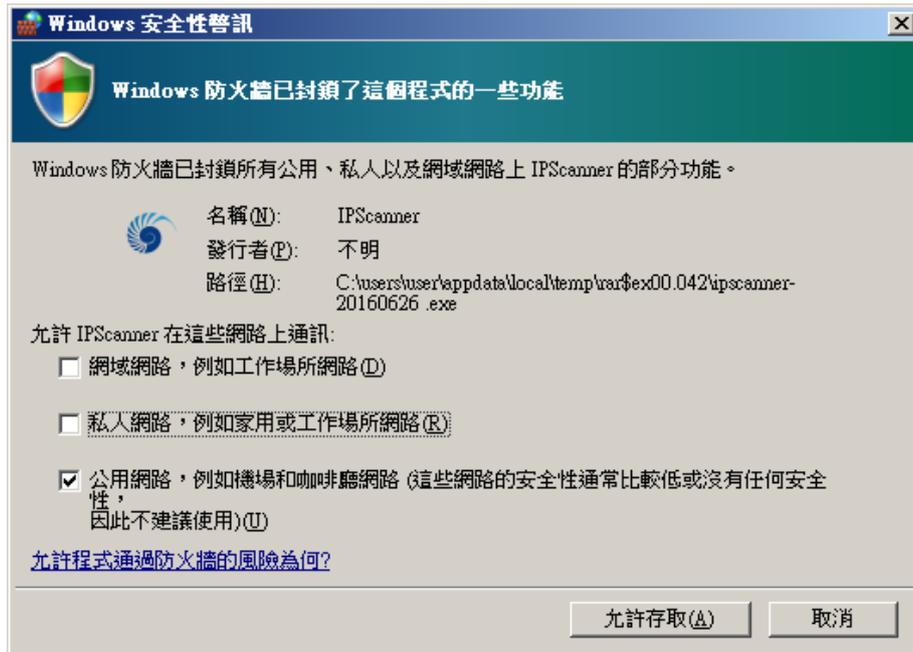
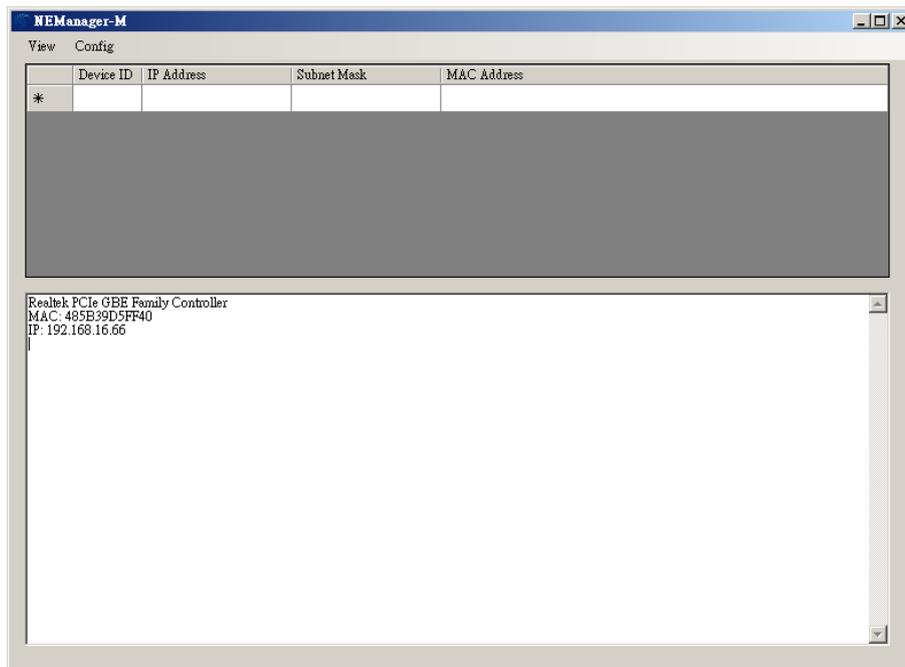


LAN Setup

- 1.Connecting the network line to the equipment, connect the other side of the network line to the HUB.
2. Run the IPScanner.EXE, If a Windows security alert appears, please select a public network, and then click "Allow Access",



The following screen will appear. if not , please press F5 to search again, or check the first step was succeed or not.



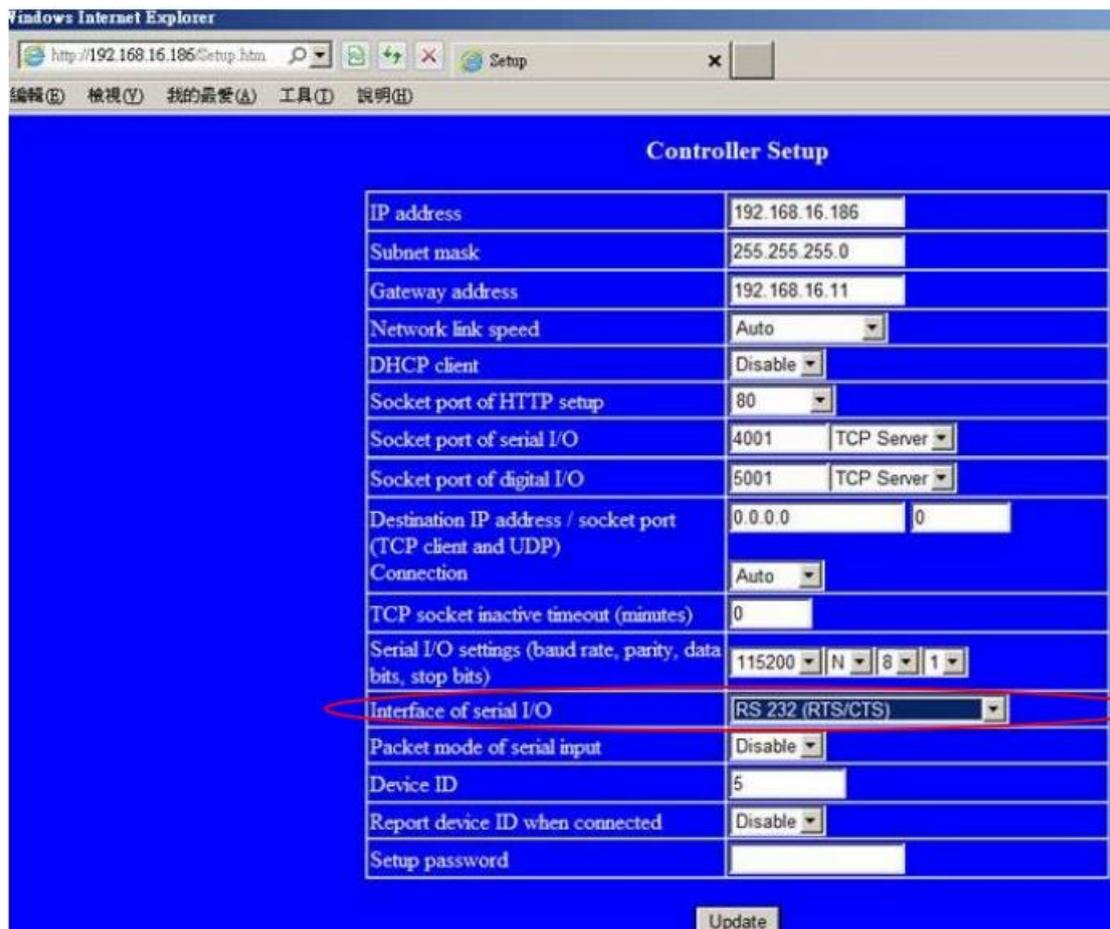
3.It will be shown the installation which has been searched on the screen , click it and select the Set IP Address bellows Config :



A dialog box titled "Set IP Address" with a blue header. It contains two input fields: "IP Address" with the value "192.168.16.123" and "Subnet Mask" with the value "255.255.0.0". To the right of these fields are two buttons: "OK" and "Cancel".

4.Set an useful IP Address and Subnet Mask.

5.It will be shown the Setup Device as the following figure if all steps was corrected to be run.



A screenshot of a web browser window showing the "Controller Setup" page. The browser address bar shows "http://192.168.16.186/Setup.htm". The page has a blue background and contains a table of configuration settings. The "Interface of serial I/O" setting is highlighted with a red circle and is set to "RS 232 (RTS/CTS)".

Controller Setup	
IP address	192.168.16.186
Subnet mask	255.255.255.0
Gateway address	192.168.16.11
Network link speed	Auto
DHCP client	Disable
Socket port of HTTP setup	80
Socket port of serial I/O	4001 TCP Server
Socket port of digital I/O	5001 TCP Server
Destination IP address / socket port (TCP client and UDP)	0.0.0.0 0
Connection	Auto
TCP socket inactive timeout (minutes)	0
Serial I/O settings (baud rate, parity, data bits, stop bits)	115200 N 8 1
Interface of serial I/O	RS 232 (RTS/CTS)
Packet mode of serial input	Disable
Device ID	5
Report device ID when connected	Disable
Setup password	

Update

6.Insert the numbers as the following :

- i.IP Address
- ii.Subnet Mask
- iii.Gateway Address
- iv.Network link speed : AUTO
- v.DHCP client :The DHCP is set Disable
- vi.Socket port of HTTP setup : It is set to be 80 , don't need to change
- vii.Socket port of serial I/O : Set it to be 4001

viii.Socket port of digital I/O : Set it to be 5001

ix.Destination IP address / socket port (TCP client and UDP) Connection : Don't need to change

x.Serial I/O settings (baud rate, parity, data, bits, stop bits) :Insert 115200, N, 8, 1

xi.Interface of serial I/O : Set RS-232(RTS/CTS)

xii.Packet mode of serial input : It is set to be Disable

xiii.Device ID : It is set to be 5

xiv.Setup password : Not required.

xv.Access password : Not required.