DC Electronic Load

PEL-3000E Series

USER MANUAL
VERSION: 1.11

GWINSTEK

Table of Contents

SAFETY INSTRUCTIONS

This chapter contains important safety instructions that you must follow during operation and storage. Read the following before any operation to insure your safety and to keep the instrument in the best possible condition.

Safety Symbols

These safety symbols may appear in this manual or on the instrument.

⚠ WARNING	Warning: Identifies conditions or practices that could result in injury or loss of life.
⚠ CAUTION	Caution: Identifies conditions or practices that could result in damage to the instrument or to other properties.
⚡	DANGER High Voltage
⚠	Attention Refer to the Manual
⏚	Earth (ground) Terminal
⏚	Frame or Chassis Terminal
🗑	Do not dispose electronic equipment as unsorted municipal waste. Please use a separate collection facility or contact the supplier from which this instrument was purchased.

Safety Guidelines

General
Guideline

⚠ CAUTION

- Do not place any heavy object on the instrument.
- Avoid severe impact or rough handling that leads to damaging the instrument.
- Do not discharge static electricity to the instrument.
- Use only crimped wires, not bare wires, for the terminals.
- Do not block the cooling fan opening.
- Do not disassemble the instrument unless you are qualified.
- The equipment is not for measurements performed for CAT II, III and IV.

(Measurement categories) EN 61010-1:2010 specifies the measurement categories and their requirements as follows. The instrument falls under category II.

- Measurement category IV is for measurement performed at the source of low-voltage installation.
- Measurement category III is for measurement performed in the building installation.
- Measurement category II is for measurement performed on the circuits directly connected to the low voltage installation.
- 0 is for measurements performed on circuits not directly connected to Mains.

Power Supply ⚠ WARNING	• AC Input voltage range: 100-120VAC/200-240VAC (90-132VAC/180-250VAC) • Frequency: 47-63Hz • Power: 90VA Max • To avoid electrical shock connect the protective grounding conductor of the AC power cord to an earth ground.
Cleaning	• Disconnect the power cord before cleaning. • Use a soft cloth dampened in a solution of mild detergent and water. Do not spray any liquid. • Do not use chemicals containing harsh material such as benzene, toluene, xylene, and acetone.
Operation Environment	• Location: Indoor, no direct sunlight, dust free, almost non-conductive pollution (Note below) • Temperature: 0°C to 40°C • Humidity: 0 to 85% RH • Altitude: <2000m

(Pollution Degree) EN 61010-1:2010 specifies the pollution degrees and their requirements as follows. The instrument falls under degree 2.

Pollution refers to "addition of foreign matter, solid, liquid, or gaseous (ionized gases), that may produce a reduction of dielectric strength or surface resistivity".

• Pollution degree 1: No pollution or only dry, non-conductive pollution occurs. The pollution has no influence.

• Pollution degree 2: Normally only non-conductive pollution occurs. Occasionally, however, a temporary conductivity caused by condensation must be expected.

• Pollution degree 3: Conductive pollution occurs, or dry, non-conductive pollution occurs which becomes conductive due to condensation which is expected. In such conditions,

	equipment is normally protected against exposure to direct sunlight, precipitation, and full wind pressure, but neither temperature nor humidity is controlled.
Storage environment	• Location: Indoor • Temperature: -20°C to 70°C • Humidity: <90% RH
Disposal 	Do not dispose this instrument as unsorted municipal waste. Please use a separate collection facility or contact the supplier from which this instrument was purchased. Please make sure discarded electrical waste is properly recycled to reduce environmental impact.

Power cord for the United Kingdom

When using the instrument in the United Kingdom, make sure the power cord meets the following safety instructions.

NOTE: This lead/appliance must only be wired by competent persons

⚠️WARNING: THIS APPLIANCE MUST BE EARTHED

IMPORTANT: The wires in this lead are coloured in accordance with the following code:

Green/ Yellow: Earth
Blue: Neutral
Brown: Live (Phase)

As the colours of the wires in main leads may not correspond with the coloured marking identified in your plug/appliance, proceed as follows:

The wire which is coloured Green & Yellow must be connected to the Earth terminal marked with either the letter E, the earth symbol ⏚ or coloured Green/Green & Yellow.

The wire which is coloured Blue must be connected to the terminal which is marked with the letter N or coloured Blue or Black.

The wire which is coloured Brown must be connected to the terminal marked with the letter L or P or coloured Brown or Red.

If in doubt, consult the instructions provided with the equipment or contact the supplier.

This cable/appliance should be protected by a suitably rated and approved HBC mains fuse: refer to the rating information on the equipment and/or user instructions for details. As a guide, a cable of 0.75mm² should be protected by a 3A or 5A fuse. Larger conductors would normally require 13A types, depending on the connection method used.

Any exposed wiring from a cable, plug or connection that is engaged in a live socket is extremely hazardous. If a cable or plug is deemed hazardous, turn off the mains power and remove the cable, any fuses and fuse assemblies. All hazardous wiring must be immediately destroyed and replaced in accordance to the above standard.

GETTING STARTED

This chapter provides a brief overview of the PEL-3000E, the package contents, instructions for first time use and an introduction to the front panel, rear panel and GUI.

PEL-3000E Introduction

The PEL-3000E is an economic, standalone, high performance DC electronic load positioned to test a wide range of different power sources. The DC electronic load is fully programmable to simulate anything from basic static loads to complex dynamic loads. The PEL-3000E is extremely robust and capable of molding to any test environment.

Overview

Model	Operating Voltage (DC)	Current	Power
PEL-3031E	1V-150V	6A (Low range) 60A (High range)	300W
PEL-3032E	2.5V-500V	1.5A (Low range) 15A (High range)	300W

Main Features

Performance	• High slew rates of up to 2.5A/µs (PEL-3031E) for a fast response speed
	• High resolution – 16 bit

Features	• 7 operating modes: CC, CV, CR, CP, CC+CV, CR+CV, CP+CV
	• Fully programmable with normal and fast sequences
	• Soft start
	• Dynamic mode
	• OCP, OVP and other protection features
	• Remote sense
	• Integrated meter
	• Rack-mountable

Interface
- USB, RS232 (optional), LAN (optional) and GPIB (optional)
- External voltage or resistance control
- Rear panel trigger in/out BNC
- Analog external control

Accessories

Standard Accessories	Part number	Description
		Quick Start Guide
		User / Programming manual CD
	Region dependent	Power cord
	61SF-062104N1	Front terminal washers
		◎—Spring washer (M6) x2
	GTL-105A	Remote sense cables, red x1, black x1
Optional Accessories	Part number	Description
	GTL-248	GPIB cable, 2.0m
	GTL-246	USB cable, Type A - Type B
	PEL-010	Dust Filter
	PEL-004	GPIB Card
	PEL-018	LAN Card
	GRA-414-E	Rack mount frame for PEL-3000 series (EIA)
	GRA-414-J	Rack mount frame for PEL-3000 series (JIS)

Factory Installed Option	Part number	Description
	RS-232	RS-232 interface

Package Contents

Check the contents before using the instrument.

Opening the box
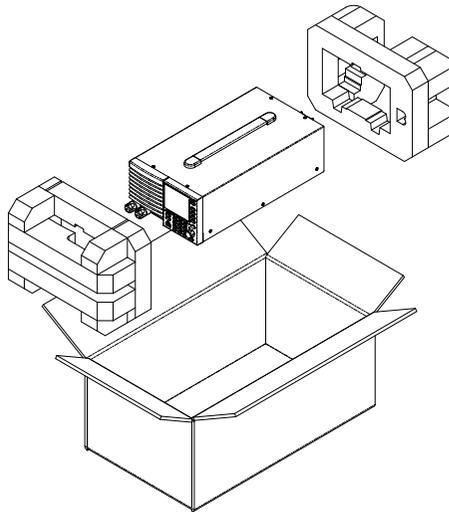
Contents (single unit)

- Main unit
- Quick Start manual
- User / Programming manual CD

- Power cord x1 (region dependent)
- Calibration certificate

Appearance

Front Panel (PEL-3031E/PEL-3032E)

Air inlet	LCD Display	Function keys	Power key

Main/Local

FUNC/File

Help/Utility

Short

Load On/Off

Scroll wheel

Input terminals	Sense-, Sense+ terminals	USB Port, Preset, A/B and Shift keys	Number pad, Clear/ Lock and Enter keys
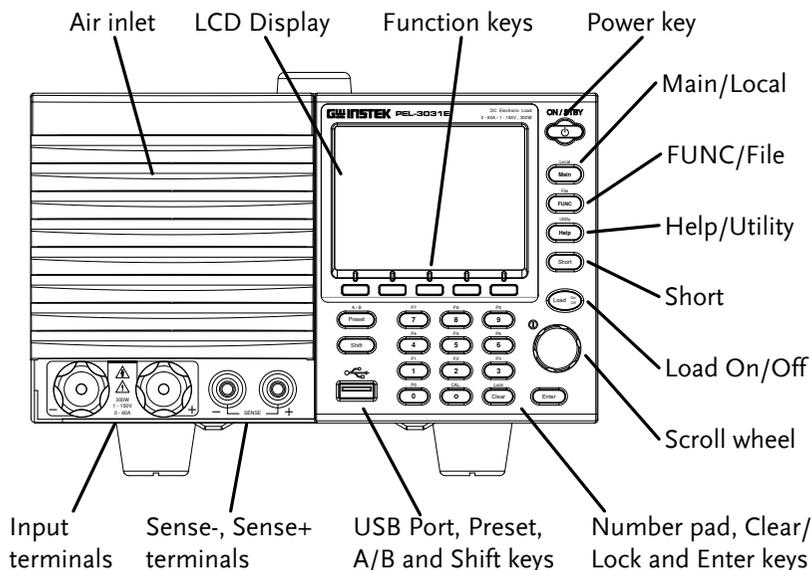
Air Inlet	The air inlet has a removable dust filter
LCD display	3.5 inch LCD display
Function keys	The function keys directly correspond to the soft menu keys at the bottom of the display.
ON/STBY	Turns the unit on or puts the unit into standby mode. Use the power switch on the rear panel to turn the unit off.
Main/Local	Main: Sets the operating mode: CC, CV, CR, CP mode.

	Shift + Main [Local]	Local (Shift + Main): Puts the instrument back into local mode from remote mode.
FUNC/File	FUNC	FUNC: Sets the program function, sequence function or other special functions.
	Shift + FUNC [File]	File (Shift + FUNC): Accesses the file system.
Help/Utility	Help	Help: Access the help menu.
	Shift + Help [Utility]	Utility (Shift + Help): Access the utility menu.
Short	Short	Pressing the Short key will simulate shorting the input terminals. The Short key will be lit when active.
Load on/off	Load On/Off	Turns the load on or off. The Load On/Off key will be lit when active.
Scroll wheel	ⓞ (scroll wheel)	Use the scroll wheel to navigate the menu system or to edit parameters. See page 27 for usage details.
Enter	Enter	Press the Enter key to select highlighted menu items.
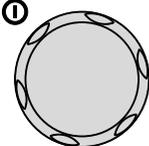
Number pad	P7 7 P8 8 P9 9 P4 4 P5 5 P6 6 P1 1 P2 2 P3 3 P0 0 CAL. o Lock Clear	
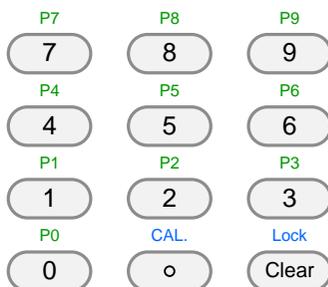
Number pad: Used to enter numerical values.

P0-P9 (Preset + Number keys): Loads one of 10 preset settings.

|		
Clear/Lock	Lock Clear	Clear: Clears the current parameter values. Lock (Shift + Clear): Locks the front panel keys and selector knob.
Shift	Shift	Shift: Used in conjunction with other keys to select secondary functions.
Preset	A / B Preset	Used in conjunction with the number pad to save or load preset settings P0 to P9.
	Shift $+$ A / B Preset	The A/B function is used to manually switch from Level A to Level B when in CC or CR static mode.
USB Port		USB A port. Used for save and recall functions.
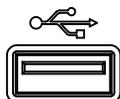
Front panel input
terminals

300W
1 - 150V
0 - 60A
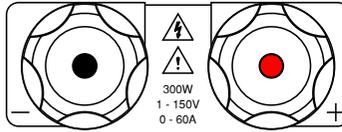
Negative terminal.   Positive terminal.

Sense Ports
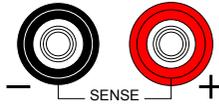
SENSE

Sensing ports for remote
sense. See page 25.

Rear Panel (PEL-3031E/PEL-3032E)

J1 Frame control ports
(Analog control connector)   Trigger out port   Trigger in port

RS232C port
(Factory installed
optional)

USB device port

GPIB port (optional)   Power socket   Exhaust fan
                        and switch
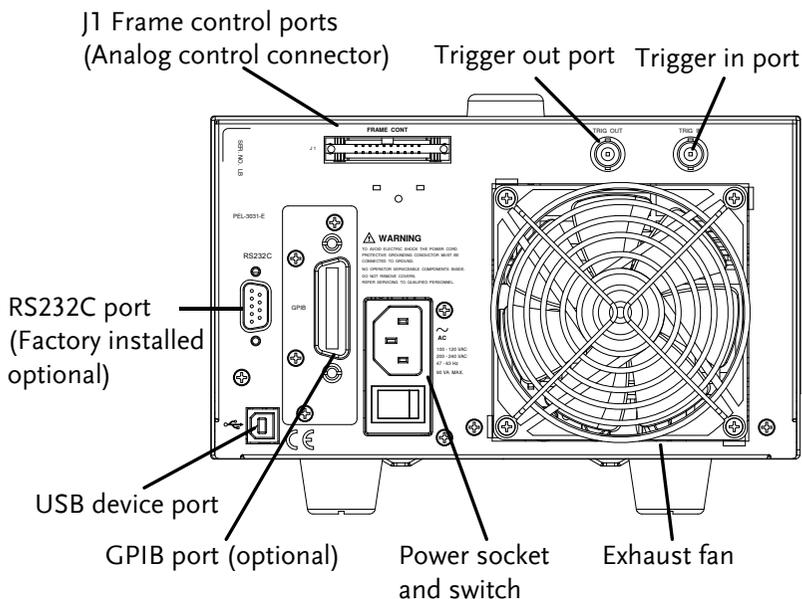
RS232C port

GPIB port

USB B port

The USB B, RS232C and GPIB port are used for remote control.
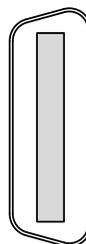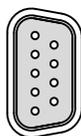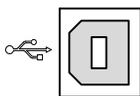
USB B port   RS232C 9 pin   GPIB 24 pin
                  DSUB port   female
                  (Factory installed (Optional)
                  optional)

J1 Frame control ports (Analog control connector)

FRAME CONT

J 1
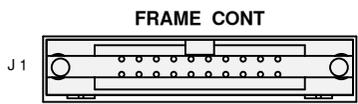
The J1 connector is assigned to perform external control and monitoring.

Exhaust fan

The exhaust fan is used to expel the heat from the unit. Please ensure there is at least 20cm distance between any object and the fan.

Power Socket
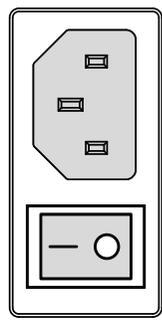
Power Socket: 100-120V, 200-240V 47-63Hz.

Power Switch

Turns the unit on/off.

USB A

USB A Slave port. USB 1.1/2.0

TRIG OUT

TRIG OUT

Trigger out BNC terminal: Outputs a pulse signal during sequence or dynamic operation. The trigger signal has a 4.5V output with a pulse width of a least 2μs and an impedance of 500Ω.

TRIG IN

TRIG IN

Trigger input BNC terminal: This terminal is used to externally resume sequences that have been paused. Pulled down internally to ground by a 100kΩ resistor.

LAN port

LAN

Ethernet port for controlling the PEL-3000E remotely.

Display

Mainframe status panel

Measurement area

Setting area

Operation status panel

Softkeys
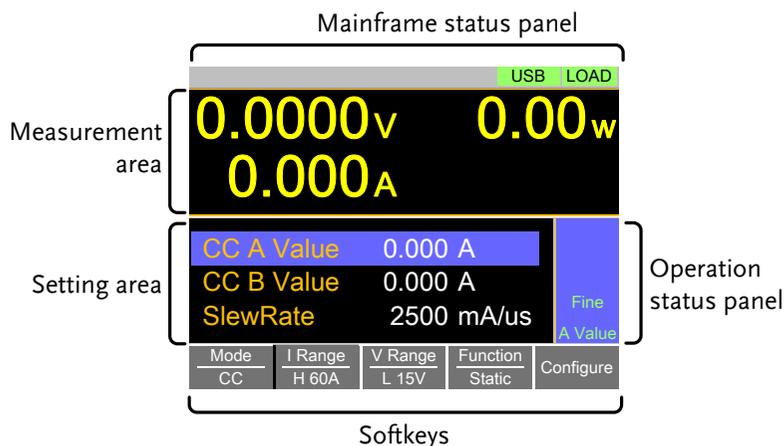
Setting Area	The setting area is used to display and edit the settings for the current mode/function.	
Measurement Area	Displays the voltage, current and power values.	
Mainframe Status Panel	The mainframe status panel displays the status of the load, remote control and short function.	
	When an icon is green it indicates that the function is off. When the icon is orange, the function is on.	
Operation Status Panel	This status panel is used to display the status of the current mode.	
Soft-keys	The soft-key menus are used to select different functions or parameters.	

First Time Use Instructions

Use the procedures below when first using the PEL-3000E to install the rack mount kit, power up the instrument, restore the factory default settings and check the firmware version. Lastly, the Conventions section will introduce you to the basic operating conventions used throughout the user manual.

Power Up and Self Test

Steps

1. Insert the AC power cord into the power socket.

2. Turn the external power switch on. ($O \rightarrow -$)

3. If the unit doesn't turn on, press the On/Standby key.

- The ON/STBY key will go from standby (red) to on (green).

   ON / STBY   ON / STBY
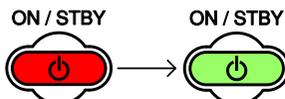
4. The unit will show the splash screen and then load the settings from when the unit was last powered down.

⚠ Note

If the PEL-3000E fails to start up properly or does not turn on, please see you local distributor.

Load Default Settings

Description

When first using the PEL-3000E, recall the factory default settings to ensure the unit is in a known state. See page 217 for a list of the default settings.

Operation

1. Press (Shift) + (FUNC) [File].
   Select *Media/Default[F1]*.
   Select *Factory Default[F2]*.

```
                                      USB   LOAD
   Load Default Setup                        CC
                                            60A
                                            15V
                                           Static

   Warning!!
   Pressing F2 Again Will
   Recall the Default Settings!          A Value
   Media    Factory    Save    Recall
   Default  Default
```
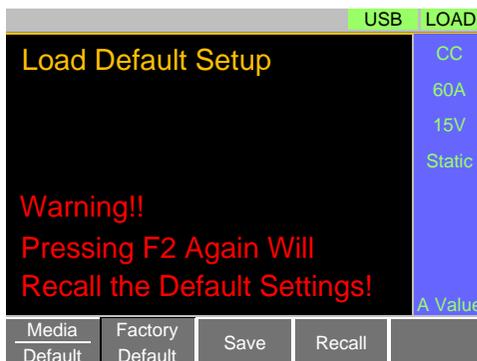
Load Wiring

Wire Gauge considerations

Before connecting the unit to a power source, the wire gauge must be taken into account. Load wires must be large enough to resist overheating when a short-circuit condition occurs as well as to maintain a good regulation. The size, polarity and length of a wire are all factors in determining if a wire will withstand short circuiting.

Wires that are selected must be large enough to withstand a short circuit and limit voltage drops to no more than 2V per wire. Use the table below to help make a suitable selection.

AWG Gauge	Conduct or Diameter mm	Ohms per km	Max amps for chassis wiring
8	3.2639	2.0605	73
9	2.90576	2.59809	64
10	2.58826	3.27639	55
11	2.30378	4.1328	47
12	2.05232	5.20864	41
13	1.8288	6.56984	35
14	1.62814	8.282	32

Load Line Inductance Considerations

When using the PEL-3000E load generator, voltage drop and voltage generated due to load line inductance and current change must be taken into account. Extreme changes in voltage may exceed the minimum or maximum voltage limits. Exceeding the maximum voltage limit may damage the PEL-3000E.

To determine the voltage generated, the following equation can be used.

$E = L \times (\Delta I / \Delta T)$

E= voltage generated

L=load line inductance

ΔI= change of current (A)

ΔT= time (μs)

Load line inductance (L) can be approximated as 1uH per 1 meter of wire. ($\Delta I / \Delta T$) is the slew rate in A/μs.
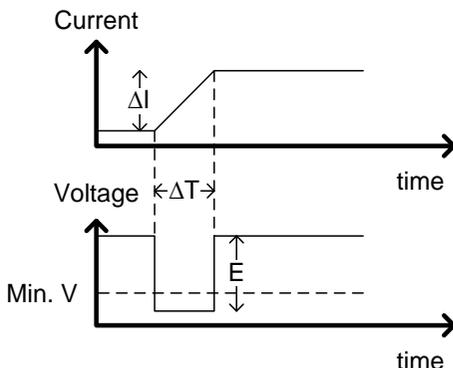
The diagram above shows how changes in current can affect voltage.

Limiting Load line inductance — Load line inductance can be reduced in two ways.

1. Ensure load wires are as short as possible and twist the positive and negative load wires together.

2. Current change can be limited by limiting the slew rate speed when switching in CR and CC mode.

"Twisted pair" will be shown on any connection diagram where the load wires should be twisted together.
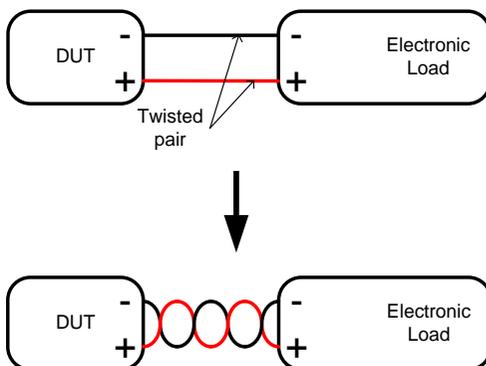
Load Wire Connections

Description   The PEL-3000E has input terminals on the front
               panel.

               Follow the procedures below for the load
               connection. Please adhere to the following
               precautions to ensure your safety and to protect
               the unit from damage.

Connection   When connecting the PEL-3000E to the DUT,
               make sure that the polarity of the connection
               between the DUT and the unit matches.

               Ensure that the maximum input voltage is not
               exceeded. The maximum input voltage is 150
               volts (PEL-3031E).
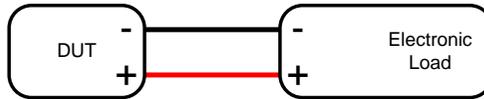
⚠ Caution   If the polarity to the input terminals is reversed, the
               reverse voltage protection function is tripped. The
               reverse voltage protection function is tripped when
               reverse voltages greater than -0.3V are detected.

⚠ Warning   Do not touch any of the input terminals when the
               unit is on.

⚠ Warning   Connecting the input terminals to the wrong polarity
               can damage the DUT or the PEL-3000E.

Using the Front Panel Input Terminals

Description   The front panel input terminals feature polarity-
               distinct caps and accept M6 sized crimped
               terminals.

Steps   1. Turn the power off from the rear panel or put
                     the unit into standby mode.

                  2. Turn the power off from the DUT.

                  3. Connect the load wires to the input terminals:

                  • Connect the positive (+) input terminal on the
                     load generator to the high potential output of
                     the DUT.

                  • Connect the negative (-) input terminal to the
                     low potential output of the DUT.
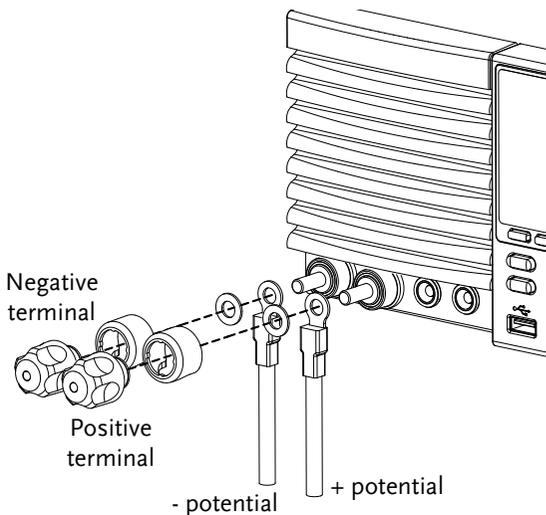
Remote Sense

Description Remote sense can be used to help compensate for long cable length. The longer the cable, the higher the potential resistance and inductance, therefore a short cable is best. Twisting the cable can help reduce induced inductance and using the Vsense terminals compensates the voltage drop seen across the load leads, especially leads with higher resistance. This is useful when used in CV, CR or CP mode.

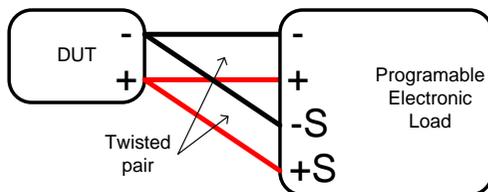Steps 1. Turn the power off from the rear panel or put the unit into standby mode.

2. Turn the power off from the DUT.

3. Connect the DUT to the load terminals, see page 20, 23.

4. Connect the sense wires to the sense terminals:

- Connect the positive sense (+S) terminal to the high potential output of the DUT.

- Connect the negative sense (-S) terminal to the low potential output of the DUT.

⚠️ Warning | Ensure that the load is connected to the DUT before connecting the sense wires. If only the sense wires are connected to the DUT, the load will be seen at the sense terminals. This will result in an internal fuse entering a high-impedance state due to over temperature. At this point, any measured values will be erroneous. You must wait for the temperature to return to normal operating temperature before the unit should be used again.

Firmware Update

Description | The PEL-3000E allows the firmware to be updated by end-users. Before using the PEL-3000E, please check the GW Instek website or ask your local distributor for the latest firmware.

System version | Before updating the firmware, please check the firmware version.

Operation

1. Press (Shift) + (Help) ᵁᵗⁱˡⁱᵗʸ.

2. Select *System/Info[F1]*.

3. The System information is listed on the display.

- Model: PEL-3000E model number.

- Serial Number: XXXXXXXX

- Firmware Ver.: X.XX.XXX.

- Website address.

4. To view other system information, press *System[F1]* and select *Memo*.

```
                                                              USB   LOAD
    Model : PEL-3031E
    Serial Number : 00000001
    Firmware Ver. : 1.01.011


    http://www.goodwill.com.tw



    System    Load    Interface   Time Set   Other
    Info
```

Update Firmware 1. Insert a USB drive into the USB port. Ensure the USB drive has the firmware file located in the root directory.

2. Press (Shift) + (FUNC) [File].

3. Select USB with the *Media[F1]* soft-key.

4. Press the *File Utility[F5]* soft-key.

5. Select the *.UPG upgrade file and press *Select[F1]* twice. Once to select the file and once to confirm.

6. Wait for the update to complete and reset the power when prompted.

⚠ Note   Do not turn the load generator off or remove the USB memory when the firmware is being read or upgraded.

Conventions

The following conventions are used throughout the user manual. Read the conventions below for a basic grasp of how to operate the PEL-3031E menu system using the front panel keys.

Soft Menu keys   The F1 to F5 function keys at the bottom of the display correspond directly to the soft-menu keys

on top.

Soft-menu keys

F1 ~ F5 function keys
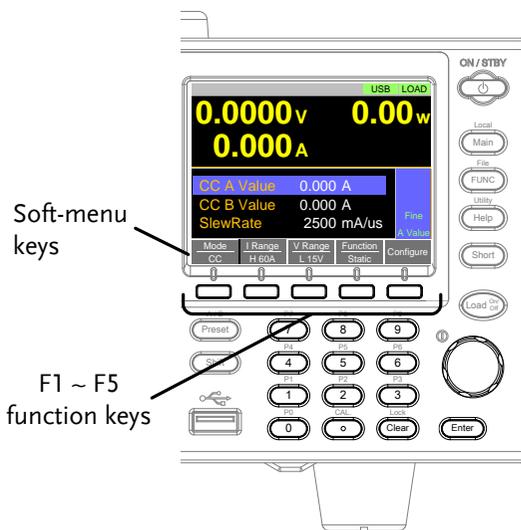
Select Sub Menu

Configure

Pressing this type of soft-menu key will enter a submenu.

Toggle Parameter or State

Function/Item

Mode
CC

Parameter or State

This type of soft-menu icon has the function/item on the top of the label and the selected setting or mode on the bottom of the label.

Repeatedly press the associated function key (F1-F5) to cycle through each setting. For example, repeatedly pressing the *Mode* soft-menu key will cycle through the CC, CR, CV and CP modes.

For some parameters, a popup window will also

appear. Selection of the setting is the same. Repeatedly pressing the relevant function key (F1-F5) will cycle through each setting. The selection on the popup window will also be reflected on the label.
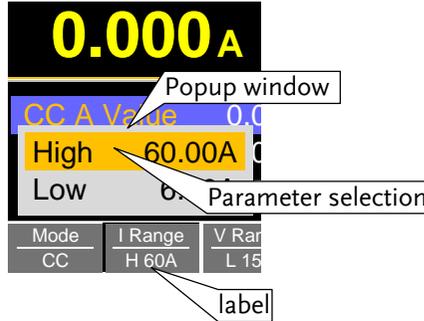
Parameter Input

The scroll wheel, Enter key and number pad can be used to edit parameter values.

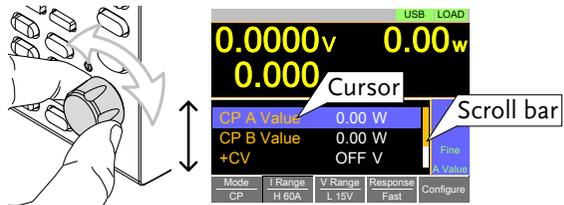1. Use the scroll wheel to move the cursor to the desired parameter.

- A scroll bar is shown when there are additional parameters off-screen.

2. Press the Enter key to select the parameter. The parameter will become highlighted in white.
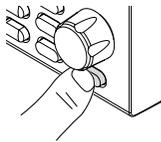
3. Then use the number pad* or scroll wheel** to edit the parameter value.
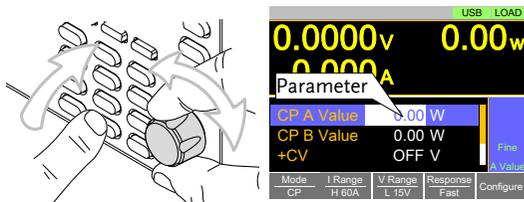
4. Press the Enter key again to finish editing the parameter value.
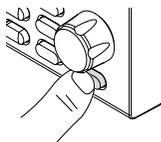
Clearing a Value*	*When editing a parameter with the number pad, pressing the (Clear) key will restore the parameter to the previous value.
Using the Scroll Wheel to Edit a Parameter**	**To edit a parameter using the scroll wheel, simply turn the scroll wheel. Clockwise increases the value, counterclockwise decrease the value.

Pressing the scroll wheel when a parameter is highlighted allows you to change the step resolution. There are two different step resolution methods: Step Mode and Cursor Mode.

> Step Mode: This is the default step resolution method and will only be available to use when it is applicable (Indicated by *Fine* or *Coarse* in the Operation Status panel).

When a parameter is highlighted (step 3 above) pressing the scroll wheel will toggle the step resolution between fine and coarse. For details on how to set the step resolution, see page 64.

Higlighted parameter

Coarse/Fine adjustment
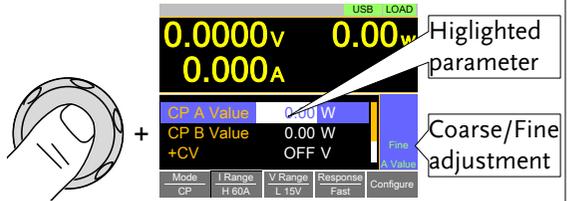
Cursor Mode: This method must first be enabled before it can be used. Pressing the scroll wheel when a parameter is highlighted allows you to set the step resolution by a digit value. An orange line will appear under the currently selected digit value. Repeatedly pressing the scroll wheel moves to the next digit. See page 63 for details.

Higlighted parameter

Cursor Mode Indicator

Cursor position
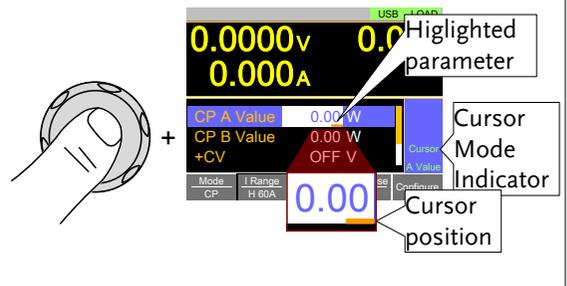
Entering
Alphanumeric
Characters

When renaming files, creating memos or notes, you will be required to enter alphanumeric characters when the character entry screen appears.

- Only alphanumeric characters as well as space [ ], underscore [_] and minus [-] characters allowed.

1. Use the scroll wheel to move the cursor to the desired character.

    Cursor
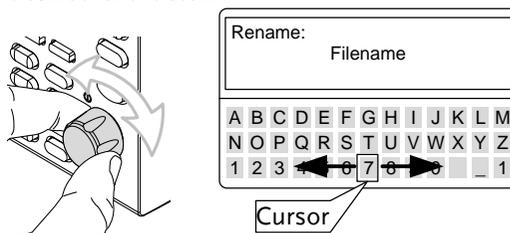
2. Press the (Enter) key or *Enter Character[F1]* to select a character.

    OR Enter Character

3. To delete a character, press *Back Space[F2]*.

4. To save the file name or memo, press *Save[F3]*.

Help Menu

When any function key has been pressed or when a menu has been opened, the HELP key can be used to display a detailed description.

Help Selection

1. Press any function key or soft-menu key.

2. Press (Help) to see the help contents on that particular function key or menu.

3. Use the scroll to navigate the help contents.

4. Press the *Exit[F5]* key to exit the help menu.

				USB	LOAD

HELP
Press F5 to exit the Help mode.

Rotate the VARIABLE knob to scroll all
the contents.

-End-

				Exit
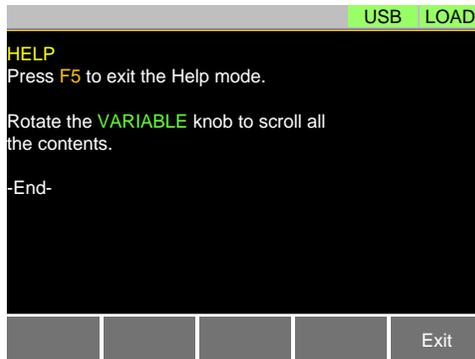
OPERATION

Basic Operation

The PEL-3000E supports 7 main operating modes:

CC, CC+CV;

CR, CR+CV;

CV;

CP, CP+CV

CC Mode

Description	In Constant Current Mode the load units will sink the amount of current programmed. Regardless of the voltage, the current will stay the same. For more details on CC mode, please see the Appendix on page 223.
⚠ Warning	If you change the mode or the range when the load is already on, the load will be turned off automatically.
Operation	1. Make sure the load is off.

2. Press (**Main**).

3. Select CC mode with the *Mode[F1]* soft-key.

4. Select the current range with the *I Range[F2]* soft-key.

Range: High, Low

5. Select the voltage range with the *V Range[F3]* soft-key.

Range: High, Low

6. Set the current level parameters using the scroll wheel and number pad.

- For Static mode, set *CC A Value* and/or *CC B Value*.

- For Dynamic mode, set *Level1* and *Level2*.

- The maximum and minimum current levels depend on the selected ranges.

7. To add CV mode to CC mode (CC+CV), see page 44.

8. Set the remaining basic configuration settings such as the slew rate and switching mode settings. See page 48 for details.

Display

USB   LOAD

0.0000 v   0.00 w

Active setting

0.000 A

Current settings

CC A Value	0.000 A
CC B Value	0.000 A
SlewRate	25 mA/uS

Mode   Voltage range   Fine
                                   A Value

Mode	I Range	VRange	Function	Configure
CC	H 60A	L 15V	Static	

Current range

⚠ Note

Basic CC mode configuration is complete. See page 48 for more configuration options.

The current range and voltage range only applies to CC, CV & CP modes. For CR mode, the voltage range and conductance/resistance ranges are separate from the other modes.

CR Mode

Description

In Constant Resistance Mode, the unit will maintain a constant resistive load by varying the current. CR mode uses ohms, Ω (resistance) or siemens, S (conductance) for the setting units. For more details on CR mode, see the appendix on page 224.

⚠️ Warning	If you change the mode or the range when the load is already on, the load will be turned off automatically.

Operation	1. Make sure the load is off.
	2. Press (**Main**).
	3. Select CR mode with the *Mode[F1]* soft-key.
	4. Select the range with the *Range[F2]* soft-key.
	Range: High, Low
	5. The voltage range will be shown on the V *Range[F3]* soft-key according to the range selected above.
	6. Set the resistance or conductance level parameters using the scroll wheel and number pad.
	• For Static mode, set *CR A Value* and/or *CR B Value*.
	• For Dynamic mode, set *Level1* and *Level2*.
	• The maximum and minimum conductance/ resistance levels depend on the selected conductance/resistance range.
	7. To add CV mode to CR mode (CR+CV), see
	8. Set the remaining basic configuration settings such as the slew rate and switching mode settings.

Display

USB   LOAD

0.0000v   **0.00**w

A

Active setting

Conductance/
Resistance settings

CR A Value	0 mS
CR B Value	0 mS
SlewRate	25

Mode   Voltage range   Fine

A Value

| Mode | Range | V Range | Function | |
| CR | High | L 15V | Static | Configure |

Conductance/Resistance range

⚠ Note   Basic CR mode configuration is complete. See page
              48 for more configuration options.

              For CR mode, the voltage range and
              conductance/resistance ranges are separate from the
              other modes.

CR Units

Description   The CR setting units can be set to ohm (Ω) or
              millisiemens (mS).

Operation   1. Make sure the load is off.

              2. Press (**Main**) > *Configure[F5]* > *Other[F2]* and
                  set the *CR Unit* setting.

              Range: Ω, mS

CV Mode

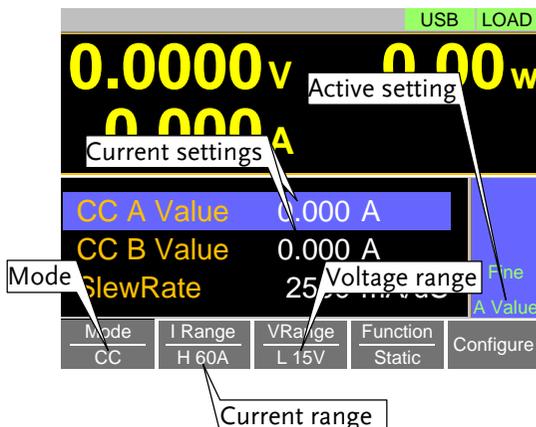|	
Description	In Constant Voltage Mode, the unit will maintain a constant voltage. In CV mode you set the constant voltage level. For more details on CV mode, see the appendix on page 227.
⚠ Warning	If you change the mode or the range when the load is already on, the load will be turned off automatically.
Operation	1. Make sure the load is off.

2. Press **Main** .

3. Select CV mode with the *Mode[F1]* soft-key.

4. Select the current range with the *I Range[F2]* soft-key.

Range: High, Low

5. Select the voltage range with the *V Range[F3]* soft-key.

Range: High, Low

6. Set the voltage level parameters using the scroll wheel and number pad.

- Set CV A Value and/or CV B Value.

- The maximum and minimum voltage levels depend on the selected voltage range.

7. Set the remaining basic configuration settings such as the response settings. See page 48 for details.

Display
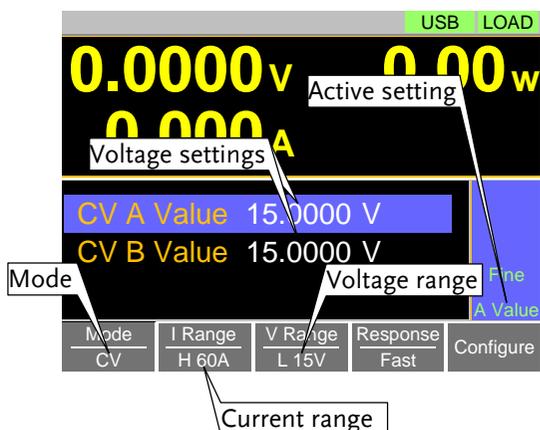
Basic CV mode configuration is complete. See page 48 for more configuration options.

The current range and voltage range only applies to CC, CV & CP modes. For CR mode, the voltage range and conductance/resistance ranges are separate from the other modes.

CP Mode

Description   In Constant Power Mode, the unit will maintain a constant power by varying the current. For more details on CP mode, see the appendix on page 225.
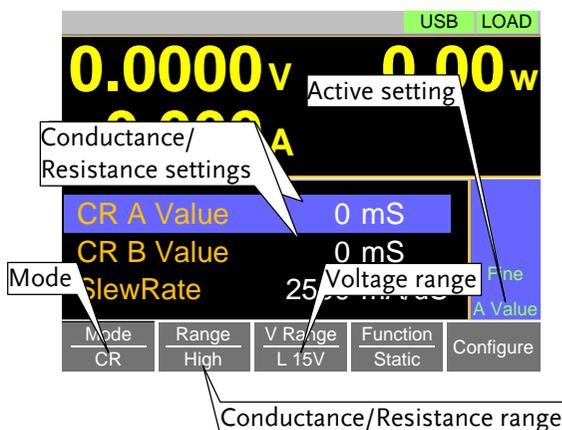
⚠️ Warning   If you change the mode or the range when the load is already on, the load will be turned off automatically.

Operation   1. Make sure the load is off.

2. Press **Main**.

3. Select CP mode with the *Mode[F1]* soft-key.

4. Select the current range with the *I Range[F2]* soft-key.

Range: High, Low

5. Select the voltage range with the *V Range[F3]* soft-key.

Range: High, Low

6. Set the power level parameters using the scroll wheel and number pad.

- Set the CP A Value and/or CP B Value.

- The maximum and minimum power levels depend on the selected current range.

- For static mode, the parameter that is set last becomes the "active" setting. This will be shown in the Operation Status Panel.

7. To add CV mode to CP mode (CP+CV), see page 44.

8. Set the remaining basic configuration settings such as the response settings. See page 48 for details.

Display
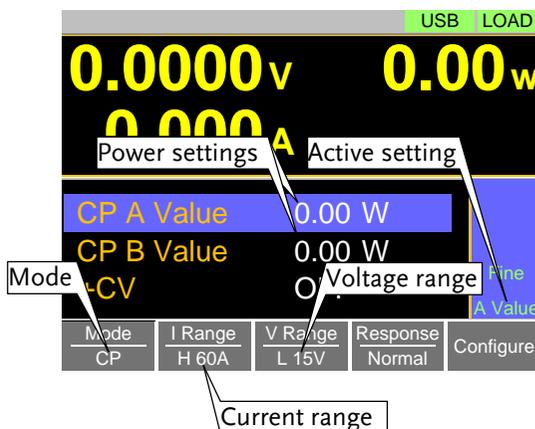
The current range and voltage range only applies to CC, CV & CP modes. For CR mode, the voltage range and conductance/resistance ranges are separate from the other modes.

+CV Mode

Description	CV mode can be added to CC, CR and CP mode.
	• The +CV settings apply to all applicable modes.
Operation	1. Make sure the load is off.
	2. Press Main to return to the main menu for the current mode.
	3. Set the +CV voltage level. (You may need to scroll down to the +CV setting and +CV response speed)
	Range: OFF - rated voltage+2%
	+CV setting: Slow, Fast

⚠ Note Ensure the input voltage is greater than the user-defined CV level.

Display
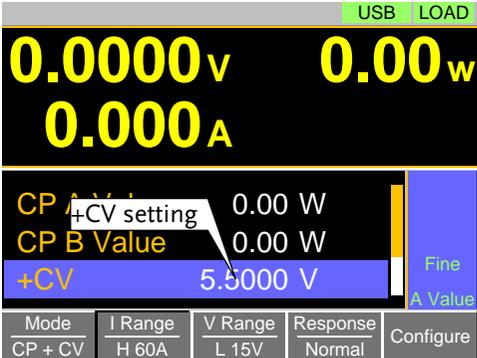
⚠ Note The +CV settings apply to all the applicable operating modes.

For example: The +CV settings made in CR mode will be carried over to the +CV settings in CC and CP mode.

⚠ Note +CV settings cannot be controlled with external control.

Turning on the Load

Description   1. The load can be turned on and off by pressing
                the (Load On/Off) key.

                • The (Load On/Off) key will turn orange when the
                  load is "on".

                • The LOAD icon in the Main Frame status panel
                  will turn orange when the load is on.

⚠ Note   • The load can be set to automatically turn on at
                  start up. See page 58.

                • The load can be turned on via remote control.
                  See the programming manual.

                • The load can be turned on via external control.
                  See page 180.

                • By default the load will automatically turn off
                  if the range or operating mode (CC, CV, CR,
                  CP) is changed. To disable this behavior, Set
                  Load Off (Mode) and *Load Off (Range)* to the *OFF*
                  setting. See page 59 for details.

Display

LOAD on

USB LOAD

1.5000ᵥ   1.50

Shorting the Load

Description	The Short key can be used to simulate a short circuit of the load input terminals. A short circuit is simulated by:

- Setting the current to the maximum value in CC mode.
- Setting the resistance to the minimum value in CR mode.
- Setting the voltage to the minimum value in CV mode.
- Setting the power to the maximum value in CP mode.
- When the load is shorted, the external controller also sends a short signal. See page 184 for usage details.

Operation	1. The short function can be turned on and off by pressing the (Short) key.

- The (Short) key will turn red when the short function is active.
- The Short icon will appear when the short function is active.

Display

SHORT on

| SHORT | USB | LOAD |

1.5000 v   **1.50**

Short Key Configuration

Description	The Short key can be configured to Toggle or Hold. By Default the Short key is set to Toggle.

- Toggle: Pressing the Short key will toggle the shorting function on or off.

- Hold: Holding the short key will short the load.

Operation	1. Press (**Main**) > *Configure[F5]* > *Other[F2]* and set the *Short Key* setting.
	Range: Toggle, Hold

Locking the Front Panel Controls

Description	The keys and scroll wheel on the front panel can be locked to prevent settings from being changed.
Operation	1. The keys can be locked and unlocked by pressing (Shift) + (Clear). *(Lock)*

- LOCK will appear in the Mainframe status panel when the keys are locked.

- The (Load On/Off) key will not be locked if the load is on.

Display	LOCK icon

LOCK   USB   LOAD

0.0000v   0.00w

Basic Configuration

The basic configuration settings are the common configuration settings that are used for each operating mode. After selecting a basic operating mode (CC, CR, CV or CP mode), the slew rate, switching mode, response rate and other common parameters should be configured.

Select the Switching Function

Description   The PEL-3000E has two switching modes, static and dynamic. The switching modes allow the PEL-3000E to switch between two preset levels. Static mode can only switch between the two levels manually, while Dynamic mode switches between each level automatically based on a timer.

- Static mode: A Value, B Value
- Dynamic mode: Level1, Level2

When the unit is set to static mode, only one value (A Value or B Value) can be active at a time. The active value is shown in the Operation Status Panel.
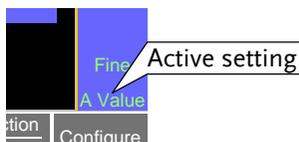
When the unit is set to dynamic mode, the unit will switch between Level1 and Level2 based on the Timer1 and Timer2 parameters, shown below.
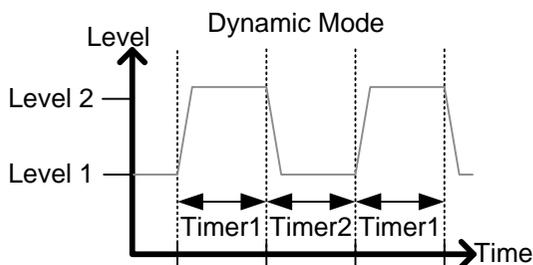
Dynamic Mode

⚠ Note	Dynamic mode is not available for CV or CP mode.

Operation

1. Make sure the load is off.

2. Press **Main** .

3. Select Dynamic or Static mode with the *Function[F4]* soft-key.

- A different switching mode can be set for CC and CR mode.

4. For dynamic mode, set the Timer1 and Timer2 parameters using the scroll wheel and number pad.

- Timer1 sets the Level1 on-time.

- Timer2 sets the Level2 on-time.

- Take the slew rate settings into consideration when setting the timers.

- The frequency of the dynamic switching is output via the TRIG OUT BNC. See page 60 to turn the trigger on or to configure the trigger.

- To select whether A Value or B Value is the "active" setting, press the **Shift** + **Preset** (A / B) keys.

- The "active" value will be shown in the Operation Status Panel.

- The load can be "on" when switching between A Value and B Value.

Display:
Static Mode
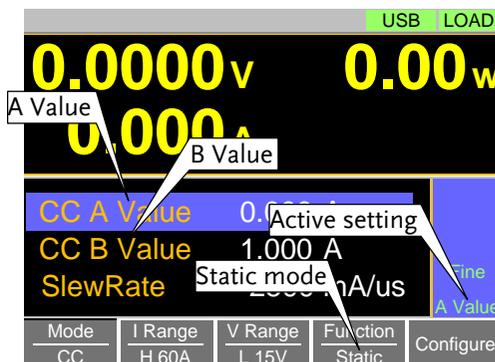
Display:
Dynamic Mode
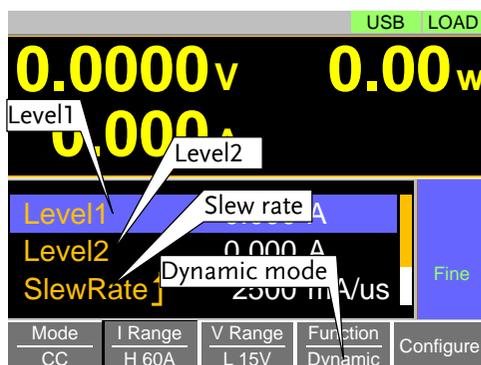
Select the Display Units for Dynamic Mode Levels

Description	When Dynamic switching mode is selected, the Level1 and Level2 values can be set to either discrete values or as a percentage of a set value.

- The setting applies to all applicable operation modes.
- By default the units are set to Value.
- When Percent is chosen, 100% = 100% of the Set power, current or resistance value.

Operation	1. Make sure the load is off.
	2. Press (**Main**) > *Configure[F5]* > *Other[F2]* and set the *Dyna. Level* setting.

Range: Value, Percent

Display:
Percent Setting

Example

Dynamic Mode:
Dyna. Level = Percent
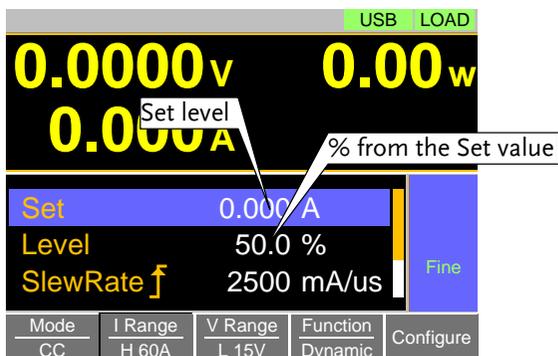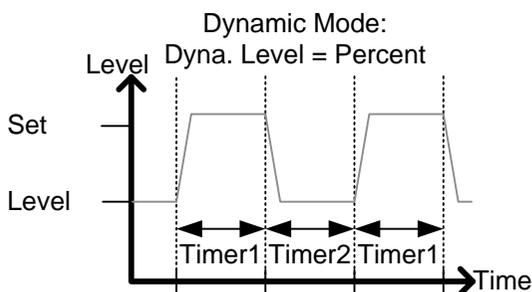
Select the Switching Time Configuration for Dynamic Mode

Description   The switching time for dynamic mode can be configured to switch between two preset on-times (Timer1, Timer2) or by setting a switching frequency and duty cycle.

Operation   1. Press (**Main**) > *Configure[F5]* > *Other[F2]* and set the *Dyna. Time* setting.

Range: T1/T2, Freq. Duty

Slew Rate

Description	The current slew rate can be set for CC and CR mode. The slew rate setting is used to limit the change in current when switching.
	For static mode, only a single slew rate can be set.

Operation
1. Make sure the load is off.
2. Press **Main**.
3. Set the slew rate(s) using the scroll wheel and number pad.
- For static mode, only a single slew rate can be set.
- For dynamic mode, set both the rising and falling slew rates.
- Take the timer settings into consideration when setting the slew rates.

Display

USB   LOAD

0.0000v   0.00w

Slewrate settings **A**

SlewRate↑	2500 mA/uS
SlewRate↓	2500 mA/uS
Timer1	30000 ms

Mode	I Range	V Range	Function	Configure
CC	H 60A	L 15V	Dynamic	
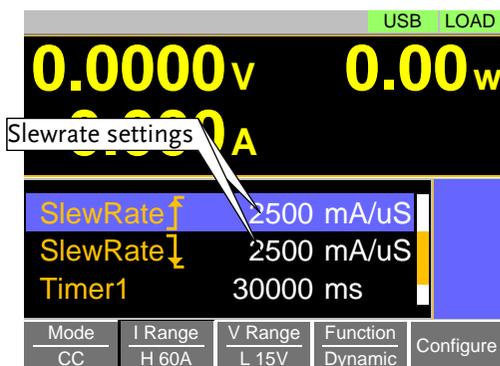
CV/CP Mode Response Speed

Description	The response speed setting is the response speed for the negative feedback control of the load current when used in CV or CP mode. Response speed settings are only applicable to CV or CP mode.

- A response speed that is too fast could cause the unit to be unstable.
- Reducing the response speed can improve stability.

Operation	1. Make sure the load is off.
	2. Press (**Main**). Make sure the unit is in CV or CP mode by using the *Mode[F1]* soft-key.
	3. Select the response speed with the *Response[F4]* soft-key.
	Response: Slow, Normal, Fast

Display
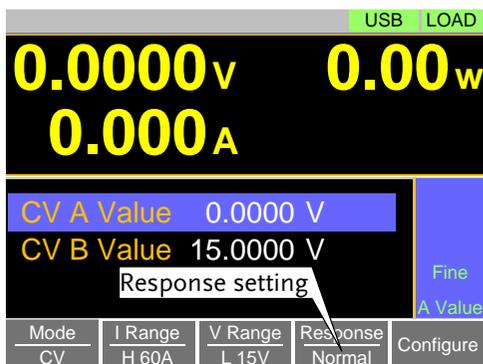
Advanced Configuration Settings

Use the advanced configuration settings to configure settings other than those described in the basic configuration chapter.

Soft Start Setting

Description   The soft start setting is used to limit the amount of input current at start-up or from when the Von Voltage threshold is tripped.

- The soft start setting only applies to CC, CR and CP mode.

Soft Start = ON
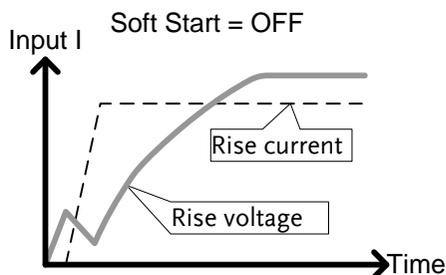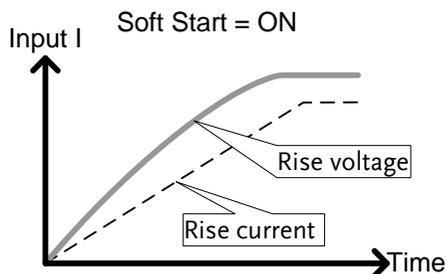
Soft Start = OFF

Operation   1. Press **Main** > *Configure[F5]* > *Other[F2]* and set the *Soft Start* time.

Range: OFF, 1-200ms

Von Voltage Settings

Von Voltage Level

Description   The Von Voltage is the threshold voltage at which
                the load module will start to sink current.
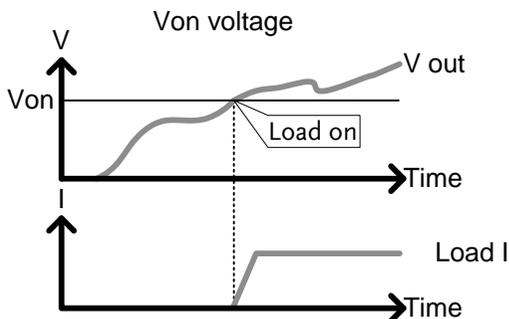
Operation   1. Press (**Main**) > *Configure[F5]* > *Other[F2]* and
                    set the *Von Voltage* level.

                Range: Von Voltage: 0.00-rating voltage

Von Voltage Latch

Description   When Von Latch is set to ON, the load will
                continue to sink current after being "latched",
                even if the voltage drops below the Von Voltage
                threshold level.

                When Von Latch is set to OFF, the load will turn
                off when the voltage drops below the Von Voltage
                threshold level.

- By default Von Latch is set to OFF.

Von Latch = OFF

V
|
Von ────────────────────────────── V out
|
Time

I
|
| Load on   Load I
|
Time
Load off   Load on

Von Latch = ON

V
|
Von ────────────────────────────── V out
|
Time

I
|
| Load on   Load I
|
Time
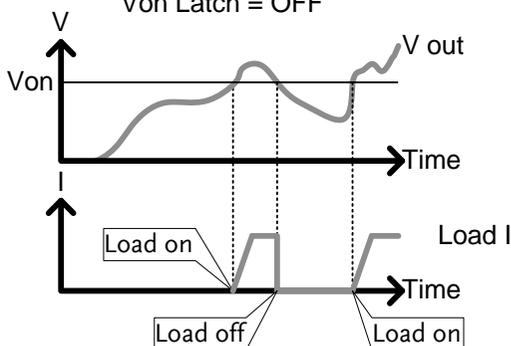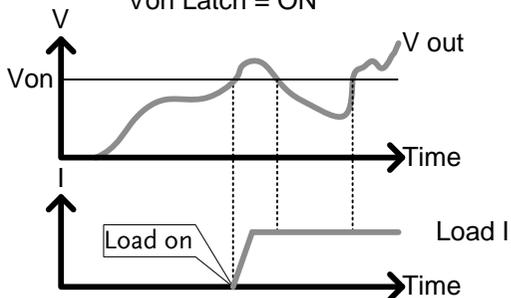
Operation   1. Press (Main) > *Configure[F5]* > *Other[F2]* and
                     set the *Von Latch* setting.

                 Range: Von Latch: OFF, ON

Von Voltage Delay

Description   Von Delay is the amount of time the unit will wait
                  before turning the load on after the Von Voltage
                  threshold has been latched. This will prevent
                  overshoot current from affecting the Von Voltage
                  threshold.

Operation	1. Press (**Main**) > *Configure[F5]* > *Other[F2]* and set the *Von Delay* time.
	Range: Von Delay: OFF, 2.0-60ms
Note	CR mode can have the delay time set separately from the other modes (called Von Delay –CR when in CR mode).

Timer Functions

Count Time

Description	When Count Time is set to on, it will count the elapsed time from when the load was turned on to when it was turned off.
	• This function is applicable to manual and automatic shutdown (such as from protection functions such as UVP etc.)
	• The elapsed time will be shown in the display Measurement area.
Operation	1. Press (**Main**) > *Configure[F5]* > *Other[F2]* and turn the *Count Time* on or off.
	Range: ON, OFF
Display	

USB   LOAD

0.0000 V Elapsed time **0.00** W

0.000 A   0:00:05

Level1   0.00 W

Cut Off Time

Description   The Cut Off Time function will turn the load off after a set-amount of time. After the load has been turned off, a popup screen will display the voltage level when the load was turned off.

Operation   1. Press (**Main**) > *Configure[F5]* > *Other[F2]* and set the *Cut Off Time*.

Range: OFF, 1 second - 999 hours:59 minutes:59 seconds

Display
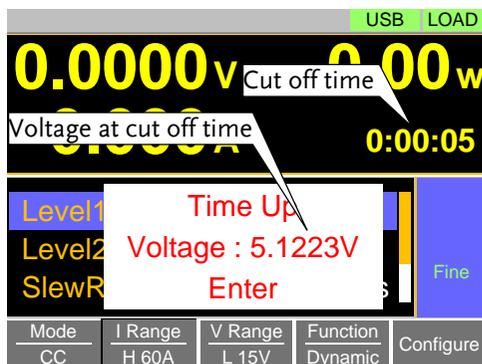
Auto Load Configuration

Description   The PEL-3000E can be configured to automatically load the last program, normal sequence, fast sequence or load setting at startup.

By default, this setting is disabled.

Operation

Utility

1. Press (Shift) + (Help) > *Load[F2]*.

2. Turn *Auto Load* On or Off.

• When set to OFF, the Auto Load setting is disabled.

3. Select the *Auto Load On* configuration.

• This will select whether the PEL-3000E will automatically load the last program, normal sequence, fast sequence or load settings.

Auto Load On: Load, Prog, NSeq, FSeq

Load Off (Mode) and Load Off (Range)

Description   By default the load will automatically turn off when either the operating mode (CC, CV, CR, CP) or the range (I range, V range) is changed.

To allow the load to stay on when the operating mode is changed, set the *Load Off (Mode)* setting to *OFF*.

To allow the load to stay on when the current or voltage range is changed, set the *Load Off (Range)* setting to *OFF*.

By default, these settings are set to *ON*.

Operation

Utility

1. Press (Shift) + (Help) > *Load[F2]*.

2. Select *Load Off (Mode)* setting.

• When set to OFF, the load will stay on when the operating mode is changed.

Load Off (Mode):   OFF, ON

3. Select *Load Off (Range)* setting.

• When set to OFF, the load will stay on when the range is changed.

Load Off (Range):   OFF, ON

Short Safety

Description   When activated, the safety short function only allows the short key to be used when the load is already on.

Operation   1. Press (**Main**) > *Configure[F5]* > *Other[F2]*.

2. Select the *Short (safety)* setting.

- When set to OFF, the load can be shorted at anytime.
- When set to ON, the load can only be shorted when the load is already on.

Short (Safety):   OFF, ON

Short Function Enable/Disable

Description   The short key can be disabled to prevent the operator accidentally shorting the load.

Operation   Press (**Main**) > *Configure[F5]* > *Other[F2]* and set the *Short Function*.

- When set to OFF, the Short key is disabled and all short configuration options in the Main>Configure>Other menu are also disabled.
- When set to ON, the Short key is enabled.

Short Function: OFF, ON

Locking the Front Panel Controls

Description	The keys and scroll wheel on the front panel can be locked to prevent settings from being changed.
Operation	1. The keys can be locked and unlocked by pressing (Shift) + (Clear)^{Lock}.
	• LOCK will appear in the Mainframe status panel when the keys are locked.
	• The (Load On/Off) key will not be locked if the load is on.
Display	LOCK icon

```
                            LOCK              RS232 LOAD
        0.000v         0.00w
```
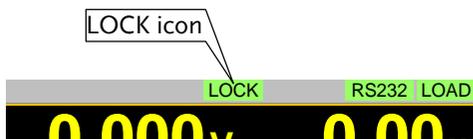
Input/Output Trigger Settings

See page 187 for more details on the Trigger In or Out BNC terminals. See page 86 & 95 to use the trigger out with the normal or fast sequence function.

Trigger In Status

Description	The Trigger In BNC terminal can be turned on or off.
Operation	1. Press (Main) > *Configure[F5]* > *Next Menu[F4]* > *Sync[F1]*. Set the *Trigger In* on or off.
	Range: ON, OFF(default)

Trigger In Delay

Description   The Trig In Delay setting determines how long to
                   delay any action after a trigger is received.

Operation   1. Press **Main** > *Configure[F5]* > *Next Menu[F4]*
                       > *Sync[F1]*. Set the *Trigger In Delay* setting.

                   Range: 0.0 - 5000µs
                                 Default: 0µs

Trigger Out Status

Description   The Trigger Out BNC terminal can be turned on
                   or off.

Operation   1. Press **Main** > *Configure[F5]* > *Next Menu[F4]*
                       > *Sync[F1]*. Set the *Trigger Out* on or off.

                   Range: ON(default), OFF

Trigger Out Width

Description   The Trigger Out Width setting sets the trigger
                   output signal's pulse width.

Operation   1. Press **Main** > *Configure[F5]* > *Next Menu[F4]*
                       > *Sync[F1]*. Set the *Trigger Out Width* setting.

                   Range: 2.5 - 5000.0µs
                                 Default: 10µs

Step Resolution Configuration

There are two different ways to set the set resolution when using the scroll wheel to edit parameters. Step Mode and Cursor Mode. Step Mode is the default method. Only one mode can be active at a time; When one mode is active, the other mode is deactivated.

Cursor Mode Configuration

Description	Cursor mode allows you to edit the selected parameter one digit at a time. When editing a parameter, pressing the scroll wheel determines which digit is selected. Turning the scroll wheel will then edit the parameter by the step resolution of the digit.
	See the Conventions section on page 27 for operation details.
Operation	1. Press **Main** > *Configure[F5]* > *Next Menu[F4]* > *Knob[F2]* and set the *Status* setting is set to *Cursor.*
Display	

		USB	LOAD
	Configure		CC
			60A
Status	Cursor		15V
CCH Step	0.200 A		Dyna
CCL Step	0.0200 A		
CRH Step	200 mS		
CRL Step	20.0 mS		
Sync	Knob	External		Previous Menu
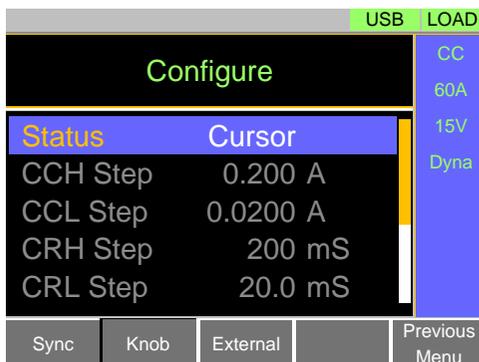
Step Mode Configuration

Description   When set to Step Mode, the voltage, current, resistance and power settings can have the step resolution configured. The step resolution refers to the step resolution of the coarse adjustment for these settings. The fine adjustment cannot be configured.

See the Conventions section on page 27 for details on how to switch between coarse and fine adjustment modes.

Settings   The step resolution of each setting is configured separately for each current range.

Settings	Description
CCH Step	CC mode, IRange = High
CCL Step	CC mode, IRange = Low
CRH Step	CR mode, Range = High
CRL Step	CR mode, Range = Low
CVH Step	CV mode, VRange = High
CVL Step	CV mode, VRange = Low
CPH Step	CP mode, IRange = High
CPL Step	CP mode, IRange = Low

Operation   1. Press (Main) > *Configure[F5]* > *Next Menu[F4]* > *Knob[F2]* and make sure the *Status* setting is set to *Step.*

2. Set the desired step resolution settings. (The step resolution settings are only available when *Status=Step (coarse/fine)*)

- For example if the step resolution for CCH Step is 0.200A, then the resolution can be incremented in 0.2A steps.

Display

		USB	LOAD
	Configure		CC
			60A
Status	Step (coarse/fine)		15V
CCH Step	0.200 A		Dyna
CCL Step	0.0200 A		
CRH Step	200 mS		
CRL Step	20.0 mS		

Sync	Knob	External		Previous Menu
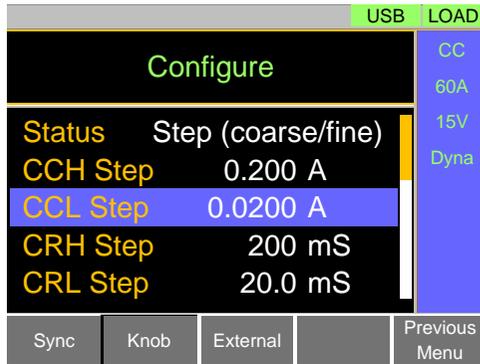
Protection Settings

The Protection settings are used to prevent damage to the unit or the DUT by excessive current, voltage or power.

An alarm is generated and a message is displayed on the screen when a protection setting is tripped. When an alarm is activated, the load is turned off (or limited), and the ALARM STATUS pin of the J1 connector on the rear panel (pin 16) turns on (open collector output by a photocoupler). The protection settings can be used regardless of whether the remote sense connections are used or not.

OCP

Description	For OCP, the PEL-3000E can be configured to either limit the current or turn off the load.
	The OCP levels can be set to 5% higher than the rating current.
Operation	1. Press **Main** > *Configure[F5]* > *Protection[F1]* and set the *OCP Level* and *OCP Setting*.
	Range: OCP Level: Rating current + 5%
	OCP Setting: LIMIT, Load Off, OFF
Alarm	• When *OCP Setting* is configured to *Load Off*, a message will be displayed on the screen when OCP is tripped. The Enter key must be pressed to clear the alarm message.
	• When configured to *LIMIT*, OCP will be displayed on the screen when the OCP is tripped and the current will be limited to the *OCP Level* setting.
	• When configured to *OFF*, a message will be displayed on the screen when ROCP is tripped. The Enter key must be pressed to clear the alarm message. When configured to *OFF*, the OCP level is automatically fixed (not

adjustable) as the rating current + 10% of the currently selected range. For example: If I Range = Low (6A), then OCP level = 6.6A. This setting applies to CC, CV and CP modes.

Display
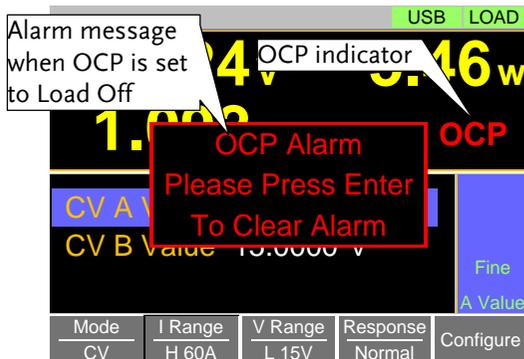
OPP

Description   For OPP, the PEL-3031E can be configured to either limit the power or turn off the load.

The OPP levels can be set to 5% higher than the rating power.

Operation   1. Press (**Main**) > *Configure[F5]* > *Protection[F1]* and set the *OPP Level* and *OPP Setting*.

Range: OPP Level: Rating power + 5%

OPP Setting: LIMIT, Load Off, OFF

Alarm   • When *OPP Setting* is configured to *Load Off*, a message will be displayed on the screen when OPP is tripped. The Enter key must be pressed to clear the alarm message.

• When configured to *LIMIT*, OPP will be displayed on the screen when the OPP is tripped and the power will be limited to the *OPP Level* setting.

- When configured to *OFF*, a message will be displayed on the screen when ROPP is tripped. The Enter key must be pressed to clear the alarm message. When configured to *OFF*, the OPP level is automatically fixed (not adjustable) as the rating power + 10%.

Display
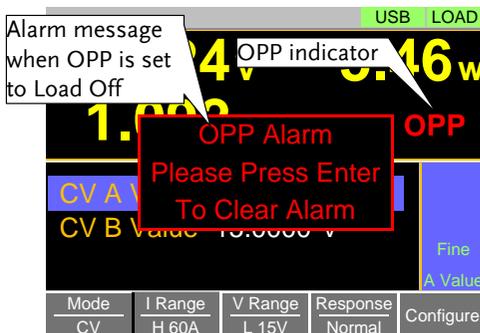
UVP

Description   If the UVP is tripped, the PEL-3031E will turn off the load.

The UVP levels can be set from 0V to 2% higher than the rating voltage.

Operation   1. Press (**Main**) > *Configure[F5]* > *Protection[F1]* and set the *UVP Level*.

Range: UVP Level: OFF, 0-Rating voltage + 2%

Alarm   • The UVP indicator and a message will only appear on the screen when the input voltage is below the UVP level. The Enter key must be pressed to clear the alarm message.
    • To clear the UVP indicator, remove the cause of the under voltage - i.e., increase the input voltage.

Display
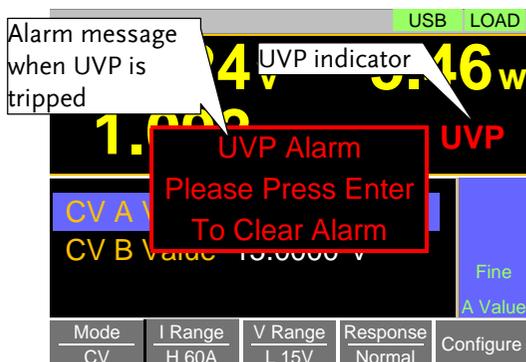
OVP

Description	If the OVP is tripped, the PEL-3000E will turn off the load.
	The OVP levels can be set from 0V to 5% higher than the rating voltage.
Operation	1. Press (**Main**) > *Configure[F5]* > *Protection[F1]* and set the *OVP Level*.
	Range: OVP Level: OFF, 0-Rating voltage + 5%
	Note: To turn OVP off, set the OVP voltage greater than the current rating voltage + 5%.
Alarm	• The OVP indicator and a message will only appear on the screen when the input voltage is below the UVP level. The Enter key must be pressed to clear the alarm message.
	• To clear the OVP indicator, remove the cause of the over voltage - i.e., reduce the input voltage.

Display

Alarm message when OVP is tripped

OVP indicator

USB   LOAD

OVP Alarm
Please Press Enter
To Clear Alarm

OVP

CV A V...
CV B Value 15.0000 V

Fine
A Value

Mode	I Range	V Range	Response	
CV	H 60A	L 15V	Normal	Configure
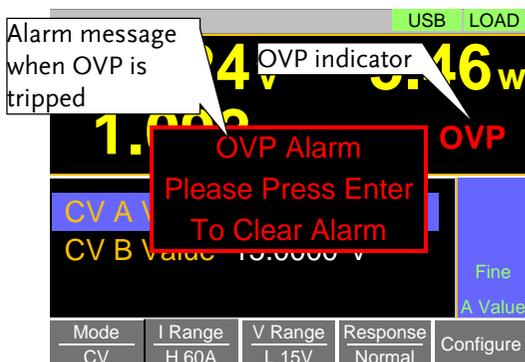
UnReg

Description   The UnReg error message will appear on the display when the electronic load is operating in an unregulated state.

Alarm

- The UnReg indicator will appear on the display when the set load is inadequate for the source.

- To clear the UnReg indicator, increase the source or reduce the load requirements.

Display

USB   LOAD

5.0024 V

UnReg indicator

.46 W

1.092 A

UnReg

| CV A Value | 5.0000 V |
| CV B Value | 15.0000 V |

Fine
A Value

Mode	I Range	V Range	Response	
CV	H 60A	L 15V	Normal	Configure
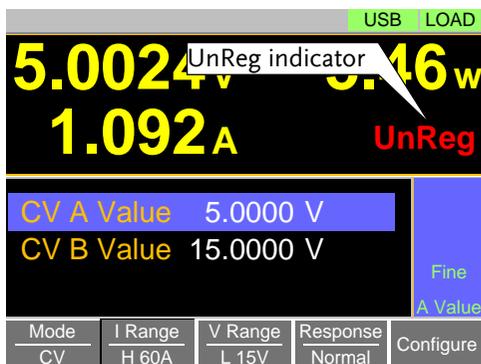
System Settings

The following section covers a number or miscellaneous system settings such as:

- Speaker settings
- Display settings
- Alarm tone settings
- Input control settings
- Language settings

All system settings are accessible in the Utility menu.

Sound Settings

Speaker Settings

Description	Turns the speaker sound on or off for the user interface, such as key press tones and scrolling tones.
Operation	1. Press (Shift) + (Help) > *Other[F5]*.
	2. Set the *Speaker* settings on or off.
	• When set to OFF, the speaker setting will not disable the tones for Go-NoGo or protection alarms.

Alarm Tone Settings

Description   The alarm tone for the unit can be turned on or off in the utility menu. The alarm tone can be set separately for the protection settings (OCP, OPP, UVP, OVP), Go-NoGo testing or for when the unit is operating in an unregulated state (see page 70).

Operation

                                  Utility
1. Press (Shift) + (Help) > *Other[F5]*.

2. Set the alarm tone settings on or off.

• The alarm tone settings ignore the *Speaker* setting.

Alarm Tone: ON, OFF

UnReg Tone: ON, OFF

Go_NoGo Tone: ON, OFF

Display Settings

Contrast and Brightness

Description   Sets the contrast level.

Operation
                                  Utility
1. Press (Shift) + (Help) > *Other[F5]*.

2. Set the *Contrast* and *Brightness* settings.

Range: Contrast: 3 - 13 (low - high)
          Brightness: 50 - 90 (low - high)

Control Settings

Description   The Knob Type setting determines if values are updated immediately as they are edited or if they are only updated after the Enter key is pressed.

The *Updated* setting is applicable for when the load is already on and the user wishes to change the set values (current, voltage, etc.) in realtime.

The *Old* setting will only update the values after the Enter key is pressed.

Operation

                                    Utility

1. Press (Shift) + (Help) > *Other[F5].*

2. Set the *Knob type* and *Slave knob* settings.

Range: Knob type: Updated, Old

Language Settings

Description   The PEL-3031E supports only English.

Operation

                                      Utility

1. Press (Shift) + (Help) > *Other[F5].*

2. Set the *Language* setting.

Supported languages: English

Measure Average

Description   The Measure Average setting is used to set the speed of the measurement display. The setting has three modes. They are slow, normal and fast

The default mode for Measure Average setting is slow.

Operation

Utility

1. Press (Shift) + (Help) > *Other[F5]*.

2. Set the *Measure Average* setting.

Slow	Average 64 times; Display spend time:1280ms
Normal	Average 16 times; Display spend time:320ms
Fast	Average 4 times; Display spend time:320ms
Default	Slow mode

RVP Load Off

Description   When the input terminal detects reverse voltage, a warning message will be displayed and the RVP Load Off setting can be set to turn on or off the load as well. The setting has two modes. They are ON and OFF.

The default mode for RVP Load Off setting is ON.

Operation

Utility

1. Press (Shift) + (Help) > *Other[F5]*.

2. Set the *Load Off* setting.

ON	When the input terminal detects the reverse voltage, a warning message will be displayed on the screen and the load will be turned off.
OFF	When the input terminal detects the reverse voltage, a warning message will be displayed on the screen but the load will not be turned off.

Go-NoGo

The Go-NoGo configuration is used to create pass/fail limits on the voltage or current input. If the voltage/current exceeds the pass/fail limits, an alarm will be output.

The Go-NoGo configuration can be used with the Program function to create complex pass/fail tests.

Setting the Go-NoGo Limits

Description	The Go-NoGo setting limits can be set as either discrete high & low values or as a percentage offset from a center value.
Operation	1. Press (**Main**) > *Configure[F5]* > *Go-NoGo[F3]*.

2. Select *Entry Mode* and choose how to set the pass/fail limits.

- Value will allow you to set the limits as discrete values.

- Percent will allow you to set the limits as a percentage offset from a center value.

3. If *Entry Mode* was set to *Value*, Set the *High* & *Low* limit values.

High:	0-rating current/voltage
Low:	0 -rating current/voltage

4. If *Entry Mode* was set to *Percent*, Set the *Center* voltage/current and *High, Low* % values.

Center:	0-rating current/voltage
High:	0-100% of center voltage/current
Low:	0-100% of center voltage/current

5. Set the *Delay Time*.

• The delay time setting will delay activating the Go-NoGo testing by a specified amount of time.

• The delay setting can compensate for startup oscillation and other instabilities during startup.

Delay Time   0.0-1.0 seconds (0.1s resolution)

⚠ Note   When the Main settings are saved or recalled, the Go-NoGo settings are also saved/recalled. See the Save/Recall chapter for details, page 104.

Running a Go-NoGo Test

Description   Go-NoGo test results are displayed in the measurement panel.

• GO indicates pass (good).

• NG indicates fail (no good).

Operation   1. Press (**Main**) > *Configure[F5]* > *Go-NoGo[F3]*.

2. Set *SPEC Test* to ON.

• When SPEC Test is ON, SPEC will appear in the Operation Status Panel. This means the unit is ready for Go-NoGo testing.

3. Turn the load on.

• The test starts from the time the load was turned on + the Delay Time.

Display:
GO
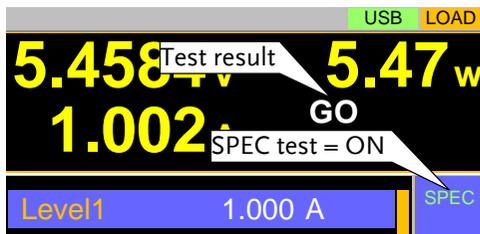
Display:
NG
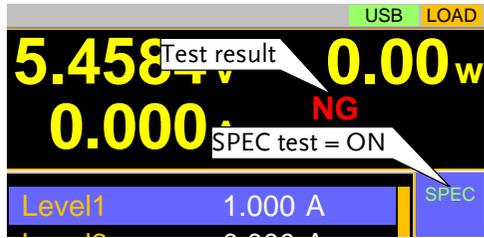
Program

The PEL-3000E can create programs that are designed to step-through up to 16 pre-set load operations. The program function is a powerful tool that can allow you to perform a number of different operations in succession.

- The execution time of each step is user-defined.
- Programs can be chained together to make larger programs.
- Up to 16 programs can be created for a program chain.

See page 104 for saving load operations.

Program Overview

Description   When you run a program, you are essentially executing up to 16 different load operations consecutively. Each of the different load operations are "steps" in the program. A program starts at step 01 and ends at step 16.

- A program recalls the operating mode, range, static/dynamic mode, response speed and other settings of each step from stored memory. It also recalls the Go-NoGo settings.
- The same memory settings can be used for multiple steps.
- The execution time of each step is configurable.
- Applies the Go-NoGo settings for each step.
- Each step must be executed in order.
- Each step can be configured to automatically go to the next step or wait for confirmation from the user before proceeding to the next step.
- Individual steps can be skipped.
- Programs can be linked together to make program chains.

- Program chains need not be executed in order.
- There are 16 steps to a program.
- There are up to 16 programs to a chain.

```
                          ┌ STEP 01
                          │ STEP 02
        PROGRAM 1 ────────┤   :
                          │
                          └ STEP 16
              │
              ▼
                          ┌ STEP 01
                          │ STEP 02
        PROGRAM 2 ────────┤   :
                          │
                          └ STEP 16
              │
              ▼
                          ┌ STEP 01
                          │ STEP 02
        PROGRAM 3 ────────┤   :
                          │
                          └ STEP 16
```

Setting Overview   A program contains the following settings for each step:

- Memory: the memory location of the load operation for the selected step (M001-M256).
- Run: Designates the run setting for the step (Auto, Manual, Skip).
- On-Time: Sets the run time of the test.
- Off-Time: Sets the off time between steps.
- P/F-Time: Sets the testing pass/fail delay time for GoNo Go testing.
- Short-Time: Sets the shorting time for the step, if any.

Timing Diagram for Single Step

Below is a timing diagram of a single step in a program.

P/F Start Test Time (fixed)   P/F End Test Time (fixed)
              ↓   ↓
        ⊢0.06s⊣⟵────P/F Time────⟶⊢0.04s⊣
        ⟵───Short-Time───⟶
Start of Step ⟵────On-Time────⟶⟵────Off-Time────⟶ End of Step
        ⟵──────────Step test time──────⟶

Create a Program

⚠ Note

Before creating a program, the settings for each step must first be created and saved to internal memory (M001-M256). See the save recall chapter for further details, page 104.

Program Setting Display Overview

Program number

Step number in selected program

Timing Edit for Progra

PROG: 01   STEP: 01

Memory   M001   Off-Time: Off
Run: Skip   P/F-Time: Off
On-Time: 0.1   Short-Time: Off

Program Off   Ch   Program settings   Recall Default   Program settings

Operation

1. Press **FUNC** > *Program[F1].*

- Note that *Program[F1]* is off by default.

2. Select *PROG* and select a program number to edit.

PROG   01 - 16

3. Select a *STEP* in the selected program.

STEP   01 - 16

4. Select *Memory* and select which memory location to load for the selected step.

- Settings loaded from the memory location will be used for the selected step.

- The same memory location can be used for multiple steps.

Memory   M001 - M256

5. Set the *Run* setting for the step.

- By default RUN is set to Skip.

- The Auto setting will automatically start and go onto the next step.

- The Manual setting will wait for the user to press *Next[F2]* before running the step.

Run   Skip, Auto, Manual

6. Choose the *On-Time* in seconds.

- The on-time setting determines how long the load is turned on for the selected step.

- The on-time is defined as the total test time minus the off-time.

On-Time   0.1 - 60 seconds

7. Choose the *Off-Time* in seconds.

- The off-time setting determines how long the load is turned off between the end of the current step and the start of the next step.

- The off-time is defined as the total test time minus the on-time.

Off-Time   Off, 0.1 - 60 seconds

8. Choose the *P/F-Time* (pass/fail time) in seconds.

•   The P/F-Time refers to the P/F delay time. This delay time includes the 0.06 P/F start test time, as shown in the timing diagram on page 80.

P/F-Time   Off, 0.0 - 119.9 seconds

9. Set the *Short-Time* in seconds.

•   Has the same action as pressing the short key. See page 47 for details about shorting the load.

Short-Time   Off, 0.1 seconds - On-Time

10. Repeat steps 3 to 9 for all the steps in the program.

•   A maximum of 16 steps per program can be created.

•   Steps that are not configured are set to "Skip" by default.

11. Press *Save[F3]* to save the program and all the steps in the program.

•   The program will be saved to internal memory.

•   See the Save/Recall chapter on details on how to save to Setup memory.

Recall Default   Pressing *Recall Default[F4]* will recall the default settings for each program/step. See page 217 for details.

Create a Program Chain

⚠ Note | Before creating a program chain, make sure a number of programs have already been saved. These will be used to create the program chain.

Chain Setting Display Overview

| | | USB | LOAD |

Starting program for the chain

Chain Set

Start P01

P01 ➝ Off
P02 ➝ Off
P03 ➝ Off
P04 ➝ Off

| Select Start | | | Recall Default | Previous Menu |

Operation

1. Press (FUNC) > *Program[F1]* > *Chain[F1].*

- It may be necessary to load the programs from Setup memory if they were not created in the current session.

2. If *Start* is not already selected, press *Select Start[F1]* and select which program will be used to start the program chain.

Start: P01 - P16

3. Select *P01* and choose which program will be linked to P01.

- Selecting OFF will end the chain after P01.

- Selecting P01 will create an infinite chain.

- Chains need not be linked in sequential order.

P01:   OFF, P01 - P16

4. Repeat step 3 for any remaining programs in the chain.

5. Press *Save* to save the program chain to internal memory.

Pressing *Recall Default[F4]* will reset the chain to the default settings. See page 217 for details.

- Recall Default[F4] will essentially clear the program chain.

Running a Program or Chain

Description	A program or program chain is run the same way as a normal load.

Operation

1. Press (FUNC) > *Program[F1]*.

2. Turn program mode on by setting *Program[F1]* to On.

- <mark>PROG</mark> will appear at the top of the display when *Program* is On.

3. Turn the load on.

- The program/chain starts immediately.

- The <mark>PROG</mark> icon turns orange when the load is turned on.

4. When a program/chain is running the screen displays which program, step and memory is currently active.

- Press *Pause[F1]* to suspend a test, press *Continue[F1]* to resume.

- Press *Next[F2]* to run the next step if its *Run* setting was set to *Manual*.

5. When a program/chain has finished running, a list of the Go-NoGo results for each step are displayed.

- Press *Exit[F5]* to exit.

Display:
Program/Chain
Running

USB PROG

0.0000 v   **0.00 w**
0.000 A

Program number that
is currently running.

Run Program
    Program No: 01
    Step(Memory)   01(001) GO

Step that is
currently running.

No-NoGo result
for the step

Memory number
of current step.

Display:
Program/Chain
Finished

USB PROG

Run Program Detail Result

Program	Step	Result
1	1	GO
1	2	GO
1	3	NG

Exit

Sequence

The PEL-3000E supports both programs and sequences. The essential difference between programs and sequences is that programs can use different operating modes for each step while sequences use the same operating mode throughout the whole sequence. In effect sequences are used to create complex load simulations.
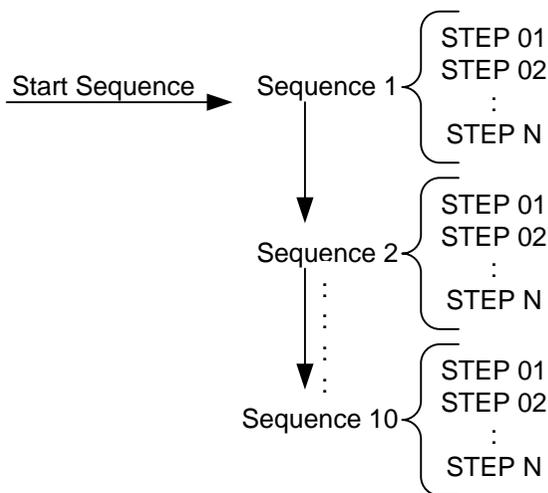
There are two different types of Sequences, Normal Sequences and Fast Sequences.
Normal sequences can define the execution time and slew rate of each step.
On the other hand the execution time for each step in a fast sequence is fixed to the rate (Time Base setting) set by the user.

Normal Sequence Overview

Description   A normal sequence is comprised of a user-defined number of steps that when executed in sequence can be used to simulate a DC load.

- Up to 1000 discrete steps can be configured using normal sequences.

- Each normal sequence can have a memo note attached to it.

- Normal Sequences can be looped up to 9999 discrete times or for an infinite amount of times.

- Normal sequences can be configured to hold a set voltage, current, power or resistance at the end of the load.

- Normal Sequences can be linked together in a chain.

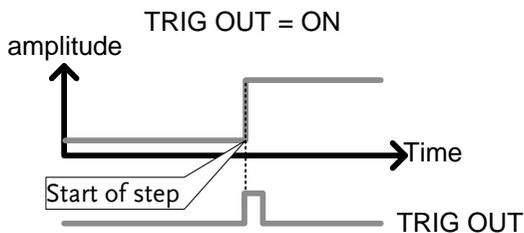| Setting	Setting Range	Description
Description		Normal Sequence configuration is split into Timing Edit configuration and Data Edit configuration.
		Timing Edit configuration is used to configure the actual sequences, such as mode, range, loops and chains.
		Data Edit configuration is used to create the actual steps used in each sequence.
		See below for a description of each.
Timing Edit Overview		A Normal Sequence contains the following timing settings for each sequence:

Setting	Setting Range	Description
Start	S01 - S10	Sets which sequence is used to start a chain of Normal Sequences.
Seq.No	S01 - S10	Sets the current sequence to edit.

Memo	12 characters	A user-created note for the currently selected sequence.
Mode	CC, CR, CV, CP	Operating mode for the sequence. +CV mode is supported.
Range	ILVL	Low I range, low V range
	IHVL	High I range, low V range
	ILVH	Low I range, high V range
	IHVH	High I range, high V range
	SLVH	Low S range, high V range
	SHVL	High S range, low V range
Loop	Infinite, 01 - 9999	Sets the amount of times to loop the selected sequence.
Last Load	OFF, ON	Set the load condition after the end of the sequence. Not available when Loop=Infinite.
Last	Value	The setting value of the load for when Last Load = ON. Not available when Loop=Infinite.
Chain	Off, S01-S10	Sets the next sequence in the chain, when not set to off. Not available when Loop=Infinite.
Data Edit Overview	Each step in a normal sequence contains the following setting parameters:	

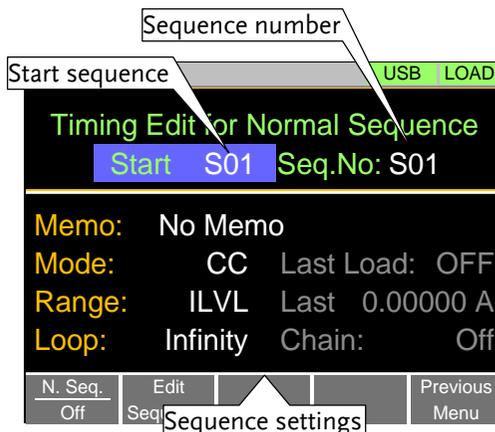| Setting	Setting Range	Description
Step	0001 - 1000	Selects/displays the current step in the sequence. • The number of available steps is dependent on the number of steps added using the *Insert Point[F1]* functions.
Value		The current, voltage, power or resistance setting for the selected operating mode.
Load	ON, OFF	Turns the load on or off for the selected step.
RAMP	ON, OFF	When turned on the current transition is evenly ramped from the start of the step to the end of the step. When turned off the current transition is stepped.

Ramp = On

amplitude

Time

Step time

Ramp = Off

amplitude

Time

Step time
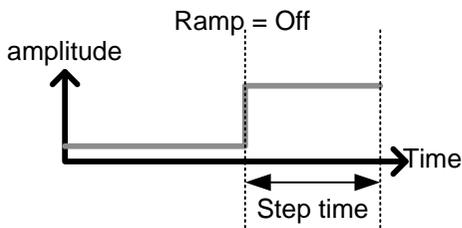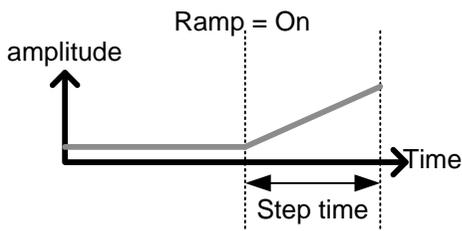
| TRIG OUT | ON, OFF | When TRIG OUT is set to ON, a trigger signal is output from the TRIG OUT BNC terminal at the start of the step. See page 60, 187 for details. |

TRIG OUT = ON

amplitude

Start of step

Time

TRIG OUT

| PAUSE | ON, OFF | Pause: Inserts a pause at the end of the step. When paused, the unit will pause at the end of the step current/voltage/resistance/power level. The sequence can be resumed by pressing *Next[F2]* or by using the TRIG IN BNC terminal (page 187). |

Timing Edit Configuration

Edit Timing
Display

Sequence number

Start sequence   USB   LOAD

Timing Edit for Normal Sequence
Start   S01   Seq.No: S01

Memo: No Memo
Mode: CC   Last Load: OFF
Range: ILVL   Last   0.00000 A
Loop: Infinity   Chain: Off

| N. Seq. | Edit | | | Previous |
| Off | Seq | Sequence settings | | Menu |

Operation

1. Press (**FUNC**) > *Sequence[F2]* > *Normal Sequence[F1].*

- Note that *N. Seq.[F1]* is off by default.

2. Select *Start* and select the number of the starting sequence.

Start: S01 - S10

3. Select a *Seq. No.* and select which sequence to edit.

Seq. No.:   S01 - S10

4. Set the following parameters for the currently selected sequence. See page 86 for details on each parameter.

- Memo
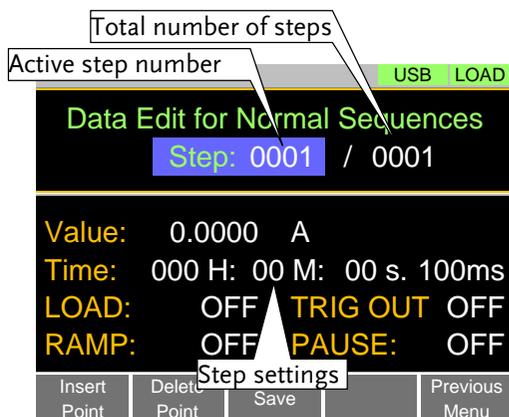- Mode
- Range
- Loop
- Last Load
- Last

- Chain

5. Press *Save[F3]* to save the timing settings for the currently selected sequence.

Sequence Timing configuration is complete.

- Go to Data Edit to edit the steps used in the Normal Sequences. See page 92.

- Go to Running a Normal Sequence to run the normal sequence. See page 94.

Data Edit Configuration

Data Edit Display

Total number of steps

Active step number

USB   LOAD

Data Edit for Normal Sequences

Step: 0001   /   0001

Value: 0.0000   A
Time: 000 H: 00 M: 00 s. 100ms
LOAD: OFF   TRIG OUT   OFF
RAMP: OFF   PAUSE: OFF

Step settings

| Insert Point | Delete Point | Save | | Previous Menu |

Operation

1. Press (FUNC) > *Sequence[F2]* > *Normal Sequence[F1]*.

2. Select *Seq.No.* and select the sequence you wish to edit.

Seq No.:   S01 - S10

3. Press *Edit Sequence [F2]* to enter the Data Edit configuration menu.

- Note that when there are no steps in the current sequence the Data Edit for Normal Sequence settings are blank.

4. Press *Insert Point[F1]* to add a step to the sequence after the current step.

- Every time *Insert Point* is pressed the *Step* parameter is incremented.

- The inserted point becomes the current step.

5. Set the following parameters for the currently selected step. See the Data Edit Overview on page 88 for configuration details.

- Value

- Time

- LOAD

- RAMP

- TRIG OUT

- PAUSE

6. If you wish to edit a previously inserted point/step, use the *Step* parameter.

- Steps can only be selected after they have already been inserted.

Steps   0001 - 1000

7. The currently selected step can be deleted using the *Delete Point[F2]* function.

8. After all the steps for the sequence are complete, press *Save[F3]* to save the steps.

Data Edit for Normal Sequence configuration is complete.

- Go to Timing Edit for Normal Sequences to edit the sequence. Page 91.

- Go to Running a Normal Sequence to run the normal sequence. Page 94.
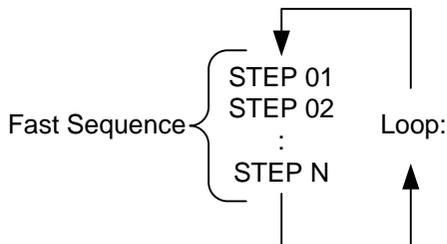
Running a Normal Sequence

Description	A load created with the Normal Sequence function is run the same way as a normal load.
Operation	1. Press FUNC > *Sequence[F1]* > *Normal Sequence [F1]*.

2. Turn normal sequence mode on by setting *N. Seq.[F1]* to *On*.
- NSEQ will appear at the top of the display when *N. Seq.* is On.

3. Turn the load on.
- The normal sequence/chain starts immediately.
- The NSEQ icon turns orange when the load is turned on.
- When a normal sequence/chain is running, the screen displays which sequence, step and loop are currently active.
- Sequences can be paused by pressing Pause[F1] and resumed again by pressing Continue[F1].
- If no steps have been created "No N.Seq." will be displayed on the screen.
- "*Sequence Complete*" will be displayed at the end of the sequence. |

Display:
Sequence/Chain
Running

| | USB | NSEQ |

5.4540V   **5.619**W
1030.2mA

Run N.Seq.   Seq. No: 01
              Step   0003
              Loop: 0001

Continue

Fast Sequence Overview

Description   A fast sequence is comprised of a user-defined
              number of steps that can be executed at a high
              frequency. Unlike normal sequences, each step in
              a fast sequence has the same execution time (time
              base).

• This mode is only available for CC and CR
  mode.

• Up to 1000 discrete steps can be configured
  using fast sequences.

• Each fast sequence can have a memo note
  attached to it.

• Fast Sequences can be looped up to 9999
  discrete times or for an infinite amount of
  times.

• Fast sequences can be configured to hold a set
  current or resistance at the end of the load.

• No ramping function can be used with the Fast
  Sequence function.

	STEP 01	
	STEP 02	
Fast Sequence	:	Loop:
	STEP N	

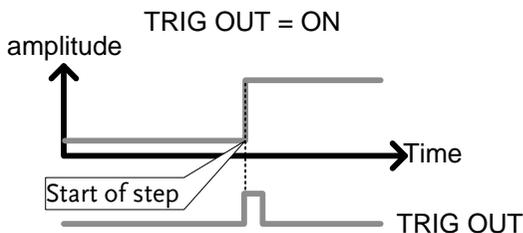|	
Description	Fast Sequence configuration is split into Timing Edit configuration and Data Edit configuration.
	Timing Edit configuration is used to configure all the settings that are common to all the steps of the fast sequence. This includes settings such as the mode, range, loops and time base.
	Data Edit configuration is used to create the actual steps used in each sequence.
	See below for a description of each.
Timing Edit Overview	A Fast Sequence contains the following timing settings for each sequence:

Setting	Setting Range	Description
Memo	12 characters	A user-created note for the currently selected sequence.
Mode	CC, CR	Operating mode for the sequence.
Range	ILVL	Low I range, low V range
	IHVL	High I range, low V range
	ILVH	Low I range, high V range
	IHVH	High I range, high V range
	SLVH	Low S range, high V range
	SHVL	High S range, low V range

Loop	Infinity, 01 - 9999	Sets the amount of times to loop the selected sequence.
Last Load	OFF, ON	Set the load condition after the end of the sequence.
Last	0.000000	The load setting for when Last Load is set to ON.
RPTSTEP	0001 - 1000	Last step number (0001-1000) per loop.
Time Base	0.025 - 600ms	Sets the step execution time.
Data Edit Overview	Each step in a fast sequence contains the following setting parameters:	

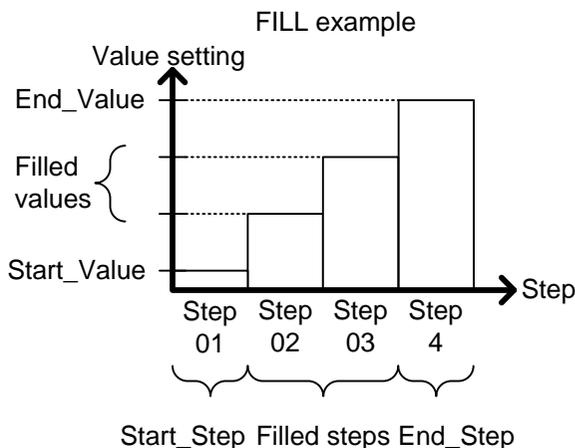| Setting	Setting Range	Description
Step	0001 - 1000	Selects/displays the current step in the sequence. • The number of available steps is dependent on the number of steps added using the *Ins. Point[F1]* functions. • A minimum of 3 steps.
Value		The current or resistance setting for the selected operating mode.

| TRIG OUT | ON, OFF | When TRIG OUT is set to ON, a trigger signal is output from the TRIG OUT BNC terminal at the start of the step. See page 187 for details. |

TRIG OUT = ON

FILL Overview   The FILL function is used to evenly step up the current or resistance value settings from a starting step to a finishing step.

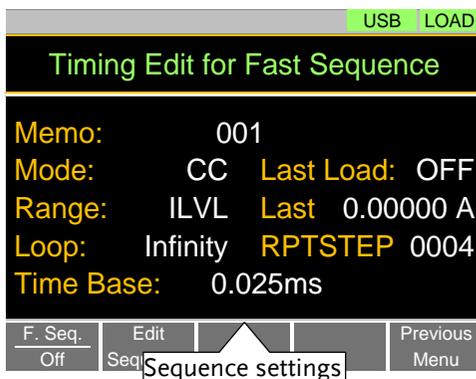The Fill Function can be used before or after points are added to the fast sequence.

- Before: Will pre-fill each value within the fill range when a new step is added.

- After: Will post-fill each value within the fill range.

FILL example

Setting	Setting Range	Description
Start_Value		Sets the current or resistance value for the starting step.
End_Value		Sets the current or resistance value for the ending step.
Start_Step	0001 - 1000	Sets the starting step number.
End_Step	0001 - 1000	Sets the ending step number.

Timing Edit Configuration

Edit Timing Display

	USB	LOAD

Timing Edit for Fast Sequence

Memo: 001
Mode: CC   Last Load: OFF
Range: ILVL   Last   0.00000 A
Loop: Infinity   RPTSTEP 0004
Time Base: 0.025ms

| F. Seq. Off | Edit Seq | Sequence settings | | Previous Menu |

Operation

1. Press (FUNC) > *Sequence[F2]* > *Fast Sequence[F2]*.

• Note that *F. Seq.[F1]* is off by default.

2. Set the following parameters for the fast sequence. See page 96 for details on each parameter.

• Memo
• Mode
• Range
• Loop

- Last Load
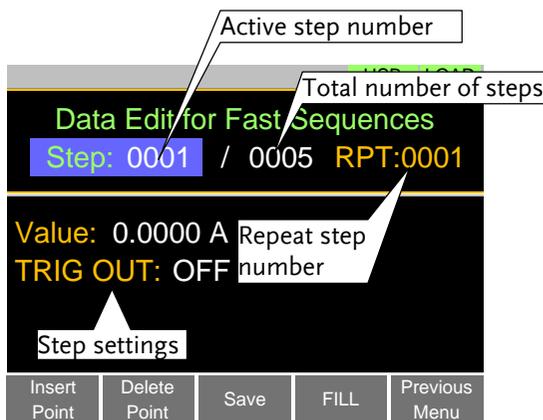- Last
- RPTSTEP
- Time Base

Save   Press *Save[F3]* to save the timing settings for the fast sequence.

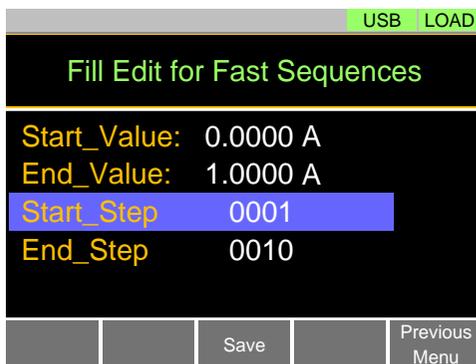Sequence Timing configuration is complete.

- Go to Data Edit to edit the steps used in the Fast Sequence. Page 100.
- Go to Running a Fast Sequence to run the fast sequence. Page 102.

Data Edit Configuration

Data Edit Display

| Insert Point | Delete Point | Save | FILL | Previous Menu |

FILL Display

Operation

1. Press (FUNC) > *Sequence[F2]* > *Fast Sequence[F2]* > *Edit Sequence[F2]* to enter the Data Edit configuration menu.

2. Press *Insert Point[F1]* to add a step to the sequence.

• Every-time *Insert Point* is pressed the *Step* parameter is incremented.

• The newly inserted "point" becomes the active step.

3. Set the following parameters for the currently selected step. See page 100 for configuration details.

• Value

• TRIG OUT

4. If you wish to edit a previously added point/step, use the *Steps* parameter.

• Steps can only be selected after they have already been added.

Steps   0001 - 1000(RPTSTEP)

5. The currently selected step can be deleted using the *Delete Point[F2]* function.

• There cannot be less than 3 steps for fast sequences.

Fill Function	Press *FILL[F4]* to use the fill function. Set the fill parameters:

- Start_Value
- End_Value
- Start_Step
- End_Step

The fill function can be used any number of times.

Save	After all the steps for the sequence are complete, press *Save[F3]* to save the steps.

Data Edit for Fast Sequences configuration is complete.

- Go to Timing Edit for Fast Sequences to edit the sequence. Page 99.
- Go to Running a Fast Sequence to run the fast sequence. Page 102.

Running a Fast Sequence

Description	A Fast Sequence is run the same way as a normal load.
Operation	1. Press (FUNC) > *Sequence[F2]* > *Fast Sequence[F2]*.

2. Turn fast sequence mode on by setting *F. Seq.[F1]* to *On*.

- FSEQ will appear at the top of the display when *F. Seq.* is On.

3. Turn the load on.

- The fast sequence/chain starts immediately.
- The FSEQ icon turns orange when the load is turned on.

4. When a fast sequence is running, the screen displays which step and loop is currently active.

- *"Sequence Complete"* will be shown on the display at the end of the sequence.

Display:
Fast Sequence
Running
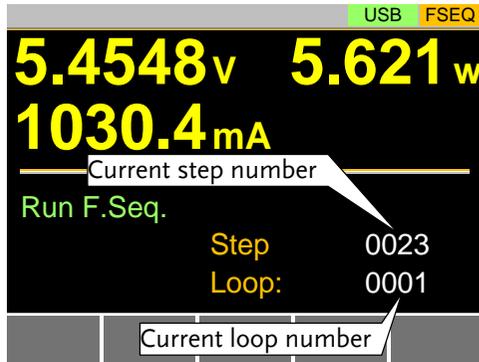
Save Recall

The PEL-3000E can save and recall system settings, preset data, memory data, Go-NoGo settings as well as normal and fast sequences to internal memory or to USB.
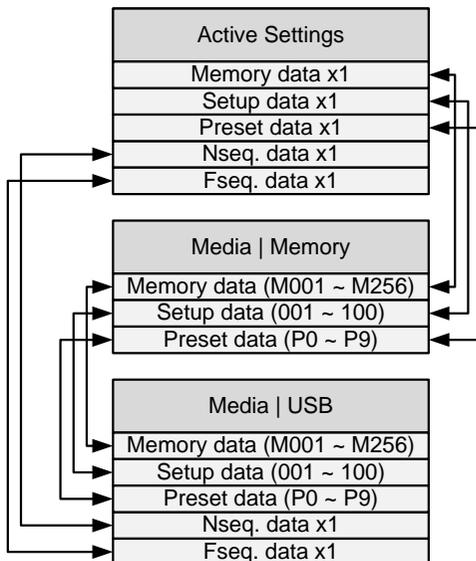
File Structure

Description   The PEL-3000E file system can save files to internal memory (Media|Memory) and external memory (Media|USB).

To save or recall Memory, Setup or Preset data, the PEL-3000E uses a three tier system where files are saved or recalled in the following order:

Active settings <> Internal memory <> USB.

This can be best described in the picture below.

For example:

To load Preset Data P7 from USB, you must first load Preset Data P0-P9 to internal memory, then from internal memory load Preset P7 to be the active preset setting.

For normal and fast sequences however, files can be saved or recalled directly to/from USB memory.

File Types

Memory Data	Memory data contains general settings and is used for creating programs. Memory Data contains the operating mode, range, response and Go/NoGo settings. Memory data can be stored both internally and externally to USB. Preset data and Memory data store the same contents.	
	Internal Format	M001 - M256
	External Format	model no._file no.M example:3000E _01.M
Setup Data	Setup data contains all general configuration settings, protection settings, program and program chain settings.	
	Internal Format	1 - 100
	External Format	model no._file no.S example:3000E _00.S
Preset Data	Preset Data contains the same settings as the Memory Data. Preset Data contains the operating mode, range, response and Go-NoGo settings.	
	Internal Format	P0 - P9
	External Format	model no._file no.P example: 3000E_00.P

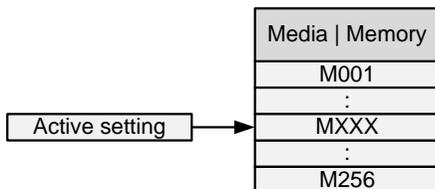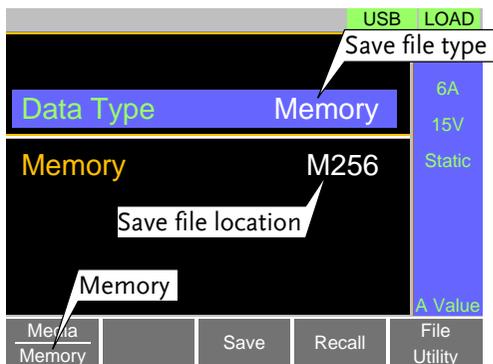| NSeq Data	NSeq Data contains the Normal Sequence settings.	
	Internal Format	None
	External Format	model no._file no.N example: 3000E_00.N
FSeq Data	FSeq Data contains the Fast Sequence settings.	
	Internal Format	None
	External Format	model no._file no.F example:3000E _00.F

Saving Files to Internal Memory

Description   When saving Memory, Setup or Preset Data to internal memory, the currently active setting is saved to one of the internal memory slots.

Memory Data has 256 memory slots, Setup Data has 100 memory slots and Preset Data has 10 memory slots.

Memory Data
Example

Active setting ──────▶

Media | Memory
M001
:
MXXX
:
M256

Display

Operation

1. Press (Shift) + (FUNC) .
   <small>File</small>

2. Select Memory with the *Media[F1]* soft-key.

3. Select the *Data Type* and choose the type of file to save.

   Data Type: Memory Data, Setup Data, Preset Data

4. Select which internal memory location to save the file.

   Memory: M001 - M256
   Setup Memory: 1 - 100
   Preset: P0 - P9

5. Press *Save[F3]* to save.

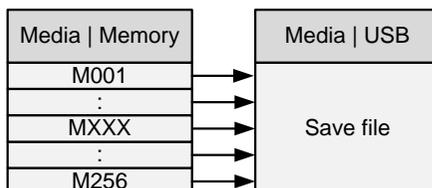• Save Ok will be displayed when the save has been completed.

⚠ Note   Normal Sequence and Fast Sequence data cannot be recalled from or saved to an internal memory slot.
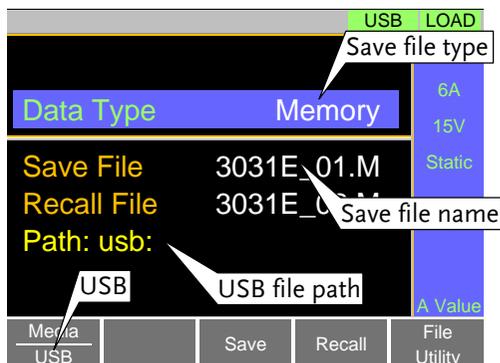
Saving Files to USB Memory

Description   When saving files to USB memory, all the memory locations from the selected data type are saved as a single file to the USB file path directory.

Memory Data Example

Media	Memory		Media	USB
M001	→	
:	→	
MXXX	→	Save file
:	→	
M256	→	

For example, Memory Data M001 to M256 are saved to a single file on USB.

Display

	USB LOAD
	Save file type
	6A
Data Type	Memory
	15V
	Static
Save File	3031E_01.M
Recall File	3031E_0~.M
	Save file name
Path: usb:	
USB	USB file path
	A Value

Media USB		Save	Recall	File Utility

Operation

1. Insert a USB drive into the USB port.

2. Press (Shift) + (FUNC) .

   File

3. Select USB with the *Media[F1]* soft-key.

4. Select the *Data Type* and choose the type of file to save.

   Data Type: Memory Data, Setup Data,
                 Preset Data, NSeq, FSeq

5. Select *Save File* and choose a save filename.

• Turn the scroll wheel to increase/decrease the file number.

Memory:	model no._file number.M
Setup Memory:	model no._file number.S
Preset:	model no._file number.P
NSeq:	model no._file number.N
FSeq:	model no._file number.F

6. Press *Save[F3]* to save.

• The file will be saved to the USB file path.

• Save Ok will be displayed when the save has been completed.

• If saving-over an existing file you will be asked to confirm the save. Press *Save[F3]* to confirm.

|	
File Utilities	Press *File Utility[F5]* to access the file utility. See page 113 for details.
	• Change the USB path.
	• Rename files or create directories.

## Recalling Files from Internal Memory

Description	When recalling Memory, Setup or Preset Data from the internal memory slots, the recalled file becomes the active setting.
	Memory Data has 256 memory slots, Setup Data has 100 memory slots and Preset Data has 10 memory slots.
Memory Data Example	

Media | Memory
M001
:
MXXX ← Active setting
:
M256

Display

Operation

1. Press (Shift) + (FUNC).
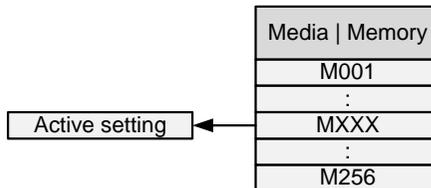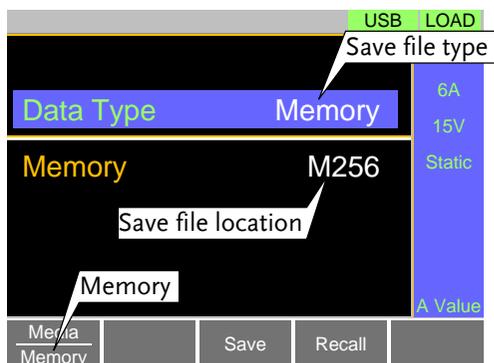
    File

2. Select Memory with the *Media[F1]* soft-key.

3. Select the *Data Type* and choose the type of file
   to recall.

   Data Type: Memory Data, Setup Data,
                    Preset Data

4. Select which memory slot to recall from.

   Memory: M001 - M256
   Setup Memory: 1 - 100
   Preset: P0 - P9

5. Press *Recall[F4]* to recall.

• For Memory Data and Preset Data, a popup
  window will appear. Press the (Enter) key to
  confirm the recall.

⚠ Note   Normal Sequence and Fast Sequence data cannot be
                recalled from or saved to an internal memory slot.
                They can, however, be recalled directly from USB
                memory. See the next section below for details.

Recalling Files from USB Memory

Description   When recalling Memory, Setup or Preset files
                   from USB memory, a single file from the USB
                   drive will overwrite all the existing memory slots
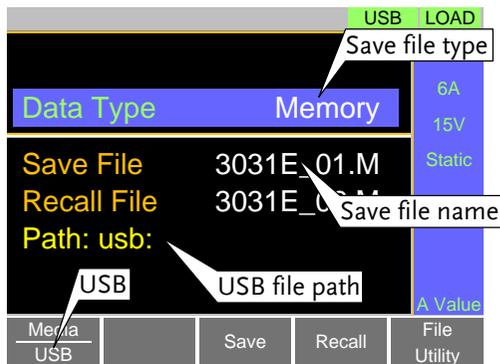   for the selected data type.

                   For Normal or Fast Sequence files, the recalled file
                   becomes the active setting as these types of files
                   don't have an internal memory slot.

Memory Data
Example
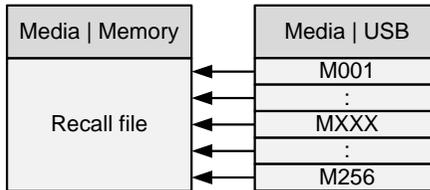
                   For example, if the file 3000E_01.M is recalled, all
                   the Memory Data from M001 to M256 will be
                   overwritten.

Display

Operation
1. Insert a USB drive into the USB port.

2. Press (Shift) + (FUNC)[File].

3. Select *USB* with the *Media[F1]* soft-key.

4. Select the *Data Type* and choose the type of file to recall.

Data Type: Memory Data, Setup Data, Preset Data, NSeq, FSeq

5. Select *Recall File* and choose a filename.
- Turn the scroll wheel to increase/decrease the file number.

Memory: model no._file number.M
Setup Memory: model no._file number.S
Preset: model no._file number.P
NSeq: model no._file number.N
FSeq: model no._file number.F

6. Press *Recall[F4]* to recall.
- Recall Ok will be displayed when the recall has been completed.

File Utilities
Press *File Utility[F5]* to access the file utility. See page 113 for details.
- Change the USB path.
- Rename files or create directories.

⚠ Caution
If "Machine Type Error" is displayed it indicates that the file that you are trying to recall originated from a different model. You can only recall files from the same model.

Recall Memory Safety Setting

Description	By default when you try to recall *preset settings* from internal memory, a message will appear asking you to press the Enter key to confirm. This is the standard safety measure to ensure that the wrong setting is not recalled. This safety measure can be disabled by setting the Mem. Recall setting to "Direct".
Operation	1. Press (**Main**) > *Configure[F5]* > *Other[F2]* and set the *Mem. Recall* setting.
	Range: Safety, Direct
⚠ Note	This setting only applies when recalling preset settings from internal memory, either by using the Presets keys (P0 - P9) or by using the File menu. See page 115 and 109.

File Utility

Description	The file utility allows you to create new folders, rename files and set the USB path directory.
	It is only available for use with the USB external memory.
Display	

USB   LOAD

USB path

cursor

Path: usb:\Test

🗁 Folder1	16-Apr-15 13:46
🗁 Folder2	18-Apr-15 11:16
🗁 Folder3	19-Apr-15 08:32
🗋 3031E_01.M	01-May-15 10:12
🗋 3031E_01.M	03-May-15 13:13
🗋 3031E_01.M	23-May-15 09:02

3 folder(s), 15 file(s)

Select	New Folder	Rename	Delete	Previous Menu

Access the File Utilities Menu	1. Insert a USB drive into the USB port.
	File 2. Press (Shift) + (FUNC) > *File Utility[F5]*.
	• The file utilities screen appears.
Create a new Folder	1. Press *New Folder[F2]* to create a new folder.
	• Use the on-screen display to enter the filename.
	• A maximum of 8 characters.
Rename a Folder	1. Use the scroll wheel to move the cursor to the file/folder you wish to rename.
	2. Press *Rename[F3]*.
	• Use the on-screen display to enter the filename.
	• A maximum of 8 characters.
Delete File or Folder	1. Use the scroll wheel to move the cursor to the file/folder you wish to delete.
	2. Press *Delete[F4]*.
	3. Press *Delete[F4]* again to confirm the deletion.

Preset

The Preset key is used to save and recall preset settings from the front panel quickly. The presets have the same contents as memory data, this includes the operating mode, range, configuration settings and Go-NoGo settings.

Quick Preset Save

Description	The current settings can be saved to P0 - P9 using the Preset key and the number pad.
Operation	P0 P9 1. Press (Preset) and hold (0) - (9) until a beep is heard.
	• The beep indicates that the setting was saved to the selected preset.

Quick Preset Recall

Description   Presets P0 to P9 can be recalled quickly by using the Preset key and the number pad.

Operation
1. Press (Preset) + (0) - (9).

   P0   P9

2. Press (Enter) to confirm the recall when a popup window appears.

3. Press (Preset) again to deactivate the preset key.

Default Settings

Factory Default Settings

Description   The factory default settings can be recalled at any time. See page 217 for a list of the factory default settings.

Operation
1. Press (Shift) + (FUNC).

   File

2. Select Default with the *Media[F1]* soft-key.

3. Press *Factory Default[F2]*.

4. Press *Factory Default[F2]* again to confirm.

User's Default Setting

Description	The currently active settings can be set as the "User's Default" settings.

Save User's Default Setting	1. Press (Shift) + (FUNC) . _{File}
	2. Select *Default* with the *Media[F1]* soft-key.
	3. Press *Save[F3]*.
	• The User's Default is saved immediately.

Recall User's Default Setting	1. Press (Shift) + (FUNC) . _{File}
	2. Select *Default* with the *Media[F1]* soft-key.
	3. Press *Recall[F4]*.
	4. Press *Recall[F4]* again to confirm.
	• A User's Default must be saved first before it can be recalled.

FUNCTION MENU

Function Menu Overview

The Function menu can be used as a quick access hub to the Program, Normal Sequence, Fast Sequence or OCP menus.

It is also used to set Function specific settings:

- Function Select.
- Complete Ring Time.
- NSEQ Timer.

Select a Function

Description | The Function Select option is used to turn a Program, Normal Sequence, Fast Sequence or OCP function on or off. Before one of these functions are turned on, they should be configured beforehand. See page 123, 131, 149 to configure Programs, Sequences or the OCP function, respectively.

Function Select Screen

<div style="border:1px solid">

USB   PROG

FUNCTION

Function Select	PROG
Complete Ring Time	5 s
NSEQ Timer	Elapsed

| Program | Normal Sequence | Fast Sequence | OCP | |
</div>

Operation

1. Press **FUNC** .

2. Select *Function Select* and choose a function to turn on or choose to turn off the last function.

Range   OFF, PROG, NSEQ, FSEQ, OCP

⚠ Note

- After a function is selected, it is then "turned on".

- PROG , NSEQ , FSEQ or OCP will appear at the top of the display when the selected function is on.

- When in the Main menu, the PROG, NSEQ, FSEQ or OCP icon will appear prominently on the display to remind the operator that a function is still on. A normal load cannot be turned on when a Function mode is turned on.

Selected Function in Main menu

- Be sure to turn the selected function off to return to normal operation.

Turning on the Load with the Selected Function

Description   1.   When a function is turned on, the load can be turned on (with the selected function) by pressing (Shift) $+$ (Load On/Off) . This can be done at anytime.

- The (Load On/Off) key will turn orange when the load is "on".

- The load can be turned off again by pressing the (Load On/Off) key.

- The PROG , NSEQ , FSEQ or OCP icon turns orange when the load is turned on.

- The selected function will need to be turned off before a "normal" load operation can be performed.

Display

LOAD on with the selected function active

USB PROG

1.500v   **1.50**w

Complete Ring Time

Description	The Complete Ring Time function turns the alarm on for a user-set amount of time after a program, sequence or OCP function has finished.

Function Select
Screen

Operation

1. Press **FUNC**.
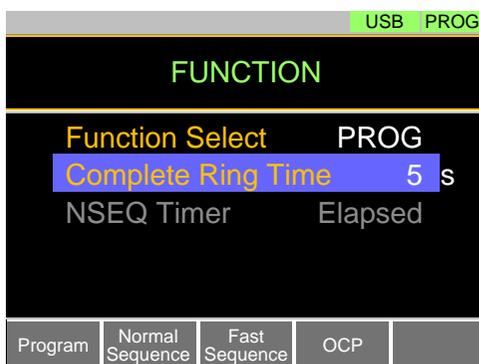
2. Select *Complete Ring Time* and select how long the alarm should ring after a function has completed.

Range	OFF, 1 ~ 600s, Infinity
Default	Off

- The Complete Ring Time setting applies to all the functions.

⚠ Note   The alarm may not sound if Alarm Tone is turned off in the Utility>Other menu.

NSEQ Timer

Description	The NSEQ Timer setting determines whether the timer for the Normal Sequence function displays the elapsed time or the remaining time for both the current step and the overall test time for the

sequence.
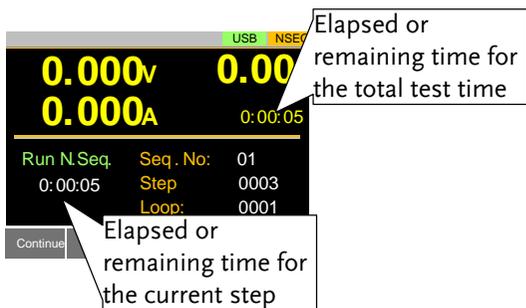
Function Select Screen	
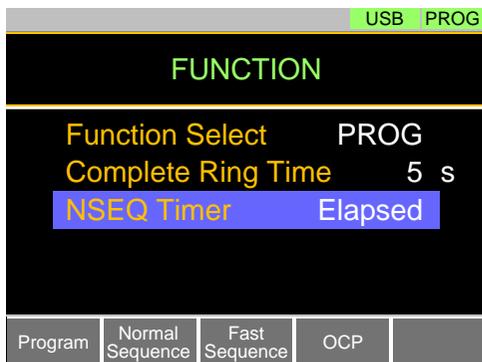
Operation

1. Press **FUNC**.

2. Select *NSEQ Timer* and select whether the current step and total test time is displayed as elapsed time or remaining time.

Range	Elapsed, Remaining
Default	Elapsed

Display example

Elapsed or remaining time for the total test time

Elapsed or remaining time for the current step

⚠ Note   When the total test time is >1000 hours, then the total test time will always be displayed as the elapsed time.

Program

The PEL-3000 can create programs that are designed to step-through up to 16 pre-set load operations. The program function is a powerful tool that can allow you to perform a number of different operations in succession.

- The execution time of each step is user-defined.
- Programs can be chained together to make larger programs.
- Up to 16 programs can be created for a program chain.

See page 104 for saving load operations.

Program Overview

Description   When you run a program, you are essentially executing up to 16 different load operations consecutively. Each of the different load operations are "steps" in the program. A program starts at step 01 and ends at step 16.

- A program recalls the operating mode, range, static/dynamic mode, response speed and other settings of each step from stored memory. It also recalls the Go-NoGo settings.
- The same memory settings can be used for multiple steps.
- The execution time of each step is configurable.
- Applies the Go-NoGo settings for each step.
- Each step must be executed in order.
- Each step can be configured to automatically go to the next step or wait for confirmation from the user before proceeding to the next step.
- Individual steps can be skipped.
- Programs can be linked together to make program chains.
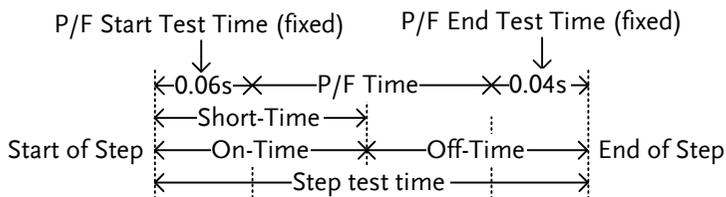
- Program chains need not be executed in order.
- There are 16 steps to a program.
- There are up to 16 programs to a chain.

PROGRAM 1 ⎰ STEP 01
              STEP 02
                :
              STEP 16

PROGRAM 2 ⎰ STEP 01
              STEP 02
                :
              STEP 16

PROGRAM 3 ⎰ STEP 01
              STEP 02
                :
              STEP 16

Setting Overview A program contains the following settings for each step:

- Memory: the memory location of the load operation for the selected step (M001-M256).
- Run: Designates the run setting for the step (Auto, Manual, Skip).
- On-Time: Sets the run time of the test.
- Off-Time: Sets the off time between steps.
- P/F-Time: Sets the testing pass/fail delay time for GoNo Go testing.
- Short-Time: Sets the shorting time for the step, if any.

Timing Diagram for Single Step

Below is a timing diagram of a single step in a program.

P/F Start Test Time (fixed)　　P/F End Test Time (fixed)

↓　　　　　　　　　　↓

←0.06s─✕──P/F Time──✕─0.04s→

←─Short-Time─→

Start of Step ←──On-Time──✕──Off-Time──→ End of Step

←───────Step test time───────→

Create a Program

⚠ Note

Before creating a program, the settings for each step must first be created and saved to internal memory (M001-M256). See the save recall chapter for further details, page 104.

Program Setting Display Overview

Program number

Step number in selected program

Timing Edit for Progra...

PROG: 01 STEP: 01

Memory	M001	Off-Time:	Off
Run:	Skip	P/F-Time:	Off
On-Time:	0.1	Short-Time:	Off

Program Off　Ch Program settings　Recall Default　Program settings

Operation

1. Press **FUNC** > *Program[F1]*.

• Note that *Program[F1]* is off by default.

2. Select *PROG* and select a program number to edit.

PROG　　01 - 16

3. Select a *STEP* in the selected program.

STEP   01 - 16

4. Select *Memory* and select which memory location to load for the selected step.

- Settings loaded from the memory location will be used for the selected step.
- The same memory location can be used for multiple steps.

Memory   M001 - M256

5. Set the *Run* setting for the step.
- By default RUN is set to Skip.
- The Auto setting will automatically start and go onto the next step.
- The Manual setting will wait for the user to press *Next[F2]* before running the step.

Run   Skip, Auto, Manual

6. Choose the *On-Time* in seconds.
- The on-time setting determines how long the load is turned on for the selected step.
- The on-time is defined as the total test time minus the off-time.

On-Time   0.1 - 60 seconds

7. Choose the *Off-Time* in seconds.
- The off-time setting determines how long the load is turned off between the end of the current step and the start of the next step.
- The off-time is defined as the total test time minus the on-time.

Off-Time   Off, 0.1 - 60 seconds

8. Choose the *P/F-Time* (pass/fail time) in seconds.

•   The P/F-Time refers to the P/F delay time. This delay time includes the 0.06 P/F start test time, as shown in the timing diagram on page 80.

P/F-Time   Off, 0.0 - 119.9 seconds

9. Set the *Short-Time* in seconds.

•   Has the same action as pressing the short key.

Short-Time   Off, 0.1 seconds - On-Time

10. Repeat steps 3 to 9 for all the steps in the program.

•   A maximum of 16 steps per program can be created.

•   Steps that are not configured are set to "Skip" by default.

11. Press *Save[F3]* to save the program and all the steps in the program.

•   The program will be saved to internal memory.

•   See the Save/Recall chapter on details on how to save to Setup memory.

Recall Default   Pressing Recall Default[F4] will recall the default settings for each program/step. See page 217 for details.

Create a Program Chain

⚠ Note	Before creating a program chain, make sure a number of programs have already been saved. These will be used to create the program chain.

Chain Setting Display Overview	Starting program for the chain ⟍

Starting program for the chain

USB LOAD

Chain Set

Start P01

P01 → Off
P02 → Off
P03 → Off
P04 → Off

| Select Start | | | Recall Default | Previous Menu |

Operation

1. Press **FUNC** > *Program[F1]* > *Chain[F2].*

- It may be necessary to load the programs from Setup memory if they were not created in the current session.

2. If *Start* is not already selected, press *Select Start[F1]* and select which program will be used to start the program chain.

Start: P01 - P16

3. Select *P01* and choose which program will be linked to P01.

- Selecting OFF will end the chain after P01.
- Selecting P01 will create an infinite chain.
- Chains need not be linked in sequential order.

P01:   OFF, P01 - P16

4. Repeat step 3 for any remaining programs in the chain.

5. Press *Save* to save the program chain to internal memory.

Pressing *Recall Default[F4]* will reset the chain to the default settings. See page 217 for details.

- Recall Default[F4] will essentially clear the program chain.

Running a Program or Chain

Description
: A program or program chain is run the same way as a normal load.

Operation
1. Press FUNC > *Program[F1]*.

2. Turn program mode on by setting *Program[F1]* to On.

- PROG will appear at the top of the display when *Program* is On.

3. Turn the load on.

- The program/chain starts immediately.

- The PROG icon turns orange when the load is turned on.

4. When a program/chain is running the screen displays which program, step and memory is currently active.

- Press *Pause[F1]* to suspend a test, press *Continue[F1]* to resume.

- Press *Next[F2]* to run the next step if its *Run* setting was set to *Manual*.

5. When a program/chain has finished running, a list of the Go-NoGo results for each step are displayed.

- Press *Exit[F5]* to exit.

Display:
Program/Chain
Running

USB PROG

0.000ᵥ   0.00ᵥᵥ

0.000ₐ

Program number that
is currently running.

Run Program
Program Nα   01
Step(Memory)   01(001) GO

Step that is
currently running.

No-NoGo result
for the step

Memory number
of current step.

Display:
Program/Chain
Finished

USB PROG

Run Program Detail Result

Program	Step	Result
1	1	GO
1	2	GO
1	3	NG

Exit

Sequence

The PEL-3000 supports both programs and sequences. The essential difference between programs and sequences is that programs can use different operating modes for each step while sequences use the same operating mode throughout the whole sequence. In effect sequences are used to create complex load simulations.

There are two different types of Sequences, Normal Sequences and Fast Sequences.
Normal sequences can define the execution time and slew rate of each step.
On the other hand the execution time for each step in a fast sequence is fixed to the rate (Time Base setting) set by the user.

Normal Sequence Overview

Description   A normal sequence is comprised of a user-defined number of steps that when executed in sequence can be used to simulate a DC load.

- Up to 1000 discrete steps can be configured using normal sequences.
- Each normal sequence can have a memo note attached to it.
- Normal Sequences can be looped up to 9999 discrete times or for an infinite amount of times.
- Normal sequences can be configured to hold a set voltage, current, power or resistance at the end of the load.
- Normal Sequences can be linked together in a chain.

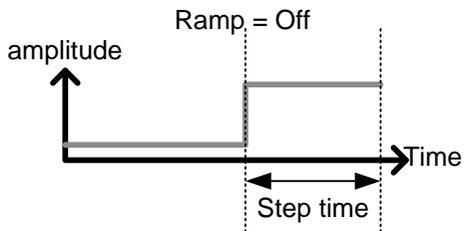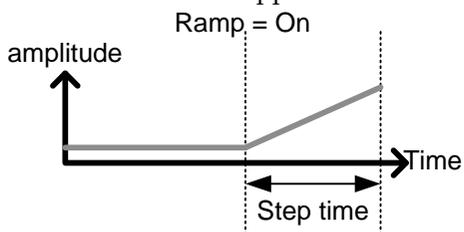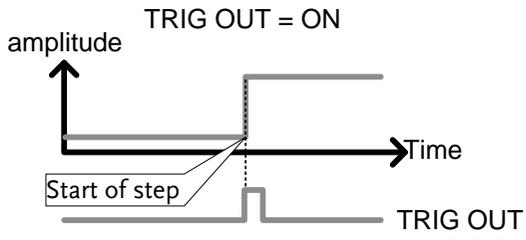| Description	Normal Sequence configuration is split into Timing Edit configuration and Data Edit configuration.
	Timing Edit configuration is used to configure the actual sequences, such as mode, range, loops and chains.
	Data Edit configuration is used to create the actual steps used in each sequence.
	See below for a description of each.
Timing Edit Overview	A Normal Sequence contains the following timing settings for each sequence:

Setting	Setting Range	Description
Start	S01 - S10	Sets which sequence is used to start a chain of Normal Sequences.
Seq.No	S01 - S10	Sets the current sequence to edit.
Memo	12 characters	A user-created note for the currently selected sequence.

Mode	CC, CR, CV, CP	Operating mode for the sequence. +CV mode is supported.
Range	ILVL	Low I range, low V range
	IMVL	Middle I range, low V range
	IHVL	High I range, low V range
	ILVH	Low I range, high V range
	IMVH	Middle I range, high V range
	IHVH	High I range, high V range
Loop	Infinite, 01 - 9999	Sets the amount of times to loop the selected sequence.
Last Load	OFF, ON	Set the load condition after the end of the sequence.
Last	Value	The setting value of the load for when Last Load = ON.
Chain	Off, S01-S10	Sets the next sequence in the chain, when not set to off.

Data Edit Overview	Each step in a normal sequence contains the following setting parameters:	

Setting	Setting Range	Description
Step	0001 - 1000	Selects/displays the current step in the sequence. • The number of available steps is dependent on the number of steps added using the *Insert Point[F1]* functions.
Value		The current, voltage, power or resistance setting for the selected operating mode.

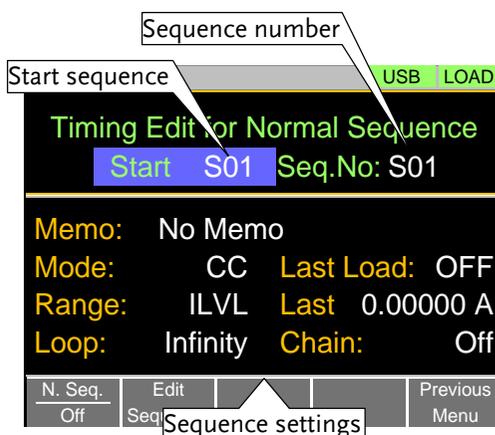| Time	0.05ms - 999h:59m	Sets the step time for the selected step.
Load	ON, OFF	Turns the load on or off for the selected step.
RAMP	ON, OFF	When turned on the current transition is evenly ramped from the start of the step to the end of the step. When turned off the current transition is stepped.

Ramp = On

Ramp = Off

TRIG OUT	ON, OFF	When TRIG OUT is set to ON, a trigger signal is output from the TRIG OUT BNC terminal at the start of the step. See page 187 for details.

TRIG OUT = ON

| PAUSE | ON, OFF | Pause: Inserts a pause at the end of the step. When paused, the unit will pause at the end of the step current/voltage/resistance/power level. The sequence can be resumed by pressing *Next[F2]* or by using an external trigger signal (page 187). |

Timing Edit Configuration

Edit Timing Display

Sequence number

Start sequence   USB   LOAD

Timing Edit for Normal Sequence

Start   S01   Seq.No: S01

Memo: No Memo
Mode: CC   Last Load: OFF
Range: ILVL   Last   0.00000 A
Loop: Infinity   Chain: Off

N. Seq.   Edit   Previous
Off   Seq   Sequence settings   Menu

Operation

1. Press **FUNC** > *Normal Sequence[F2].*

- Note that *N. Seq.[F1]* is off by default.

2. Select *Start* and select the number of the starting sequence.
   Start: S01 - S10

3. Select a *Seq. No.* and select which sequence to edit.
   Seq. No.:   S01 - S10

4. Set the following parameters for the currently selected sequence. See page 86 for details on each parameter.

- Memo
- Mode
- Range
- Loop
- Last Load
- Last
- Chain

5. Press *Save[F3]* to save the timing settings for the currently selected sequence.

Sequence Timing configuration is complete.

- Go to Data Edit to edit the steps used in the Normal Sequences. See page 92.
- Go to Running a Normal Sequence to run the normal sequence. See page 94.

Data Edit Configuration

Data Edit Display

Total number of steps

Active step number

USB   LOAD

Data Edit for Normal Sequences
Step: 0001 / 0001

Value: 0.00000   A
Time: 000 H: 00 M: 00 s 0.05 ms
LOAD: OFF TRIG OUT OFF
RAMP: OFF PAUSE: OFF

Step settings

Insert Point   Delete Point   Save   Previous Menu

Operation
1. Press (FUNC) > *Normal Sequence[F2]* > *Edit Sequence[F2]*.

2. Select *Seq.No.* and select the sequence you wish to edit.
Start: S01 - S10

3. Press *Edit Sequence [F2]* to enter the Data Edit configuration menu.
- Note that when there no steps in the current sequence the Data Edit for Normal Sequence settings are blank.

4. Press *Insert Point[F1]* to add a step to the sequence after the current step.
- Every time *Insert Point* is pressed the *Step* parameter is incremented.
- The inserted point becomes the current step.

5. Set the following parameters for the currently selected step. See the Data Edit Overview on page 88 for configuration details.
- Value
- Time
- LOAD
- RAMP
- TRIG OUT
- PAUSE

6. If you wish to edit a previously inserted point/step, use the *Step* parameter.
- Steps can only be selected after they have already been inserted.
Steps   0001 - 1000

7. The currently selected step can be deleted using the *Delete Point[F2]* function.

8. After all the steps for the sequence are complete, press *Save[F3]* to save the steps.

Data Edit for Normal Sequence configuration is complete.

- Go to Timing Edit for Normal Sequences to edit the sequence. Page 91.
- Go to Running a Normal Sequence to run the normal sequence. Page 94.

Running a Normal Sequence

Description   Unlike a normal static or dynamic load, a load created with the Normal Sequence function is turned on by pressing the Shift and Load keys.

Operation   1. Press ⬭FUNC > *Normal Sequence[F2]*.

2. Turn normal sequence mode on by setting *N. Seq.[F1]* to *On*.

- NSEQ will appear at the top of the display when *N. Seq.* is On.

- The Normal Sequence function can also be turned on from the FUNC menu. See page 118 for details.

3. Turn the load on by pressing

   ⬭Shift ➕ (Load On/Off) .

- The (Load On/Off) key will turn orange when the load is "on".

- The load can be turned off again by pressing

the (Load On/ Off) key.

- The normal sequence/chain starts immediately.
- The NSEQ icon turns orange when the load is turned on.

4. When a normal sequence/chain is running, the screen displays which sequence, step and loop are currently active. It also displays the elapsed or remaining test time and elapsed/remaining time of the current step.

- Sequences can be paused by pressing Pause[F1] and resumed again by pressing Continue[F1].
- If no steps have been created "No N.Seq." will be displayed on the screen.
- "*Sequence Complete*" will be displayed at the end of the sequence.

Display:
Sequence/Chain
Running

Current step readback measurements

USB   NSEQ

0.000v   **0.00**
0.000A   0:00:46

Elapsed or remaining time for the total test time

Run N.Seq.   Seq . No: 01
      0:00:05   Step   0003
                Loop: 0001

Current sequence, step and loop number

Step elapsed/ remaining time
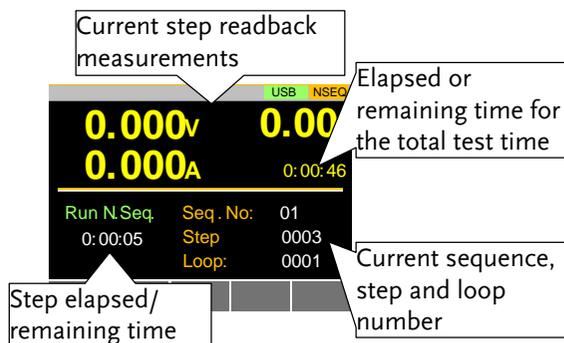
⚠️ Note   The combined test time for all sequences will be displayed as *elapsed test time* if the elapsed time is >1000 hours, else the *remaining test time* will be displayed.

Fast Sequence Overview

Description   A fast sequence is comprised of a user-defined
                   number of steps that can be executed at a high
                   frequency. Unlike normal sequences, each step in a
                   fast sequence has the same execution time (time
                   base).

- This mode is only available for CC and CR
  mode.

- Up to 1000 discrete steps can be configured
  using fast sequences.

- Each fast sequence can have a memo note
  attached to it.

- Fast Sequences can be looped up to 9999
  discrete times or for an infinite amount of times.

- Fast sequences can be configured to hold a set
  current or resistance at the end of the load.

- No ramping function can be used with the Fast
  Sequence function.

```
                          ┌──────────────┐
                          ▼              │
              ┌─  STEP 01                │
  Fast Sequence   STEP 02     Loop:      │
              │      :                   │
              └─  STEP N                 ▲
                          └──────────────┘
```

Description	Fast Sequence configuration is split into Timing Edit configuration and Data Edit configuration.
	Timing Edit configuration is used to configure all the settings that are common to all the steps of the fast sequence. This includes settings such as the mode, range, loops and time base.
	Data Edit configuration is used to create the actual steps used in each sequence.
	See below for a description of each.
Timing Edit Overview	A Fast Sequence contains the following timing settings for each sequence:

Setting	Setting Range	Description
Memo	12 characters	A user-created note for the currently selected sequence.
Mode	CC, CR	Operating mode for the sequence.
Range	ILVL	Low I range, low V range
	IMVL	Middle I range, low V range
	IHVL	High I range, low V range
	ILVH	Low I range, high V range
	IMVH	Middle I range, high V range
	IHVH	High I range, high V range
Loop	Infinity, 01 - 9999	Sets the amount of times to loop the selected sequence.
Last Load	OFF, ON	Set the load condition after the end of the sequence.
Last	0.000000	The load setting for when Last Load is set to ON.

RPTSTEP	0001 - 1000	Last step number (0001-1000) per loop
Time Base	0.025 - 600ms	Sets the step execution time.
Data Edit Overview	Each step in a fast sequence contains the following setting parameters:	

Setting	Setting Range	Description
Step	0001 - 1000	Selects/displays the current step in the sequence. • The number of available steps is dependent on the number of steps added using the *Ins. Point[F1]* functions. • A minimum of 3 steps.
Value		The current or resistance setting for the selected operating mode.
TRIG OUT	ON, OFF	When TRIG OUT is set to ON, a trigger signal is output from the TRIG OUT BNC terminal at the start of the step. See page 187 for details.

TRIG OUT = ON

FILL Overview	The FILL function is used to evenly step up the current or resistance value settings from a starting step to a finishing step.
	The Fill Function can be used before or after points are added to the fast sequence.

- Before: Will pre-fill each value within the fill range when a new step is added.

- After: Will post-fill each value within the fill range.

FILL example

Value setting

End_Value

Filled values

Start_Value

Step

Step 01   Step 02   Step 03   Step 4

Start_Step Filled steps End_Step

Setting	Setting Range	Description
Start_Value		Sets the current or resistance value for the starting step.
End_Value		Sets the current or resistance value for the ending step.
Start_Step	0001 - 1000	Sets the starting step number.
End_Step	0001 - 1000	Sets the ending step number.

Timing Edit Configuration

Edit Timing
Display

<div style="border:1px solid;">

USB | LOAD

Timing Edit for Fast Sequence

Memo: 001
Mode: CC   Last Load: OFF
Range: ILVL Last 0.00000 A
Loop: Infinity RPTSTEP 0004
Time Base: 600.00 ms

| F. Seq. Off | Edit Seq | | | Previous Menu |

Sequence settings

</div>

Operation

1. Press **FUNC** > *Fast Sequence[F3]*.

- Note that *F. Seq.[F1]* is off by default.

2. Set the following parameters for the fast sequence. See page 139 for details on each parameter.

- Memo
- Mode
- Range
- Loop
- Time Base
- Last Load
- Last
- RPTSTEP

Save

Press *Save[F3]* to save the timing settings for the fast sequence.

Sequence Timing configuration is complete.

- Go to Data Edit to edit the steps used in the Fast Sequence. Page 100.
- Go to Running a Fast Sequence to run the fast sequence. Page 102.

Data Edit Configuration

Data Edit Display

Total number of steps

Active step number

USB | LOAD

Data Edit for Fast Sequences

Step: 0001 / 0005

Value: 0.00000
TRIG OUT: OFF

Step settings

| Insert Point | Delete Point | Save | FILL | Previous Menu |

FILL Display

USB | LOAD

Fill Edit for Fast Sequences

Start_Value: 0.00000 A
End_Value: 1.00000 A
Start_Step   0001
End_Step   0010

| | | Save | | Previous Menu |
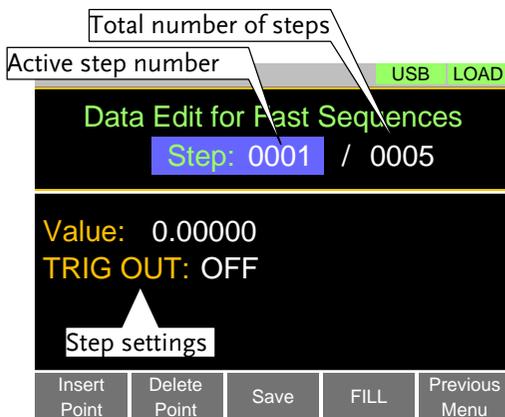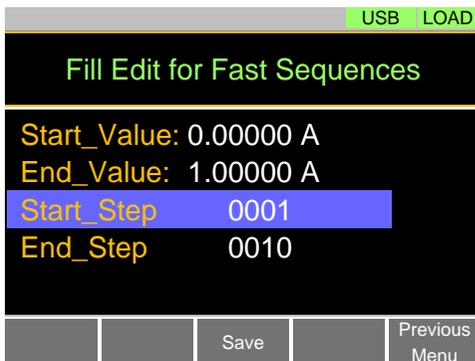
Operation

1. Press **FUNC** > *Fast Sequence[F3]* > *Edit Sequence[F2]* to enter the Data Edit configuration menu.

2. Press *Insert Point[F1]* to add a step to the sequence.

- Every-time *Insert Point* is pressed the *Step*

parameter is incremented.

- The newly inserted "point" becomes the active step.

3. Set the following parameters for the currently selected step. See page 139 for configuration details.

- Value
- TRIG OUT

4. If you wish to edit a previously added point/step, use the *Steps* parameter.

- Steps can only be selected after they have already been added.

Steps   0001 - 1000(RPTSTEP)

5. The currently selected step can be deleted using the *Delete Point[F2]* function.

- There cannot be less than 3 steps for fast sequences.

Fill Function	Press *FILL[F4]* to use the fill function. Set the fill parameters:
	• Start_Value
	• End_Value
	• Start_Step
	• End_Step
	The fill function can be used any number of times.
Save	After all the steps for the sequence are complete, press *Save[F3]* to save the steps.

Data Edit for Fast Sequences configuration is complete.

- Go to Timing Edit for Fast Sequences to edit the sequence. Page 99.
- Go to Running a Fast Sequence to run the fast sequence. Page 102.

Running a Fast Sequence

Description	Unlike a normal static or dynamic load, a Fast Sequence load is turned on by pressing the Shift and Load keys.
Operation	1. Press (**FUNC**) > *Fast Sequence[F3]*.

2. Turn fast sequence mode on by setting *F. Seq.[F1]* to *On*.

- FSEQ will appear at the top of the display when *F. Seq.* is On.

- The Fast Sequence function can also be turned on from the FUNC menu. See page 118 for details.

3. Turn the load on by pressing

   (Shift) + (Load On/Off) .

- The (Load On/Off) key will turn orange when the load is "on".

- The load can be turned off again by pressing the (Load On/Off) key.

- The fast sequence/chain starts immediately.

- The FSEQ icon turns orange when the load is turned on.

4. When a fast sequence is running, the screen displays which step and loop is currently active.

- "*Sequence Complete*" will be shown on the display at the end of the sequence.

Display:
Fast Sequence
Running

USB FSEQ

0.998v **0.1528**w

153.10mA

Current step number

Run F.Seq.

Step 0023
Loop: 0001

Current loop number

OCP Test Automation

Background   The OCP test function creates an automatic test to
              test the OCP of power supply products.

              This test will test to see when the over current
              protection of a power supply is tripped and return
              the measurements for the voltage and current
              when the over current protection was tripped. The
              PEL-3000E also has a user-defined cutoff setting in
              the event that the power supply OCP fails.

              The diagram below shows an example of the OCP
              Test Automation function:

Example   The test current increases from a starting value
              (Start C) to an end value (End C). The current
              increases in steps (set by Step_C) with a set step
              time (set by Step_T) until the power supply's OCP
              is tripped or the End C current level is reached.

Parameters	OCP. No	Selects one of 12 OCP test setup memories.
	Memo	A user-created note for the currently selected OCP function.
	Range	High(CC Mode High) and Low(CC Mode Low)
	Start Current (Start C)	Starting current value for the test.
	End Current (End C)	The current value that will end the test. The value must be higher than the OCP value of the DUT you are testing. This parameter is used as a fail-safe for if the over current protection of the DUT fails. If the measured current is reaches End Current value it would then indicate that the power supply OCP failed.
	Step Current (Step_C)	Sets the step resolution of the current.
	Step Time (Step_T)	Sets the execution time of each step. (50ms ~ 1600s)
	Trig Delay Time (Delay)	Sets a delay corresponding to the time a Trig Voltage can be expected after each step Current is applied (the delay time must be less than the Step time). (0ms ~ 160s)

Trig Voltage (Trig_V)	Sets the trigger to a level needed to see when the power supply OCP has been triggered. When the power supply OCP has been triggered, its voltage output will reset. The voltage trigger level is used to test to see if the voltage output has been reset.
Last Current (Last_C)	Sets the final current value after OCP has been tripped. This is the steady-state current draw after the OCP has been tripped.

⚠️Note   This mode can only be used under CC mode.

Panel operation   1. Press 〔FUNC〕 > *OCP[F4]*.

	USB	LOAD

OCP Function

OCP. No: 01

Range:	Low	Step T:	0.10
Start C:	0.00000	Delay	0.00
End C:	0.00001	Trig V:	1.00
Step C:	0.00001	last C	0.00000

OCP ON		Save		Previous Menu

Select Channel   2. Select *OCP. No:* and select a test setup memory.

OCP. No: 1 ~ 12

3. Set the following parameters for the selected test setup above:

- Memo
- Range
- Start C
- End C
- Step_C
- Step_T
- Delay
- Trig_V
- Last_C

4. Press the *Save[F3]* to save the selected test setup.

Start OCP   5. Press *OCP[F1]* to turn the OCP function on if it is off.

6. The OCP function can be started by turning the load on by pressing (Shift) $+$ (Load $^{On/}_{Off}$).
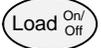
- The test current will increase from the Start C value to the End C value in steps according to the Step C value, until the test has finished.

- The test will start running when the power supply voltage is greater than the Trig V voltage.

Example: OCP
Function running

Measured voltage,
current and power

USB   FSEQ

0.91 V   **1.78 W**
1.960 A

OCP Test   Set Curr: Fetch Volt:
Running.   2.000   0.91
                              1.500   0.91
                              1.000   0.92

Set current for the last three
steps (descending order)

Measured voltage for the last
three steps (descending order)

Results:

Power Source
OCP tripped

Measured current,
indicating power supply
OCP was tripped

0.9 V   **0.00 W**
0.000 A

OCP Test   Set Curr: Fetch Volt:
Current: 2.500   0.90
                              2.000   0.91
2.500 A   1.500   0.91
                              1.000   0.92

Step current setting on the
load when the power
supply's OCP was tripped

The OCP Test will return the current setting of
the last step when the power supply's OCP was
tripped.

Power Source
OCP time out

USB FSEQ

0.93 V   0.00 W
0.000 A

OCP Test   Set Curr: Fetch Volt:
  OCP time out   2.000   0.91
                               1.500   0.91
                               1.000   0.92

OCP time out indicates that
the power supply OCP was
not tripped.
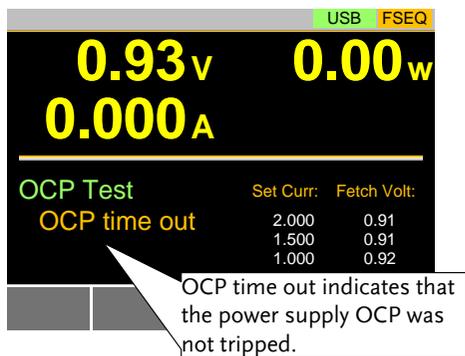
OCP time out will occur if the power supply's OCP
fails to trigger. This is determined when the
measured voltage is less than Trig V and the
measured current is greater than End C.

Power Source
Config Error
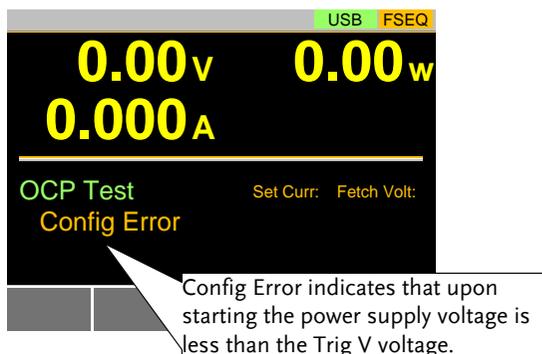
USB FSEQ

0.00 V   0.00 W
0.000 A

OCP Test   Set Curr: Fetch Volt:
  Config Error

Config Error indicates that upon
starting the power supply voltage is
less than the Trig V voltage.

Config Error indicates that the power supply
voltage is less than the Trig V voltage setting after
the test has started. This can indicate that the
power supply output is not on or that the power
supply output or Trig V is incorrectly configured.

⚠️Note   In addition to the OCP settings as described above,
               the VON voltage settings must also be set according
               to the output characteristics of the DUT.

Save Data   When the Power Source OCP was tripped. Press
TEST Result [F1] to view the test result waveform.
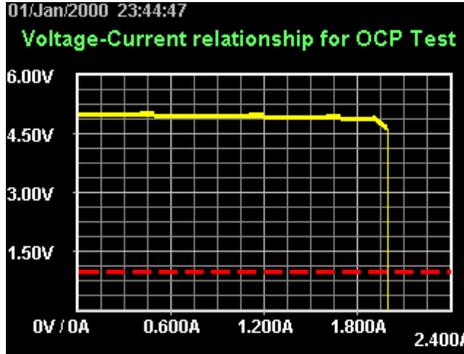
Plug in USB flash drive and press Save [F3] to save
the waveform picture.
Press Esc [F1] to exit the waveform view mode.

Press Save [F3] to save the data log to USB flash
drive. The file name should be RESULTxx.CSV.
The file RESULTxx.CSV can be opened in the
computer.

The maximum amount of data to be recorded in
the data log is 65536. If data exceeds this limit, the
extra data won't be recorded.

	A	B	C	D	E	F
1	<< OCP TEST >>			PEL-3021	v1.32	
2	< PARAMETER of OCP TEST >					
3		OCP No.:	1			
4		(1) Memo:				
5		(2) Range:	Middle			
6		(3) Start Curr:	0.001 A			
7		(4) End Curr:	3.000 A			
8		(5) Step Curr:	0.100 A			
9		(6) Step Time:	0.05 s			
10		(7) Delay Time:	0.00 s			
11		(8) Trig Volt:	1.00 V			
12						
13	< TEST RESULTS >					
14		Start Time:	2000/1/1 23:44			
15		End Time:	2000/1/1 23:44			
16		(1) Test Result:	Complete	OCP :	2.001	A
17						
18		(2) DATA LISTS(22):				
19		Step No	VOLT(V)	CURR(A)	POWER(W)	
20		0	4.98	0.011	0.05478	
21		1	4.98	0.01	0.0498	
22		2	4.98	0.103	0.51294	
23		3	4.97	0.202	1.00394	
24		4	4.96	0.303	1.50288	
25		5	4.96	0.403	1.99888	

OPP Test Automation

Background   The OPP test function creates an automatic test to
               test the OPP of power supply products.

               This test will test to see when the over power
               protection of a power supply is tripped and return
               the measurements for the voltage and current
               when the over power protection was tripped. The
               PEL-3000E also has a user-defined cutoff setting in
               the event that the power supply OPP fails.

               The diagram below shows an example of the OPP
               Test Automation function:

Example   The test watt increases from a starting value (Start
               W) to an end value (End W). The watt increases in
               steps (set by Step_W) with a set step time (set by
               Step_T) until the power supply's OPP is tripped or
               the End W watt level is reached.

Parameters	OPP. No	Selects one of 12 OPP test setup memories.
	Memo	A user-created note for the currently selected OPP function.
	Range	High(CP Mode High) Low(CP Mode Low)
	Start Watt (Start W)	Starting watt value for the test.
	End Watt (End W)	The watt value that will end the test. The value must be higher than the OPP value of the DUT you are testing. This parameter is used as a fail-safe for if the over power protection of the DUT fails. If the measured watt is reaches End Watt value it would then indicate that the power supply OPP failed.
	Step Watt (Step W)	Sets the step resolution of the watt.
	Step Time (Step T)	Sets the execution time of each step. (50ms ~ 1600s)
	Trig Delay Time (Delay)	Sets a delay corresponding to the time a Trig Voltage can be expected after each step Watt is applied (the delay time must be less than the Step time) (0ms ~ 160s).

Trig Voltage (Trig V)	Sets the trigger to a level needed to see when the power supply OPP has been triggered. When the power supply OPP has been triggered, its voltage output will reset. The voltage trigger level is used to test to see if the voltage output has been reset.	
Last Watt (Last W)	Sets the final watt value after OPP has been tripped. This is the steady-state watt draw after the OPP has been tripped.	

Panel operation

1. Press [FUNC] > *Next Manu[F5]. > OPP[F1].*

```
01/Oct/2018                              USB    OPP

          OPP Function         NO.:  01

Memo:      No Memo
Range:         Low  StepT:        0.10
Start W: 0.0000    Delay:        0.00
End W:    0.0001   Trig V:       2.50
Step W:   0.0001   last W:  0.0000

    OPP                                 Previos
     ON                                  Menu
```
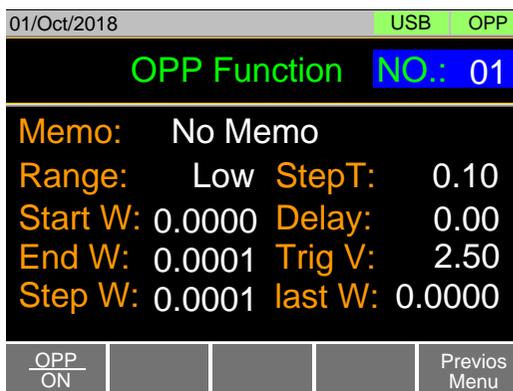
Select Channel

2. Select *OPP. No:* and select a test setup memory.

OPP. No:	1 ~ 12

3. Set the following parameters for the selected test setup above:

   - Memo
   - Range
   - Start W
   - End W
   - Step W
   - Step T
   - Delay
   - Trig V
   - Last W

4. Press the *Save[F3]* to save the selected test setup.

| Start OPP | 5. Press *OPP[F1]* to turn the OPP function on if it is off. |

6. The OPP function can be started by turning the load on by pressing (Shift) + (Load $^{On/}_{Off}$).

   - The test current will increase from the Start W value to the End W value in steps according to the Step W value, until the test has finished.
   - The test will start running when the power supply voltage is greater than the Trig V voltage.

Example: OPP
Function running

USB	OPP

5.10V   **49.24**W

9.6460A   **0:00:01**

OPP Test
Running.

Fetch Watt: Fetch Volt:
49.26   5.10
49.15   5.10
49.05   5.10
48.98   5.10

Previous
Menu
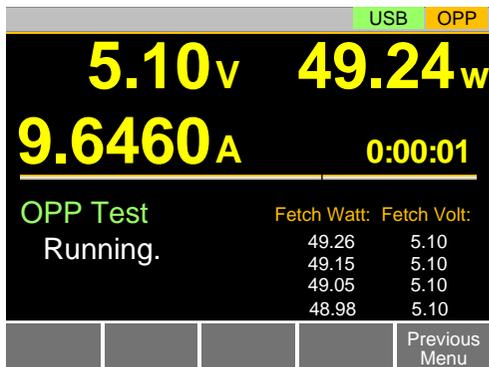
Results:

Power Source
OPP tripped

USB	OPP

5.16V   **8.68**W

1.6825A   **0:00:01**

OPP Test
Watt:
34.32 W

Fetch Watt: Fetch Volt:
9.75   0.65
46.32   3.01
76.45   5.05
76.37   5.05

Previous
Menu
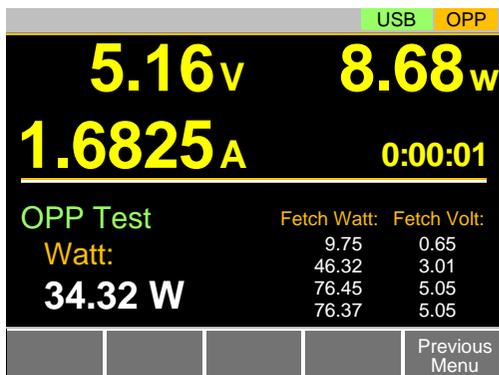
The OPP Test will return the current setting of the
last step when the power supply's OPP was
tripped.

Power Source
OPP time out

OPP time out will occur if the power supply's OPP fails to trigger. This is determined when the measured voltage is less than Trig V and the measured current is greater than End W.

Power Source
Config Error
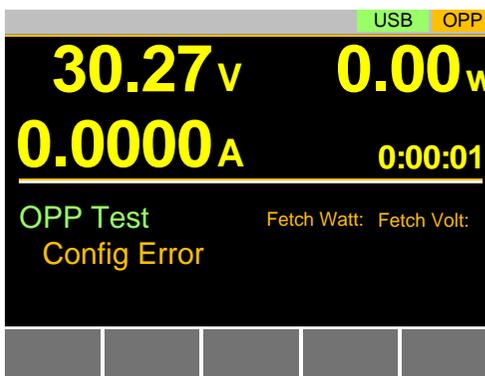
Config Error indicates that the power supply voltage is less than the Trig V voltage setting after the test has started. This can indicate that the power supply output is not on or that the power supply output or Trig V is incorrectly configured.

⚠ Note   In addition to the OPP settings as described above, the VON voltage settings must also be set according to the output characteristics of the DUT.

Save Data   When the Power Source OPP was tripped. Press
TEST Result [F1] to view the test result waveform.

Plug in USB flash drive and press Save [F3] to save
the waveform picture.
Press Esc [F1] to exit the waveform view mode.

Press Save [F3] to save the data log to USB flash
drive. The file name should be RESULTxx.CSV.
The file RESULTxx.CSV can be opened in the
computer.

The maximum amount of data to be recorded in
the data log is 65536. If data exceeds this limit, the
extra data won't be recorded.

BATT Test Automation

Background   The BATT test function creates an automatic test to test the discharge of Battery products.

The test will discharge in a fixed mode (CC, CR, CP) and will end after a defined stop point (stop voltage, stop time, stop AH) has been detected. The information about discharge test (discharge time, battery AH, battery WH) can be finally seen on the panel.

The PEL-3000E also has a user-defined cutoff setting in the event that the Battery test fails.

The diagram below shows an example of the BATT Test Automation function:

Example   The test will run in the specified mode with defined values and will stop when the defined stop values are reached.
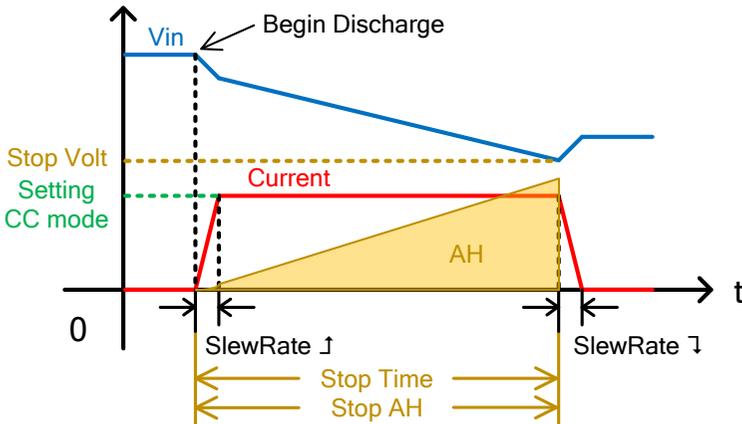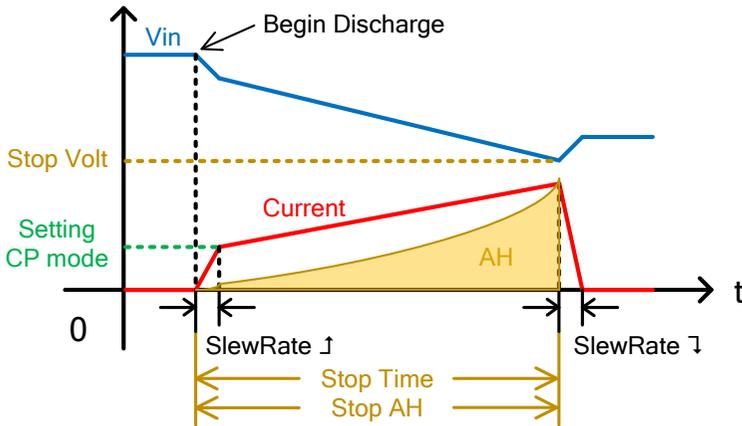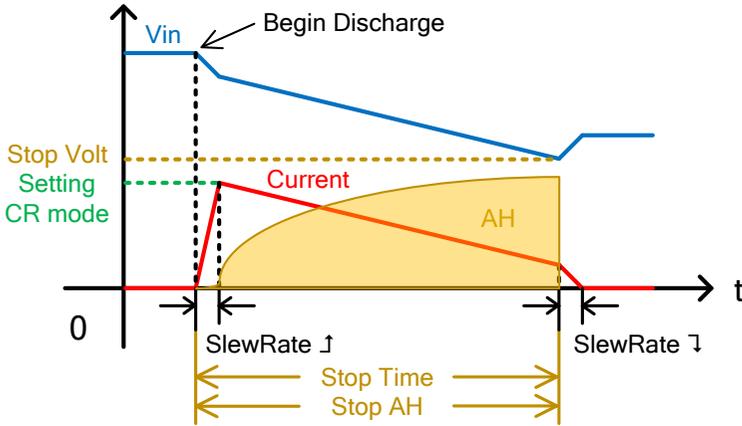
Parameters	BATT No.	Selects one of 12 BATT test setup memories.
	Memo	A user-created note for the currently selected OPP function.
	Mode	Select a discharge operation mode. (CC, CR, CP)
	Range	ILVL(I range low, V range low)

		IHVL(I range high, V range low)
		ILVH(I range low, V range high)
		IHVH(I range high, V range high)
	Setting	Sets the values corresponding to the defined discharging mode (CC mode in A, CR mode in mS and CR mode in W).
	SlewRate↕	Sets the test rising slew rate in mA/us (not adjustable for CP mode).
	SlewRate↓	Sets the test falling slew rate in mA/us (not adjustable for CP mode).
	Stop Volt	Sets the voltage at which the test should be interrupted. The value must be lower than the battery start voltage.
	Stop Time	Sets the time after which the test should be interrupted (max value is 999h:59m:59s).
	Stop AH	Sets the discharged energy rate at which the test should be interrupted (Max value is 9999.99Ah).
	Datalog timer	Sets the time interval for data capture. Up to 65,535 data can be saved when running data logging function. When logging data reaches to the maximum amount, it won't be saved and be ignored.

Panel operation

1. Press (FUNC) > *Next Manu[F5]. > BATT[F2].*

USB   BATT

Data Edit for Battery Discharge

BATT. No:	01
Meno:	No Memo
Mode:	CC
Range:	IHVH
Sttting:	1.0000 A

| BATT ON | | | | Previous Menu |

USB   BATT

Data Edit for Battery Discharge

SlewRate ⌐	625.0 mA/us
SlewRate ⌐	625.0 mA/us
Stop Volt:	1.00 V
Stop Time:	000h: 10m: 02s
Stop AH:	1.24 Ah

| BATT ON | | | | Previous Menu |

USB   BATT

Data Edit for Battery Discharge

SlewRate ⌐	625.0 mA/us
Stop Volt:	1.00 V
Stop Time:	000h: 10m: 02s
Stop AH:	1.24 Ah
Datalog timer	1s

| BATT ON | | | | Previous Menu |

2. Set the following parameters for the selected test setup above:

- BATT No.
- Memo
- Mode
- Range
- Setting
- SlewRate↥

- SlewRate↧
- Stop Volt
- Stop Time
- Stop AH
- Datalog timer

3. Press the *Save[F3]* to save the selected test setup.

Start BATT

4. Press *BATT[F1]* to turn the BATT function on if it is off.

5. The BATT function can be started by turning the load on by pressing

  (Shift)   +   (Load On/Off) .
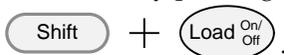
The discharge test will keep running with its defined mode and values until any of the Stop Voltage, Stop Time or Stop AH settings is detected.

Save Data

6. When the Battery stop voltage, stop time or stop AH was tripped. Press TEST Result [F1] to view the test result waveform.
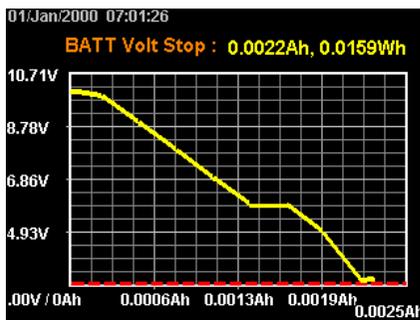
01/Jan/2000 07:01:26
BATT Volt Stop : 0.0022Ah, 0.0159Wh

10.71V

8.78V

6.86V

4.93V

.00V / 0Ah   0.0006Ah   0.0013Ah   0.0019Ah
                                            0.0025Ah

Plug in USB flash drive and press Save [F3] to save the waveform picture.
Press Esc [F1] to exit the waveform view mode.

7. Press Save [F3] to save the data log to USB flash drive. The file name should be RESULTxx.CSV. The file RESULTxx.CSV can be opened in the computer.

The maximum amount of data to be recorded in the data log is 65536. If data exceeds this limit, the extra data won't be recorded.

	A	B	C	D	E	F	G
1	<< BATT TEST >>			PEL-3XXX	v1.31.003		
2	< PARAMETER of BATT TEST >						
3		BATT No.:	1				
4		(1) Memo:					
5		(2) Mode:	CC				
6		(3) Range:	IHVH				
7		(4) Set CC:	1.000 A				
8		(5) Stop Volt:	3.00 V				
9		(6) Stop Time:	0 h	0 m	10 s		
10		(7) Stop AH:	0.20 Ah				
11							
12	< TEST RESULTS >						
13		Start Time:	2000/1/1 07:01				
14		End Time:	2000/1/1 07:01				
15		(1) Test Length:	0 h	0 m	8 s		
16		(2) Recoder Length:	0 h	0 m	8 s		
17		(3) Stop Condition:	Under VOLT				
18		(2) DATA LISITS(9):	Timebase(sec):		1 s		
19		No	VOLT(V)	CURR(A)	POWER(W	AH	WH
20		0	10.01	0.002	0.02002	0	0
21		1	9.84	0.998	9.82032	0.0002	0.0024
22		2	8.85	0.998	8.89218	0.0005	0.005
23		3	7.85	0.998	7.8343	0.0008	0.0074
24		4	6.85	0.998	6.84628	0.0011	0.0096
25		5	5.87	0.998	5.85826	0.0014	0.0115
26		6	5.85	0.998	5.8383	0.0016	0.0131
27		7	4.86	0.998	4.85028	0.0019	0.0145
28		8	2.86	0.998	2.85428	0.0022	0.0157
29							

Example: BATT Function running

USB   BATT

2.752V   **2.75**W

1.0000A   0:00:13

0.0036 Ah   0.0100 Wh

Run BATT:
CC, IHVL, 1.0000 A
Stop: 0.00:30, 2.00V, 0.01Ah

Exit

Results:
Battery stop
Voltage or stop
time or stop AH
tripped

	USB	BATT
1.931 V	**0.00 W**	
0.0000 A	0:00:10	

0.0028 Ah   0.0077 Wh
Complete discharge:
  CC, IHVL, 1.0000 A
Stop Volt: 2.00V

| TEST Result | | Save | | Exit |

	USB	BATT
2.754 V	**0.00 W**	
1.0000 A	0:00:30	

0.0083 Ah   0.0299 Wh
Complete discharge:
  CC, IHVL, 1.0000 A
Stop Time: 0:00:30

| TEST Result | | Save | | Exit |

	USB	BATT
2.754 V	**0.00 W**	
1.0000 A	0:00:36	

0.0100 Ah   0.0276 Wh
Complete discharge:
  CC, IHVL, 1.0000 A
Stop AH: 0.01Ah

| TEST Result | | Save | | Exit |

The BATT Test will return the information of the last discharge when the Battery stop voltage or stop time or stop AH was tripped.

⚠Note	In addition to the BATT Function settings as described above, the VON voltage settings must also be set according to the output characteristics of the DUT.

EXTERNAL CONTROL

Analog Control

The Analog Control subsection describes how to use the J1 Frame Control Connector for voltage or resistance control. See page 221 for the details on the J1 connector.

J1 Connector Overview

Description

The J1 External Control Connector is a standard Mil 20 pin connector (OMRON XG4A IDC plug). The connector is used for all analog control. The pins are used to determine what mode is used.

See the appendix on page 221 to view the contact pin assignment of the J1 connector.

⚠️ WARNING

Some pins on the frame control connector have the same potential as the front and rear terminals.

To prevent electric shock, ensure that the cover for both the J1 External Control connector is used when the connector is not in use.

Pin Assignment
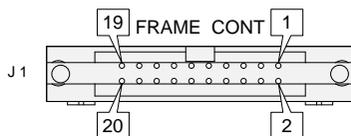
External Voltage Control - Overview

Background

External voltage control of the CC, CR, CV and CP mode is accomplished using the J1 connector on the rear panel. An input voltage of 0-10V corresponds to 0% - 100% of the rated current (CC mode), rated voltage (CV mode), or rated power (CP mode). For CR mode, 0V - 10V corresponds to the maximum resistance - minimum resistance.

Connection   When connecting the external voltage source to
                   the J1 connector, use a ferrite core and use twisted
                   pair wiring.
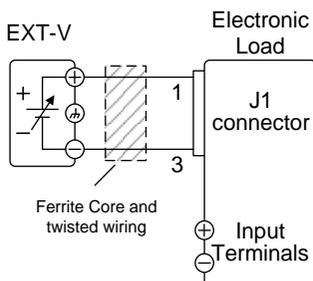
- *Pin1 → EXT-V (+)*
- *Pin3 → EXT-V (-)*

⚠ Note   The input impedance for external voltage control is
                   10kΩ.

                   Use a stable voltage supply for the external voltage
                   control.

⚠ Caution   When using external voltage control, make sure no
                   more than ±11V is applied across pins 1 and 3.
                   Exceeding this voltage could damage the PEL-3000E.
                   Exceeding 11.8V will cause an EXT.OV alarm message
                   to appear which also will reset the voltage output to
                   0V until the external voltage is reduced back down
                   below 11.8V.

                   Use caution when using pin 3. Pin 3 is directly
                   coupled to the negative input terminal.

External Voltage Control – Operation

Description   External voltage control can be used to control the
                   current, voltage, resistance and power for CC, CR,
                   CV and CP modes. Configuration for each
                   operating mode is the same.

CC Mode   Input current = rated current × (external
               voltage/10V)
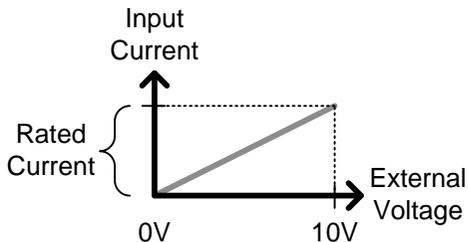
CR Mode   Input conductance =
               rated conductance × (external voltage/10V)
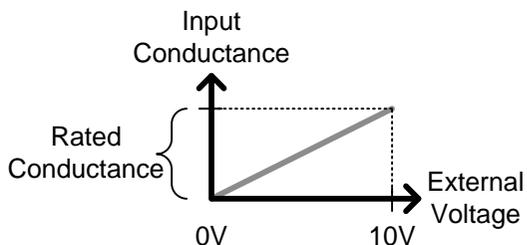
CV Mode   Input voltage = rated voltage × (external
               voltage/10V)
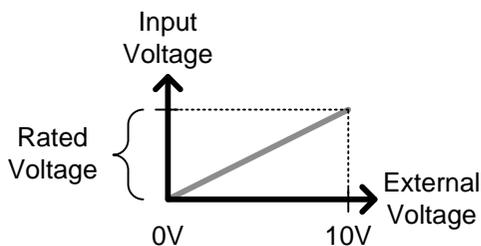
CP Mode   Input power = rated power × (external voltage/10V)

Input Power
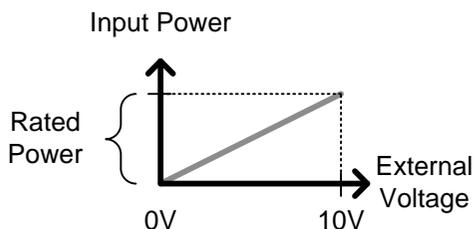
Operation   1. Turn the power off from the PEL-3000E and from the load.

                 2. Connect the external voltage across pins 1 and 3 of the J1 connector.

                 3. Turn the power on the PEL-3000E.

                 4. Set the operating mode and range.

                 • See page 37 for CC mode.

                 • See page 38 for CR mode.

                 • See page 41 for CV mode.

                 • See page 42 for CP mode.

                 5. Press (**Main**) > *Configure [F5]* > *Next Menu [F4]* > *External [F3]*.

                 6. Set the *Control* parameter to V.

                 • The J1 connector is now ready for external voltage control.

External Resistance Control - Overview

Background	External resistance control of the CC, CR, CV and CP modes is accomplished using the J1 connector on the rear panel.
	A resistance of 0kΩ-10kΩ is used to control the input current, voltage, resistance or power on the PEL-3000E.
	The input can be configured to vary in proportion to the external resistance or the inverse. See page 177 for more details on proportional and inverse resistance control.

⚠ Note	Exceeding 11.8kΩ will cause an EXT.OV alarm message which will reset the voltage output to 0 until the external resistance is reduced back down below 11.8kΩ.

Connection	When connecting the external resistance source to the J1 connector, use a ferrite core and use twisted pair wiring.
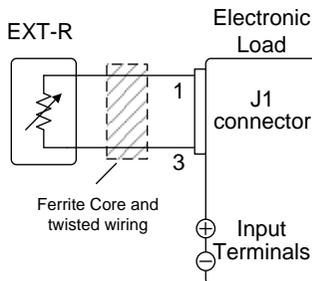
- *Pin1 → EXT-R*
- *Pin3 → EXT-R*

⚠ Note	Use resistors with minimum residual resistance of 50Ω or less.
	Note for proportional control: Do not use swtiches that switch between fixed resistances. Please use continuously variable resistors.

External Resistance Control – Operation

Description	External resistance control can be used to control the current, voltage, resistance and power for CC, CR, CV and CP modes. Configuration for each operating mode is the same.
CC Mode	Proportional Control: Input current = rated current × (external resistance/10kΩ). Inverse Control: Input current = rated current × (1 - external resistance/10kΩ).
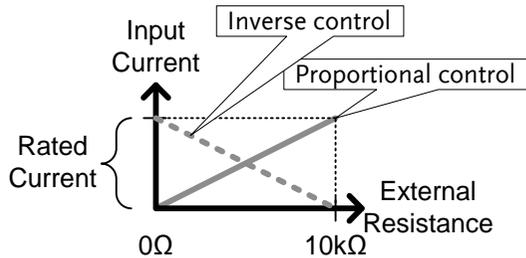
CR Mode

Proportional Control:
Input conductance =
rated conductance × (external resistance/10kΩ).

Inverse Control:
Input conductance =
rated conductance × (1 - external resistance/10kΩ).
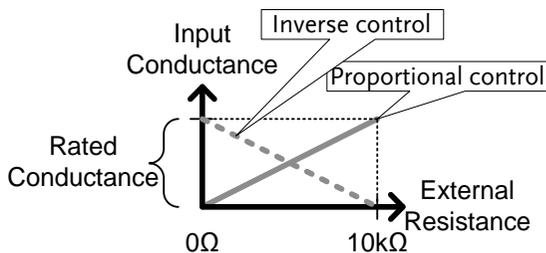
CV Mode

Proportional Control:
Input voltage = rated voltage × (external resistance/10kΩ).

Inverse Control:
Input voltage = rated voltage × (1 - external resistance/10kΩ).
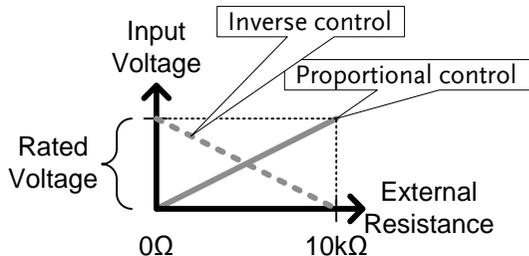
CP Mode   Proportional Control:
                 Input power = rated power × (external
                 resistance/10kΩ).

                 Inverse Control:
                 Input power = rated power × (1 - external
                 resistance/10kΩ).
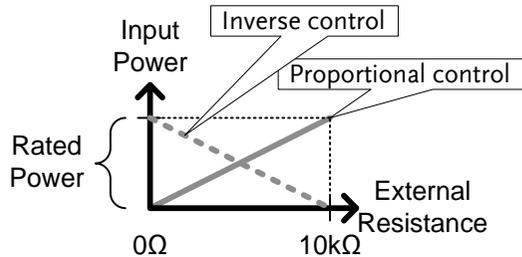
⚠ Note   The inverse configuration is recommended for safety
                 reasons. In the event that any of the cables become
                 accidentaly disconnected, the current/voltage/power
                 input will drop to the minimum. Under similar
                 circumstances using proportional control, an
                 unexpectedly high input would result.

Operation   1. Turn the power off from the PEL-3000E and
                     from the load.

                 2. Connect the external resistance across pins 1
                     and 3 of the J1 connector.

                 3. Turn the power on the PEL-3000E.

                 4. Set the operating mode and range.

                 • See page 37 for CC mode.

                 • See page 38 for CR mode.

                 • See page 41 for CV mode.

                 • See page 42 for CP mode.

                 5. Press (**Main**) > *Configure [F5]* > *Next Menu
                     [F4]* > *External [F3]*.

                 6. Set the *Control* to *R* for proportional control or
                     to *Rinv* for inverse control.

- The J1 connector is now ready for external resistance control.

Turning the Load On using External Control

Description   The load can be turned on and off with an external switch connected to pins 7 and 12 of the J1 connector.

Pin Inputs   Pin 7 of the J1 connector is internally pulled up to 5V with a 10kΩ resistor when the switch is open. Thus when the switch is open, pin 7 is logically high. When the switch is closed, pin 7 is pulled down to the A COM ground level, making pin 7 logically low.
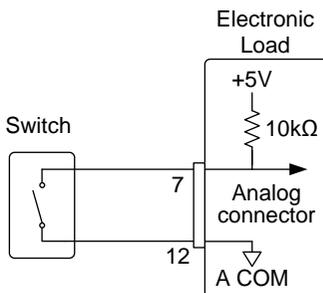
Example   The LoadOn IN setting determines whether the
                           load is turned on when the external switch is
                           closed (low) or open (high).
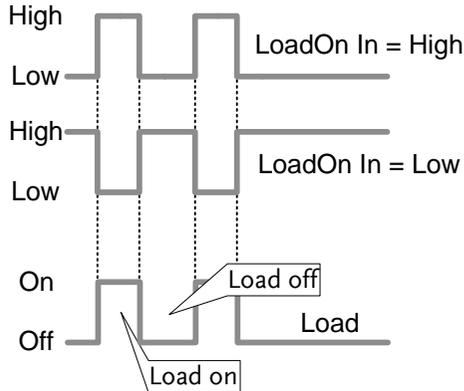
Operation: 1. Press (**Main**) > *Configure [F5]* > *Next Menu*
Configuration   *[F4]* > *External [F3]* and set the *LoadOn IN*
                    setting.

                •   Set to Low if you want the load to be turned on
                    when the switch is closed.

                •   Set to High if you want the load to turn on
                    when the switch is open.

⚠ Note   When external control is used to turn the load off, the
                load key cannot be used to turn the load on. However
                the reverse is not true. If the load has been turned on
                by external control, the load key can be used to turn
                the load off.

Load On/Off Status

Description	Pin 13 (Load On Status) of the J1 connector is used to monitor the load status (on or off).

Pin out

The Load On Status pin is a photo-coupled open-collector output.
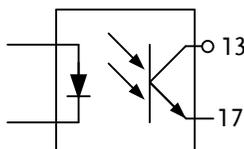
Photocoupler input: 30V max, 8mA, max.

External Control of the Range

Description

The range for the present operating mode can be externally controlled when the current range is set to high range.

The range is changed using pin 9 (Range Cont 0) and 12 (A Com) of the J1 connector. (Range Cont 1(pin 8) is not used.)

When externally controlling the range, the pin input combination determines which range is chosen.

Note: Press [Main] > *Configure [F5]* > *Next Menu [F4]* > *External [F3]* and set the *Control* setting to *V, R* or *Riv* to enable external control.

I Range	Pin 9
H	High
L	Low

Pin Inputs

Pin 9 of the J1 connector is internally pulled up to 5V with a 10kΩ resistor when open. When closed, pin 9 is pulled down to the A COM ground level.
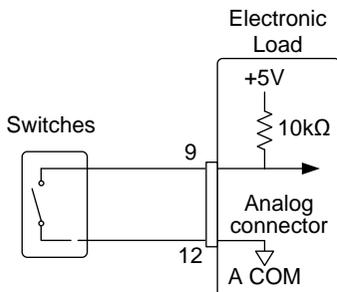
| | Note | The range can only be externally controlled when the IRange has been set to High using the front panel controls. |

I Range Status

| Description | Pin 15 (Range Status 0) of the J1 connector is used to monitor the IRange status. (Range Status 1 (pin 14) is not used.) |

I Range	Pin 15
H	Off
L	On

| Pin out | The Range Status pins are photo-coupled open-collector outputs. |
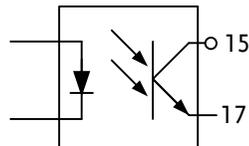
Photocoupler input: 30V max, 8mA, max.

External Control of the Alarm

Description   An alarm can be activated/deactivated using
                external control with the J1 connector (pins 10, 12).
                When the alarm is activated, an EXT.AL message
                is also output. The alarm can be activated by an
                external device.

                The alarm is activated by sending a low-level
                signal. The operating threshold level is TTL.

Pin Inputs   Pin 10 is internally pulled up to 5V with a 10kΩ
                resistor when open. When closed, pin 10 is pulled
                down to the A COM ground level.
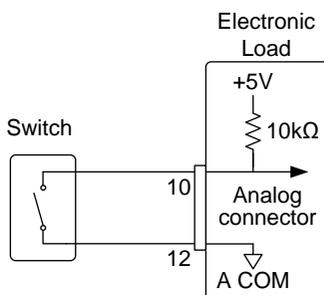
Alarm Status

Description   Pins 16 and 17 of the J1 connector are used to
                monitor whether the alarm is on or off.

Pin out   The Alarm Status pin is a
                photo-coupled open-
                collector output.
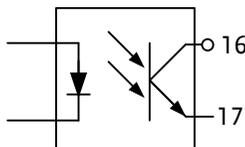
                Photocoupler input: 30V max, 8mA, max.

Short Control

Description   The Short Signal Out pins (19 and 20) are 30VDC
                1A relay contact outputs. These outputs can be
                used to drive an external relay to physically short
                the terminal outputs.

Pin Inputs   The Short Signal Out pins are normally opened
                until the short function is activated.
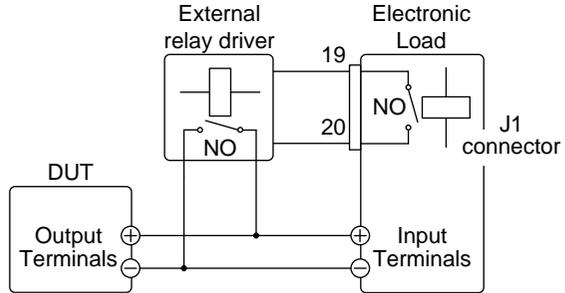
⚠ Note   The external relay driver is not a standard accessory.
                Please provide your own external relay and driver
                circuit.

Current Monitor Output

Description   The voltage output from the IMON pin on the J1
                connector is used to represent the current input
                level.

                The voltage range used to represent the full scale
                current range from the IMON pin on the J1
                connector depends on the current range settings.
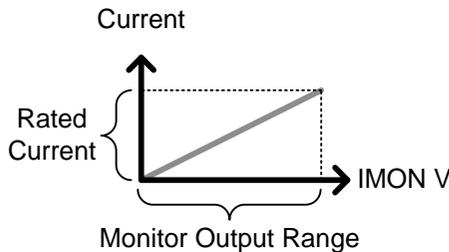
Monitor Connector	Current Range	Monitor Output Range
I MON (J1)	High	0 - 10V
I MON (J1)	Low	0 - 1V

J1 Connector | The voltage across pins 2 and 3 outputs a voltage of 0-10V for the high current range and 0-1V for the low current ranges. The common potential is connected to A COM (negative load terminal).

Trigger In/Out BNC

See page 60 to turn the trigger input or output on/off or to configure the trigger settings. The trigger input can configure the delay time while the trigger out pulse width can also be configured.

Trigger Output

Description   The trigger output signal is generated every time a switching operation is performed (i.e., Dynamic mode) or when a Fast or Normal Sequence is executed and the TRIG OUT parameter is enabled.

The trigger output signal from TRIG OUT BNC is a 4.5V pulse of at least 2us with an impedance of 500Ω. The common potential is connected to the chassis potential. The signal threshold level is TTL.
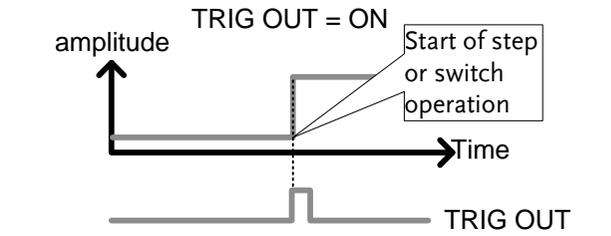
Trigger Input

Description   The TRIG IN BNC on the rear panel is used to resume a sequence after a pause. This action is useful to synchronize the execution of a sequence with another device. To resume a pause sequence, apply a high signal for 10µs or more. The TRIG IN BNC is pulled down to earth internally using a 100kΩ resistor.

PEL-3000E

GND

100kΩ

Trigger
input signal

11

Analog
connector

12

GND
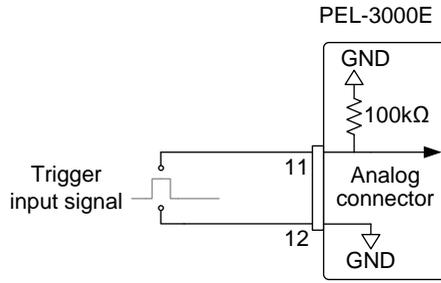
REMOTE CONTROL

This chapter describes basic configuration of IEEE488.2 based remote control. For a command list, refer to the programming manual, downloadable from GW Instek website, www.gwinstek.com

Interface Configuration

Configure to USB Remote Interface

USB configuration	PC side connector	Type A, host
	PEL-3000E side connector	Rear panel Type B, slave
	Speed	2.0 (full speed)
	USB Class	USB CDC ACM

⚠ Note	Before USB can be used for remote control, it is necessary to install the PEL-3000E USB device driver, located on the accompanying User Manual CD.
	Supported OS: 32 bit(x86): Windows 2000/XP/Vista/7/8 64 bit(x64): Windows XP/Vista/7/8

Operation	1. Connect the USB cable to the rear panel USB B port.
	2. Press (Shift) + (Help) Utility > *Interface[F3]* and set the *Interface* setting to *USB*.

Configure GPIB Interface

To use GPIB, the optional GPIB port must be installed. See page 216 for installation details.

Operation	1. Ensure the PEL-3000E is off before proceeding.
	2. Connect a GPIB cable from a GPIB controller to the GPIB port on the PEL-3000E.
	3. Turn the PEL-3000E on.

Utility

4. Press (Shift) + (Help) > *Interface[F3]* and
    set the *Interface* setting to *GPIB*.

5. Set the GPIB address.

    GPIB address   0-30

GPIB constraints

-   *Maximum 15 devices altogether, 20m cable length,
    2m between each device*
-   *Unique address assigned to each device*
-   *At least 2/3 of the devices turned On*
-   *No loop or parallel connection*

Pin Assignment
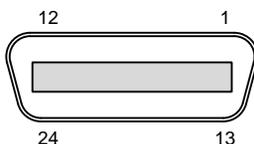
Pin	Signal	Pin	Signal
1-4	Data I/O 1-4	13-16	Data I/O 5-8
5	EOI	17	REN
6	DAV	18	Ground (DAV)
7	NRFD	19	Ground (NRFD)
8	NDAC	20	Ground (NDAC)
9	IFC	21	Ground (IFC)
10	SRQ	22	Ground (SRQ)
11	ATN	23	Ground (ATN)
12	SHIELD Ground	24	Single GND

Configure RS232C

RS232C Configuration	Connector	DB-9, Male
	Baud Rate	2400, 4800, 9600, 19200, 38400
	Stop Bit	1, 2
	Parity	None, Odd, Even

Operation

1. Connect an RS232C cable from the PC to the rear panel RS232 port.

2. Press (Shift) + (Help) *Utility* > *Interface[F3]* and set the *Interface* setting to *RS232*.

3. Set the *Baud Rate*, *Stop Bit* and *Parity* settings.

Pin Assignment

1 2 3 4 5

6 7 8 9
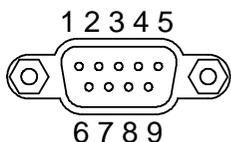
2: RxD (Receive data)

3: TxD (Transmit data)

5: GND

4, 6 - 9: No connection

PC Connection
Use a null modem connection as shown in the diagram below.

PEL-3000E   PC

Pin2 RxD   RxD Pin2

Pin3 TxD   TxD Pin3

Pin5 GND   GND Pin5
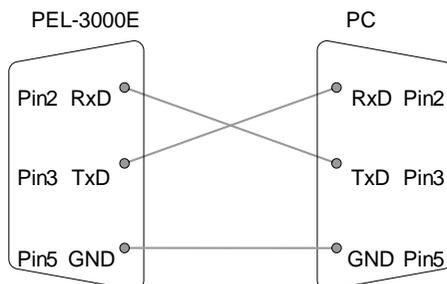
RS232C/USB Remote Control Function Check

Functionality check	Invoke a terminal application such as Realterm.
	For RS-232C, set the COM port, baud rate, stop bit, data bit and parity accordingly.
	The USB connection emulates a COM port on the PC. To check the COM settings in Windows, see the Device Manager. For example, for Win 7 go to the Control panel → Hardware and Sound → Device Manager.
⚠ Note	If you are not familiar with using a terminal application to send/receive remote commands from a serial port or via a USB connection, please see page 194 (Using Realterm to Establish a Remote Connection) for more information.
	Run this query command via the terminal after the instrument has been configured for RS232C/USB remote control (page 190).
	*idn?
	This should return the Manufacturer, Model number, Serial number, and Firmware version in the following format.
	• *GW,PEL-303XE, XXXXXXXXXXX, V.X.X.X.X*
	Manufacturer: GW
	Model number : PEL-303XE
	Serial number : XXXXXXXXXXX
	Firmware version : V.X.X.X
⚠ Note	For further details, please see the programming manual, available on the GW Instek web site @ www.gwinstek.com.

Using Realterm to Establish a Remote Connection

Background	Realterm is a terminal program that can be used to communicate with a device attached to the serial port of a PC or via an emulated serial port via USB.
	The following instructions apply to version 2.0.0.70. Even though Realterm is used as an example to establish a remote connection, any terminal program can be used that has similar functionality.
⚠ Note	Realterm can be downloaded on Sourceforge.net free of charge.
	For more information please see http://realterm.sourceforge.net/
Operation	1. Download Realterm and install according to the instructions on the Realterm website.
	2. Connect the PEL-3000E via USB (page 190) or via RS232 (page 192).
	3. If using RS232, make note of the configured baud rate, stop bits and parity.
	4. Go to the Windows device manager and find the COM port number for the connection. For example, go to the Start menu > Control Panel > Hardware and Sound >Device Manager
	Double click the *Ports* icon to reveal the connected serial port devices and the COM port for the each connected device.
	If using USB, the baud rate, stop bit and parity settings can be viewed by right-clicking connected device and selecting the *Properties* option.
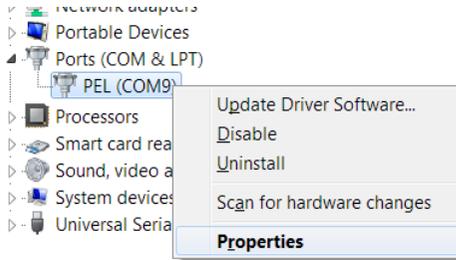
5. Start Realterm on the PC as an administrator. Click:
    Start menu>All Programs>RealTerm>realterm

    Tip: to run as an administrator, you can right click the Realterm icon in the Windows Start menu and select the *Run as Administrator* option.

6. After Realterm has started, click on the *Port* tab.

    Enter the *Baud*, *Parity*, *Data bits*, *Stop bits* and *Port* number configuration for the connection.

    The *Hardware Flow Control*, *Software Flow Control* options can be left at the default settings.

7. Press *Open* to connect to the PEL-3000E.
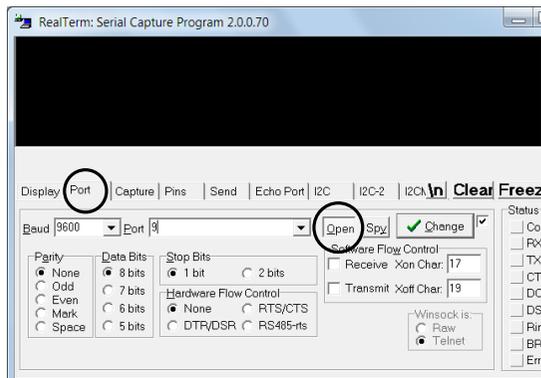
8. Click on the *Send* tab.

   In the *EOL* configuration, check on the *+CR* and *+LF* check boxes.

   Enter the query:
   *idn?

   Click on *Send ASCII*.
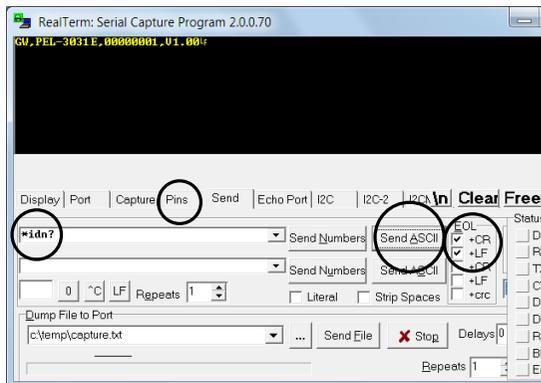
9. The terminal display will return the following:

   GW,PEL-303XE, XXXXXXXXXXXX, V.X.X.X.X

   (manufacturer, model, serial number, version)

10. If Realterm fails to connect to the PEL-3000E, please check all the cables and settings and try again.

GPIB Function Check

|	
Functionality check	Please use the National Instruments Measurement & Automation Controller software to confirm GPIB/LAN functionality. See the National Instrument website, http://www.ni.com for details.
⚠️ Note	For further details, please see the programming manual, available on the GW Instek web site @ www.gwinstek.com.
Operation	1. Start the NI Measurement and Automation Explorer (MAX) program. Using Windows, press: *Start>All Programs>National Instruments>Measurement & Automation*
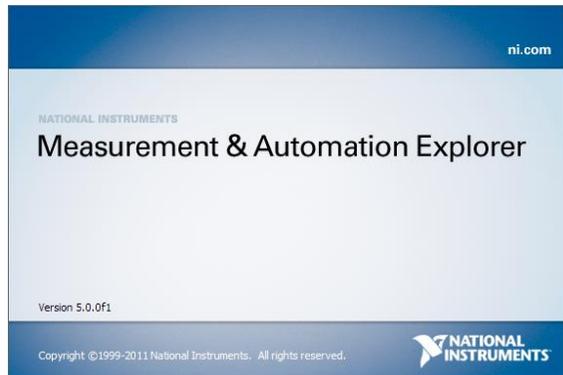
2. From the Configuration panel access;

    My System>Devices and Interfaces>GPIB0

3. Press the *Scan for Instruments* button.

4. In the *Connected Instruments* panel the PEL-3000E should be detected as *Instrument 0* with the address the same as that configured on the PEL-3000E.

5. Double click the *Instrument 0* icon.
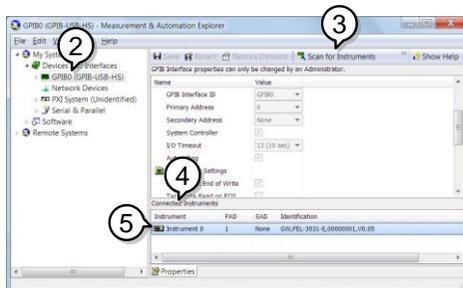
6. Click on the Attributes tab at the bottom of the screen.

7. Click on *Communicate with Instrument*.

8. In the *NI-488.2 Communicator* window, ensure *IND?* is written in the *Send String*: text box.

   Click on the *Query* button to send the *IDN?* query to the instrument.

9. The *String Received* text box will display the query return:

   GW,PEL-303XE, XXXXXXXXXXX, V.X.X.X.X

   (manufacturer, model, serial number, version)

10. The function check is complete.

Configuring Ethernet Connection

Background	When using Ethernet a number of parameters need to be set. These include DHCP On/Off, IP Address, Subnet Mask and Gateway. When setting Ethernet parameters, ensure they match that of the network.

Parameters	DHCP	On/Off			
	IP Address	0~255	0~255	0~255	0~255
	Subnet Mask	None/Odd/Even			
	Gateway	0~255	0~255	0~255	0~255

Configuration	This configuration example will configure the PEL-3000E socket server.
	The following configuration settings will manually assign the PEL-3000E an IP address and enable the socket server. The socket server port number is fixed at 2268.

Steps	1. Connect an Ethernet cable from the network to the rear panel Ethernet port. You will see the led indicator next to Ethernet port lighting.
	2. Power on the PEL-3000E.

Panel operation	3. Press the Shift Key then the Help key to access the Utility menu.
	4. Press F3(Interface Menu).

| System Info | Load | Interface | Time Set | Other |
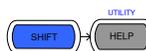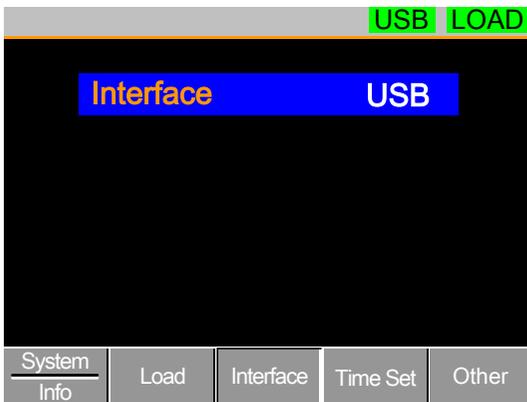
5. If the Interface mode is not Ethernet, use the Selector knob to edit Interface.

6. Choose Ethernet.
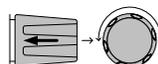
Interface   **Ethernet**

7. Press the Selector knob to confirm.

    OR ENTER

8. The Ethernet Menu appears.

                                        Ethernet LOAD

Interface	**Ethernet**
Connetion status	**Online**
MAC	**00-80-2f-20-4e-23**
DHCP	**ON**
IP Address	**172. 16. 23. 17**
Subnet Mask	**255. 255. 128. 0**

| System Info | Load | Interface | Time Set | Other |
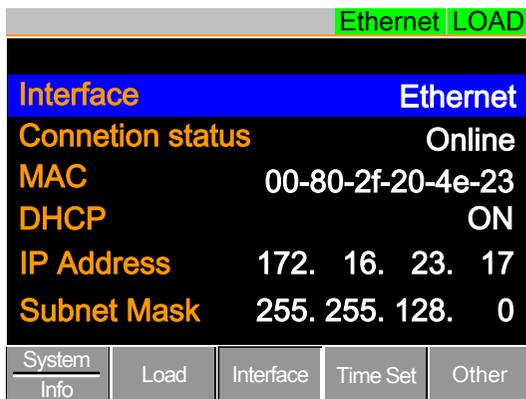
Use the Selector knob to edit DHCP, IP Address, Subnet Mask and Gateway setting.
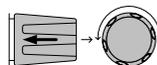
⚠️Note   If the DHCP set to ON, the IP Address, Subnet Mask and Gateway settings will be configured by the DHCP Server of the network automatically. These settings will show up after the PEL-3000E get the information by DHCP.

⚠️Note   If the DHCP set to OFF, make sure the IP address, Subnet Mask, and Gateway settings match that of the network.

Socket Server Function Check

Background	To test the socket server functionality, National Instruments Measurement and Automation Explorer can be used. This program is available on the NI website, www.ni.com., via a search for the VISA Run-time Engine page, or "downloads" at the following URL, http://www.ni.com/visa/
Requirements	Operating System: Windows XP, 7, 8, 10
Functionality check	1. Start the NI Measurement and Automation Explorer (MAX) program. Using Windows, press: Start>All Programs>National Instruments>Measurement & Automation 2. From the Configuration panel access; My System>Devices and Interfaces>Network Devices 3. Press Add New Network Device>Visa TCP/IP Resource…

4. Select *Manual Entry of Raw Socket* from the popup window.
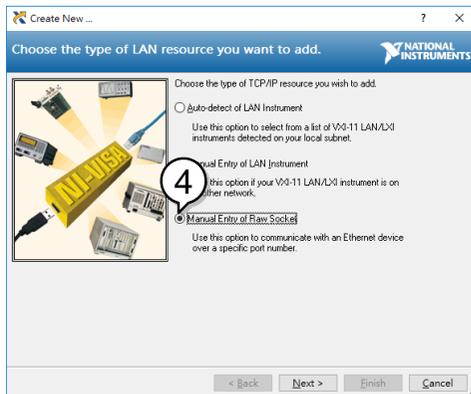
5. Enter the IP address and the port number of the RMX-4000. The port number is fixed at 2268.

6. Click the Validate button.
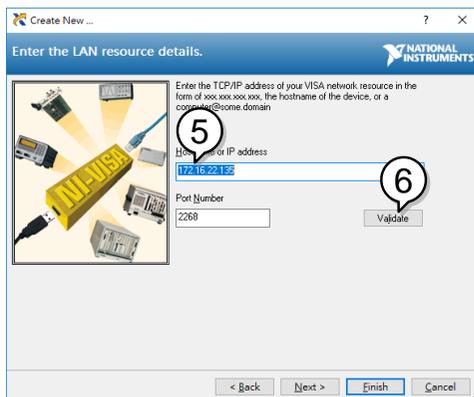
7. A popup will appear if a connection is successfully established. If not,check the Load device IP address configuare. Then click OK botton and Next botton.
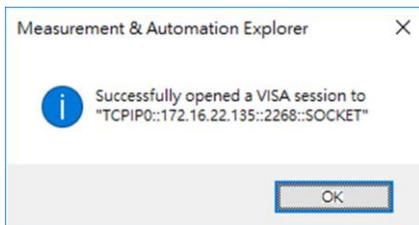
8. Click the Finish button.
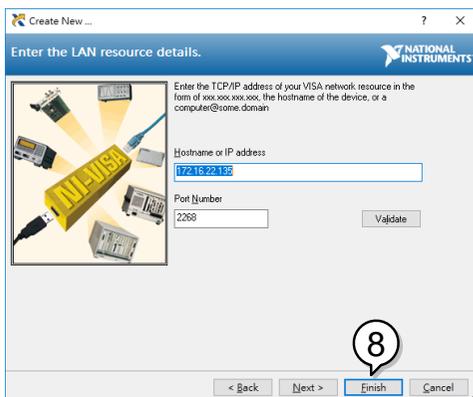
9. You can see the network device is setup successful. Click *Open VISA Test Panel.*
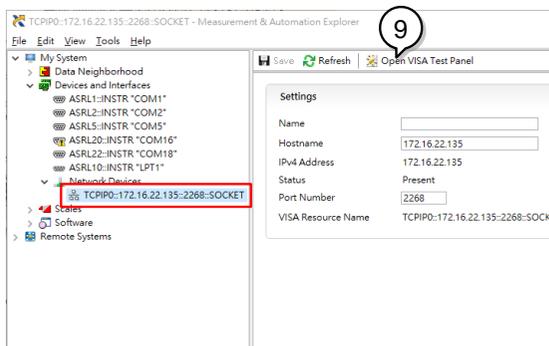
10. In the TCP/IP Settings page. You can see the information of TCP/IP.
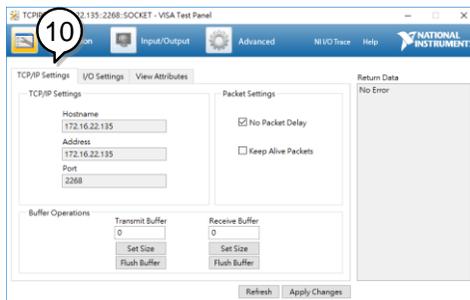
11. Click on I/O Settings.

12. Make sure the *Enable Termination Character* check box is checked, and the terminal character is \n (Value: xA).

13. Click *Apply Changes*.
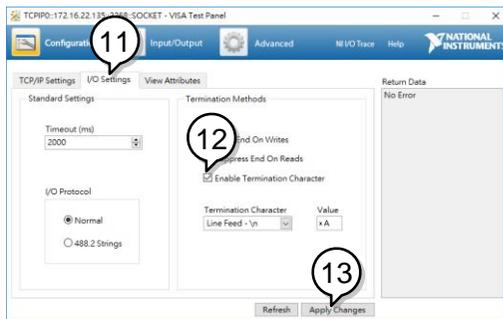
14. Click the *Input/Output* icon.

15. Enter *IDN?\n in the *Select or Enter Command* dialog box if it is not already.
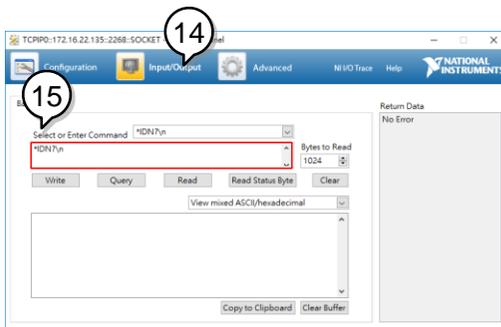
16. Click the *Query* button.

17. The *IDN?\n query will return the Manufacturer, model name, serial number and firmware version in the dialog box.

GW Instek,PEL-3000E,00000001, V108\n
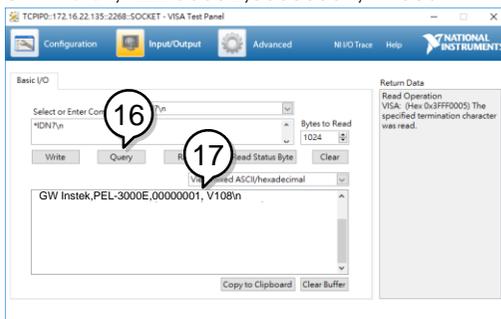
18. You can key in the command ":SYST:ERR\n"

19. Click the *Query* button. You will get the return messagn of error.
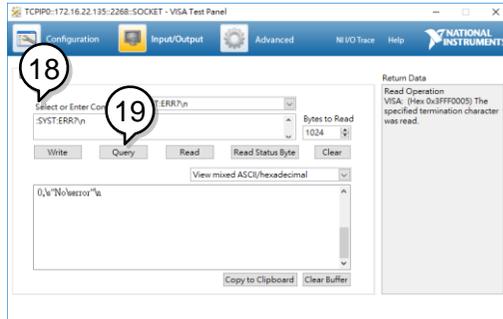
Web Server Function Check

Functionality check

The web server allows you to check the function settings of the PEL-3000E.

Enter the IP address of the PEL-3000E in a web browser.

The web browser interface appears.

The web browser interface allows you to access the following:

- Network configuration settings
- PEL-3000E dimensions
- Operating area diagram

You can click the Network Configuration to see the configuration information.
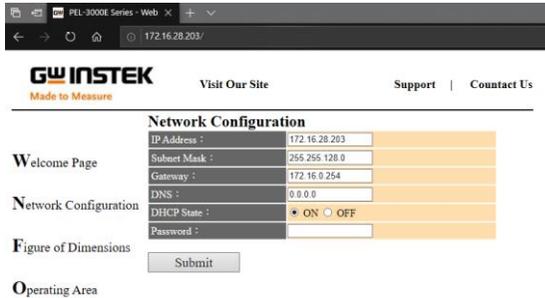
You can click the Figure of dimension to see the device dimensions information.
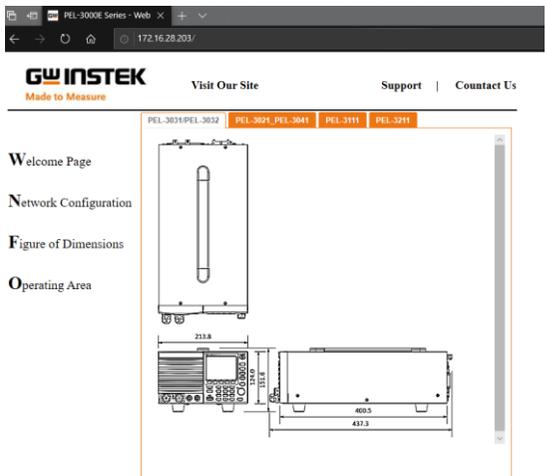
You can click the Operating area to see the Load operating area.

F_{AQ}

- The load voltage indicated on the load module is below expected.
- The front panel keys are not working.
- The load won't turn on.
- The performance does not match the specification

The load voltage indicated on the load module is below expected.

Ensure the load leads are as short as possible, twisted and use the appropriate wire gauge. Ensure that voltage sense is used, this can help alleviate the voltage drop across the load leads.

The front panel keys are not working.

Check to make sure that the key lock has not been activated. LOCK will be shown on the panel when the screen is locked. Press Shift + Lock to unlock the keys.

The load won't turn on.

If you are using the load key to try to turn the load on and the load won't turn on, it is possible that external control is activated and that the LoadOn In setting is set to low. See page 180 for details.

The performance does not match the specification.

Make sure the device is powered On for at least 30 minutes, within +20°C-+30°C. This is necessary to stabilize the unit to match the specification.

For more information, contact your local dealer or GWInstek at
www.gwinstek.com / marketing@goodwill.com.

APPENDIX

Replacing the Dust Filter

Background   The dust filter should be replaced twice a year.
                      Not replacing the filter will reduce performance
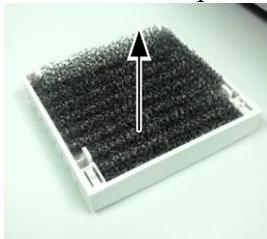   and may cause the PEL-3000E to malfunction.

Procedure   1. Turn the PEL-3000E off completely at the rear
                         panel power switch.

                         Gently lift the grill up from the bottom.
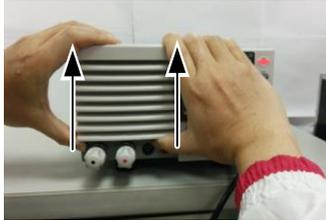
                     2. Remove the filter from the grill and replace
                         with GW Instek part number: PEL-010.

GPIB Installation

Background	GPIB is an optional extra. The following instructions describe how to install the optional GPIB card if necessary.
Procedure	1. Turn off the PEL-3000E.
	2. Remove the two screws holding the cover on the option bay.
	3. Slide the GPIB card onto the rails in the option bay.
	4. Re-screw the screws back into place.
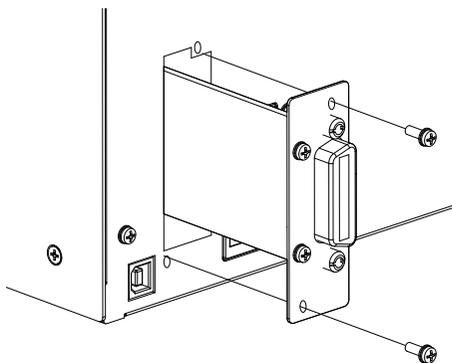
Ethernet Card Installation

⚠️ WARNING	To avoid static electricity, please use appropriate anti-static work practices.
LAN Card installation	The PEL-3000E has ethernet card as a standard.
Steps	1. Ensure the mainframe is disconnected from mains power.
	2. Remove the screws from the ethernet card cover plate and remove the cover plate from the rear panel.
	3. Slide the ethernet card into the slot and push gently until the back plate is flush with the rear panel.
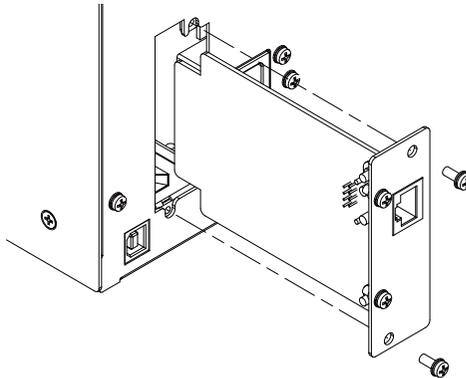
4. Use the screws that were removed from step 1 to secure the ethernet card.

PEL-3000E Default Settings

The following default settings are the factory configuration settings for the PEL-3000E.

Main Settings		
Item	Panel Settings	Setup Memory Settings (all 100 sets)
Current(CC)	0 A	0 A
Conductance(CR)	0 mS	0 mS
Voltage(CV)	Maximum value	Maximum value
Wattage(CP)	0 W	0 W
+CV	OFF	OFF
+CV Response	slow	slow
Current range	H	H
Voltage range	H	H
Load on/off	Load off	Load off
Operation mode	CC	CC
Slew rate	Maximum value of H range	Maximum value of H range
Preset memories	Settings above in each mode	Settings above in each mode
Main > Configure > Protection		
Item	Panel Settings	Setup Memory Settings (all 100 sets)
OCP Level	Maximum value	Maximum value
OCP Setting	LIMIT	LIMIT
OPP Level	Maximum value	Maximum value
OPP Setting	LIMIT	LIMIT
UVP value	OFF	OFF
OVP value	OFF	OFF

Main > Configure > Other		
Item	Panel Settings	Setup Memory Settings (all 100 sets)
Soft Start	OFF	OFF
Von Voltage	0.00V	0.00V
Von Latch	ON	ON
Von Delay	2.0 ms	2.0 ms
Count Time (elapsed time display)	OFF	OFF
Cut Off Time	OFF	OFF
CR Unit	mS	mS
Dyna. Level	Value	Value
Dyna. Time	T1/T2	T1/T2
Mem.Recall	Direct	Direct
Short Function	ON	ON
Short Key	Toggle	Toggle
Short Safety	ON	ON

Main > Configure > Go-NoGo		
Item	Panel Settings	Setup Memory Settings (all 100 sets)
SPEC. Test	OFF	OFF
Delay Time	0.0s	0.0s
Entry Mode	Value	Value
High	Max. V / Max. I	Max. V / Max. I
Low	Max. V / Max. I	Max. V / Max. I

Main > Configure > Next Menu > Sync		
Item	Panel Settings	Setup Memory Settings (all 100 sets)
Trigger In	OFF	OFF
Trigger In Delay	0.0	0.0
Trigger Out	ON	ON
Trigger Out Width	10.0	10.0

Main > Configure > Next Menu > Knob

Item	Panel Settings		Setup Memory Settings (all 100 sets)	
Model	PEL-3031E	PEL-3032E	PEL-3031E	PEL-3032E
Status	Step	Step	Step	Step
CCH Step	0.200 A	0.0500A	0.200 A	0.0500A
CCL Step	0.0200 A	0.00500A	0.0200 A	0.00500A
CRH Step	200 mS	20.0mS	200 mS	20.0mS
CRL Step	20.0 mS	2.00mS	20.0 mS	2.00mS
CVH Step	0.500 V	1.00V	0.500 V	1.00V
CVL Step	0.0500 V	0.100V	0.0500 V	0.100V
CPH Step	1.00 W	1.00W	1.00 W	1.00W
CPL Step	0.100 W	0.100W	0.100 W	0.100W

Main > Configure > Next Menu > External

Item	Panel Settings	Setup Memory Settings (all 100 sets)
Control	OFF	OFF
LoadOn IN	OFF	OFF

Frame Control Connector Contacts

J1 Connector

Pin name	Pin number	Description
EXT R/V CONT	1	Used for voltage/resistance control of CC, CR, CV and CP mode. 0V to 10V corresponds to 0% to 100% of the rated current (CC mode), rated voltage (CV mode), or rated power (CP mode). 0V to 10V corresponds to the maximum resistance to minimum resistance (CR mode) 0Ω to $10k\Omega$ corresponds to 0% to 100%(R control) or 100% to 0%(Rinv control) of the rated current (CC mode), rated voltage (CV mode), or rated power (CP mode). 0Ω to $10k\Omega$ corresponds to maximum resistance to minimum resistance or minimum resistance to maximum resistance (CR mode)
IMON	2	Current monitor output 10 V f.s (H range) and 1 V f.s (L range)
A COM	3	Connected to the negative load input terminal then to the internal ground level.
Not connected	4	
Not connected	5	
Not connected	6	
LOAD ON/OFF CONT	7	Turns on the load with low (or high) TTL level signal Pulled up the internal circuit to 5 V using 10 kΩ.
RANGE CONT 1	8	External range switch input[1] [2]
RANGE CONT 0	9	Pulled up the internal circuit to 5 V using 10 kΩ.
ALARM INPUT	10	Activates alarm with low TTL level signal input. Pulled up the internal circuit to 5 V using 10 kΩ.
Not connected	11	
A COM	12	Connected to the negative load input terminal then to the internal ground level.

LOAD ON STATUS	13	Turns on when load is on. Open collector output by a photocoupler.[4]
RANGE STATUS 1	14	Range status output. Open collector output by a photocoupler.[4]
RANGE STATUS 0	15	
ALARM STATUS	16	Turns on when an alarm (OVP, OCP, OPP, OTP, RVP, or UVP) is activated or when an external alarm is applied. Open collector output by a photocoupler.[4]
STATUS COM	17	STATUS signal common for pins 13 to 16.
RESERVE	18	Reserved
SHORT SIGNAL OUT	19	Relay contact output (30 VDC/1 A)
SHORT SIGNAL OUT	20	

[1] Valid only when the front panel settings are H range.

[2]

	RANGE CONT 0
H range	1
L range	0

[3]

	RANGE STATUS 0
H range	OFF
L range	ON

[4] The maximum applied voltage of the photocoupler is 30 V; the maximum current is 8 mA.

Operating Mode Description

CC Mode

CC Mode   When the unit is set to CC mode it will operate as
                 a constant current load when connected to a
                 constant voltage source. This means the unit will
                 sink a designated amount of current, up to the
                 rated power level, regardless of the voltage. This
                 is illustrated below.
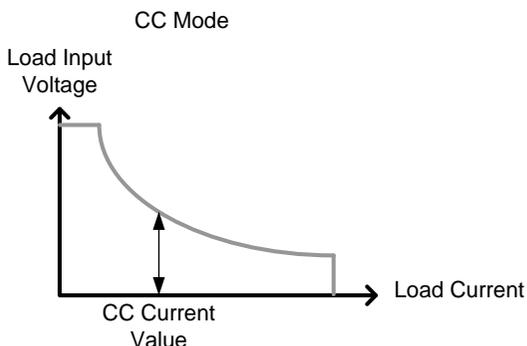

CC+CV Mode   When CC+CV mode is enabled, the unit will act
                 as constant current load after the input voltage is
                 greater than the user-defined CV level. At the CV
                 level, the unit works as a constant voltage load.
                 This mode effectively creates a voltage ceiling
                 before the unit operates in CC mode. The diagram
   below illustrates this.
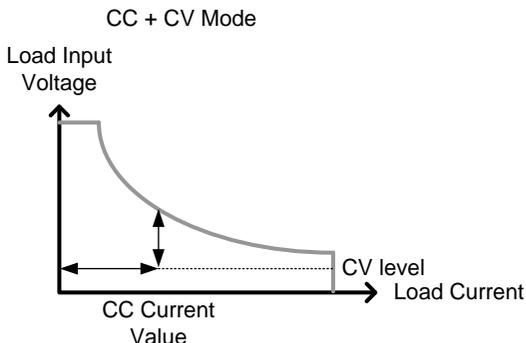
CC + CV Mode

Load Input
Voltage

CV level
Load Current

CC Current
Value

Note that when the source voltage is less than the CV level, no current will flow due to a very high impedance.

CR Mode

CR Mode   When the unit is set to CR mode it will operate as a constant resistance load when connected to a constant voltage source. This means the unit will maintain a set resistance, up to the rated power, regardless of the input voltage. When input voltage changes, the unit responds by changing the current load to maintain the set resistance according to ohm's law. This is illustrated below.

CR Mode

Load Input
Voltage

CR Value

Load Current
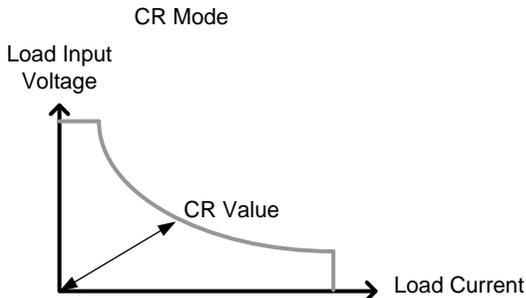
CR+CV Mode
When CR+CV mode is enabled, the unit will act as constant resistive load after the input voltage is greater than the user-defined CV level. At the CV level, the unit works as a constant voltage load. This mode effectively creates a voltage ceiling before the unit operates in CR mode. The diagram below illustrates this.
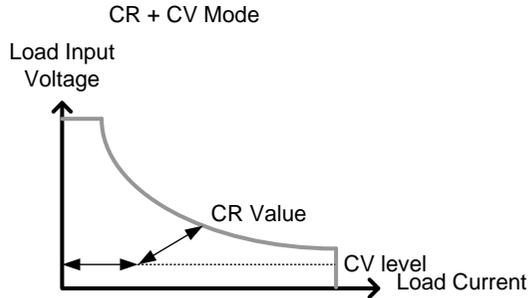
CR + CV Mode

Note that when the source voltage is less than the CV level, no current will flow due to a very high impedance.

CP Mode

CP Mode
When the unit is set to CP mode it will operate as a constant power load when connected to a constant voltage source. This means the unit will maintain a set power level, up to the rated current or voltage level, regardless of the input voltage. When the input voltage changes, the unit responds by changing the current load to maintain the set power level accordingly (P=IxV). This is illustrated below.

CP Mode
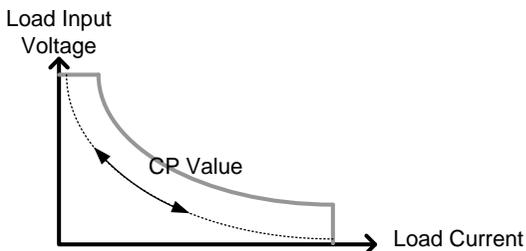
CP+CV Mode   When CP+CV mode is enabled, the unit will act as a constant power load after the input voltage is greater than the user-defined CV level. At the CV level, the unit works as a constant voltage load. This mode effectively creates a voltage ceiling before the unit operates in CP mode. The diagram below illustrates this.
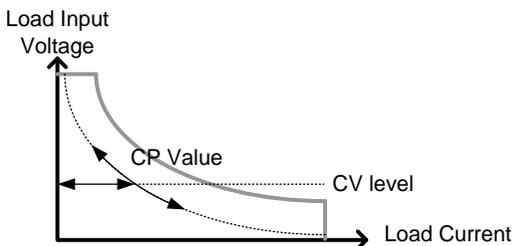
Note that when the source voltage is less than the CV level, no current will flow due to a very high impedance.

CV Mode

CV Mode   When the unit is set to CV mode it will operate as
                 a constant voltage load when connected to a
                 constant current source. This means the unit will
                 maintain a set voltage level, up to the rated
                 power, regardless of the input current. When the
                 source voltage is less than the CV level, no current
                 will flow due to a very high impedance. This is
                 illustrated below.

CV Mode
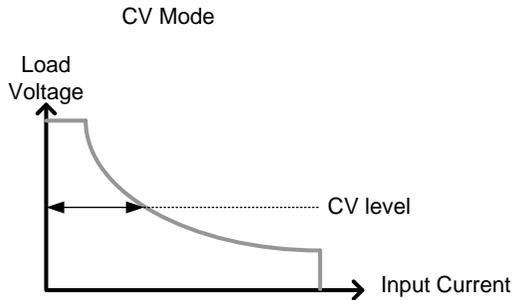
Operating Area

PEL-3031E

High Range Chart
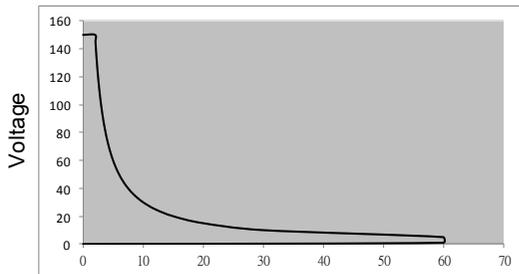
Current

Low Range Chart

Current

High Range Chart

PEL-3032E
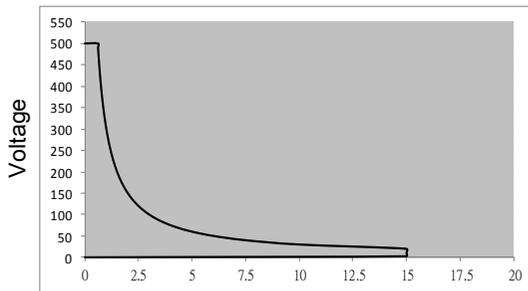
Current

Low Range Chart
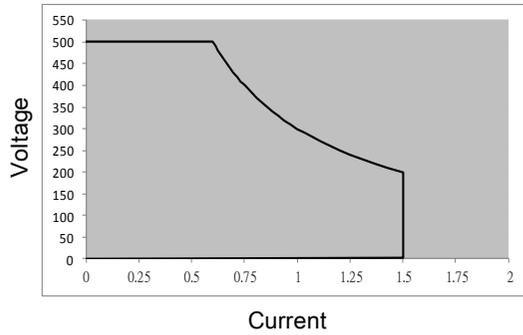
PEL-3000E Specifications

The specifications apply when the PEL-3000E is powered on for at least 30 minutes to warm-up to a temperature of 20˚C to 30˚C, unless specified otherwise.

If operating with long cables, remote sense must be connected to the terminals.

Overall

Model	PEL-3031E		PEL-3032E	
Power	300W			
Range	Low	High	Low	High
Voltage	1-150V	1-150V	2.5-500V	2.5-500V
Current	0-6A	0-60A	0-1.5A	0-15A
Min. Operating Voltage(dc)	1V-6A	1V-60A	2.5V-1.5A	2.5V-15A

Static Mode

Model	PEL-3031E		PEL-3032E	
Range	Low	High	Low	High
Constant Current Mode				
Range	0-6A	0-60A	0-1.5A	0-15A
Setting Range	0-6.12A	0-61.2A	0-1.53A	0-15.3A
Resolution	0.2mA	2mA	0.05mA	0.5mA
Accuracy	(T^{*1}) ± (0.1% of set + 0.1% of F.S) + Vin/500kΩ (Full scale of High range)	(T^{*1}) ± (0.1% of set + 0.2% of F.S) + Vin/500kΩ (Full scale of High range)	(T^{*1}) ± (0.1% of set + 0.1% of F.S) + Vin/500kΩ (Full scale of High range)	(T^{*1}) ± (0.1% of set + 0.2% of F.S) + Vin/500kΩ (Full scale of High range)
Constant Resistance Mode				
Range	60S-0.002S(0.01666Ω-500Ω)(300W/15V) 6S-0.0002S(0.1666Ω-5kΩ)(300W/150V)		6S-0.0002S(0.16666Ω-5kΩ)(300W/50V) 0.6S-0.00002S(1.6666Ω-50kΩ)(300W/500V)	
Setting Range	60S-0.002S(0.01666Ω-500Ω)(300W/15V) 6S-0.0002S(0.1666Ω-5kΩ)(300W/150V)		6S-0.0002S(0.16666Ω-5kΩ)(300W/50V) 0.6S-0.00002S(1.6666Ω-50kΩ)(300W/500V)	

Resolution (30000 steps)	0.002S(15V) 0.0002S(150V)		0.0002S(50V) 0.00002S(500V)	
Accuracy	$(T^{*1}) \pm (0.3\%$ of set + 0.6S) + 0.002mS		$(T^{*1}) \pm (0.3\%$ of set + 0.06S) + 0.002mS	
Constant Voltage Mode				
Range	1-15V	1-150V	2.5-50V	2.5-500V
Setting Range	0-15.3V	0-153V	0-51V	0-510V
Resolution	0.5mV	5mV	1mV	10mV
Accuracy	$(T^{*1}) \pm (0.1\%$ of set + 0.1% of F.S) (Full scale of Low range)	$(T^{*1}) \pm (0.1\%$ of set + 0.1% of F.S) (Full scale of High range)	$(T^{*1}) \pm (0.1\%$ of set + 0.1% of F.S) (Full scale of Low range)	$(T^{*1}) \pm (0.1\%$ of set + 0.1% of F.S) (Full scale of High range)
Input Current Variation ^{*2}	12mV		40mV	
Constant Power Mode				
Range	0W-30W (6A)	0W-300W (60A)	0W-30W (1.5A)	0W-300W (15A)
Setting range	0W-30.6W	0W-306W	0W-30.6W	0W-306W
Resolution	1mW	10mW	1mW	10mW
Accuracy	$(T^{*1}) \pm (0.6\%$ of set + 1.4 % of f.s (Full scale of H range)) + $Vin^2/500k\Omega$			

^{*1} If the ambient temperature is over 30 °C or below 20 °C, then T = ± |t-25°C| x 100ppm/°C x Set. If the ambient is in the range of 20 ~ 30°C, then T = 0 (t is the ambient temperature)

^{*2} With respect to a change in the current of 10% to 100% of the rating at an input voltage of 1V (during remote sensing).

Dynamic Mode

Model	PEL-3031E		PEL-3032E	
Range	Low	High	Low	High
General				
T1 & T2	0.05ms - 30ms / Res : 1µs			
	30ms - 30s / Res : 1ms			
Accuracy	1µs / 1ms ± 200ppm			
Slew Rate (Accuracy 10%)	0.001 - 0.25A/µs	0.01 - 2.5A/µs	0.25mA - 62.5mA/µs	2.5mA - 625mA/µs
Slew Rate Resolution	0.001A/µs	0.01A/µs	0.25mA/µs	2.5mA/µs
Slew Rate Accuracy of Setting^{*1}	±(10% + 15µs)			

Constant Current Mode

Current	0-6A	0-60A	0-1.5A	0-15A
Setting range	0-6.12A	0-61.2A	0-1.53A	0-15.3A
Current Resolution	0.2mA	2mA	0.05mA	0.5mA
Current Accuracy	±0.8% F.S.			

Constant Resistance Mode

Resistance	60S-0.002S (0.01666Ω-500Ω) (300W/15V)	6S-0.0002S (0.16666Ω-5kΩ) (300W/50V)
	6S-0.0002S (0.1666Ω-5kΩ) (300W/150V)	0.6S-0.00002S (1.6666Ω-50kΩ) (300W/500V)
Setting Range	60S-0.002S (0.01666Ω-500Ω) (300W/15V)	6S-0.0002S (0.16666Ω-5kΩ) (300W/50V)
	6S-0.0002S (0.1666Ω-5kΩ) (300W/150V)	0.6S-0.00002S (1.6666Ω-50kΩ) (300W/500V)
Resistance Resolution	30000 Steps	
Resistance Accuracy	(T[*1]) ± (1% of set + 0.6S) + 0.002mS	(T[*1]) ± (1% of set + 0.06S) + 0.002mS

[*1] Time to reach from 10 % to 90 % when the current is varied from 2 % to 100 % (20 % to 100 % in L range) of the rated current.

Measurement

Model	PEL-3031E		PEL-3032E	
Range	Low	High	Low	High
Voltage Readback				
Range	0-15V	0-150V	0-50V	0-500V
Resolution	0.5mV	5mV	2mV	20mV
Accuracy	(T[*1])±(0.1% of rdg + 0.1% of F.S) (Full scale of Low range)	(T[*1])±(0.1% of rdg + 0.1% of F.S) (Full scale of High range)	(T[*1])±(0.1% of rdg + 0.1% of F.S) (Full scale of Low range)	(T[*1])±(0.1% of rdg + 0.1% of F.S) (Full scale of High range)
Current Readback				
Range	0-6A	0-60A	0-1.5A	0-15A
Resolution	0.2mA	2mA	0.05mA	0.5mA
Accuracy	(T[*1])±(0.1% of rdg + 0.1% of F.S) (Full scale of High range)	(T[*1])±(0.1% of rdg + 0.2% of F.S) (Full scale of High range)	(T[*1])±(0.1% of rdg + 0.1% of F.S) (Full scale of High range)	(T[*1])±(0.1% of rdg + 0.2% of F.S) (Full scale of High range)

[1] If the ambient temperature is over 30 °C or below 20 °C, then T = ± |t-25°C| x

100ppm/°C x Set. If the ambient is in the range of 20 ~ 30°C, then T = 0 (t is the

ambient temperature)

Protective

Model	PEL-3031E	PEL-3032E
Over Power Protection (OPP)		
Range	3-315W	
Resolution	10mW	
Accuracy	±(2%set + 1.5%F.S)	
Status	Load off or limit selectable	
Over Current Protection (OCP)		
Range	0.3A-63A	0.075A-15.75A
Resolution	2mA	0.5mA
Accuracy	±(2%set + 0.25%F.S)	
Status	Load off or limit selectable	
Over Voltage Protection (OVP)		
Turns the load off at 105% of the rated voltage.		
Under Voltage Protection (UVP)		
Turns off the load when detected.		
High voltage range	0.005V~153V or Off	0.01V~510V or Off
Low voltage range	0.0005V~15.3V or Off	0.001V~51V or Off
Over Temperature Protection (OTP)		
Status	Turns off the load when the heat sink temperature reaches 85 °C	
Rated Over Power Protection (ROPP)		
Value	330W	
Accuracy	±2% of rated power	
Status	Load OFF	
Rated Over Current Protection (ROCP)		
An ROCP message will be produced when the input current range is greater than 110% of the rated operating current range (I range).		
Accuracy	±2% of rated current	
Status	Load OFF	
Reverse Voltage Protection (RVP)		
	By diode. Turns off the load when an alarm occurs.	

General

Model	PEL-3031E		PEL-3032E	
Range	Low	High	Low	High
Short Circuit				
Current(CC)	$\fallingdotseq 6A$	$\fallingdotseq 60A$	$\fallingdotseq 1.5A$	$\fallingdotseq 15A$
Voltage(CV)	$\fallingdotseq 0V$	$\fallingdotseq 0V$	$\fallingdotseq 0V$	$\fallingdotseq 0V$
Resistance(CR)	$\fallingdotseq 0.1666\Omega$	$\fallingdotseq 0.01666\Omega$	$\fallingdotseq 1.666\Omega$	$\fallingdotseq 0.1666\Omega$
Input Resistance (Load Off)	$\fallingdotseq 500k\Omega$ (Typical)			

Remote Sensing

Voltage that can be compensated: 2V for a single line

Sequence Function

Normal Sequence	
Operation mode	CC, CR, CV or CP
Maximum number of steps	1000
Step execution time	1 ms – 999 h 59 min 59s
Time resolution	1 ms (1 ms ~ 1 min)/100ms (1 min ~ 1 h)/1s (1 h ~ 10 h)/10 s (10 h~ 100 h)/1 min (100 h ~ 999 h 59 min)
Fast Sequence	
Operation mode	CC or CR
Maximum number of steps	1000
Step execution time	25µs - 600ms
Time resolution	1µs (25µs-60ms) / 10µs (60.01ms-600ms)

Other

Elapsed Time Delay	Measures the time from load on to load off. On/Off selectable.
Auto Load Off Timer	Automatically turns off the load after a specified time elapses.
	Can be set in the range of 1 s to 999 h 59 min 59 s or off

Rear Panel BNC Connector	
TRIG OUT	Trigger output: Approx. 4.5 V, pulse width: Approx. 2µs, output impedance: Approx. 500Ω
	Outputs a pulse during sequence operation and switching operation.
TRIG IN	When a sequence is paused, the pause will be released when a high level TTL signal is applied for 10µs or longer.
	Pulled down the internal circuit to GND using 100kΩ.

Communication	
GPIB	Optional
USB	Standard

Analog External Control

External Voltage Control	
	Operates in CC, CR, CP or CV mode
	0 V to 10 V correspond to 0 % to 100 % of the rated current (CC mode), rated voltage (CV mode), or rated power (CP mode).
	0 V to 10 V correspond to maximum resistance to minimum resistance (CR mode)

External Resistance Control	
	Operates in CC, CR, CP or CV mode
	0 Ω to 10 kΩ correspond to 0 % to 100 % or 100 % to 0 % of the rated current (CC mode), rated voltage (CV mode), or rated power (CP mode).
	0 Ω to 10 kΩ correspond to maximum resistance to minimum resistance or minimum resistance to maximum resistance (CR mode)

Current Monitor Output	
	10 V f.s (H range) and 1 V f.s (L range)

Load on/off Control Input	
	Turn on the load with low (or high) TTL level signal

Range Switch Input	
	Switch ranges L, H using a 1-bit signal[*2]

Alarm Input	
	Activate alarm with low TTL level signal input

Load on Status Output	
	On when the load is on (open collector output by a photocoupler)

Range Status Output	
	Outputs range L, H using 1-bit signal[*3] (open collector output by a photocoupler)

Alarm Status Output	
	On when OVP, OCP, OPP, OTP, UVP, RVP or when an external alarm input is applied (open collector output by a photocoupler)
Short Signal Output	
	Relay contact output (30 VDC/1 A)

[*1] Valid only when the front panel settings is H range.

[*2]

	RANGE CONT 0
H range	1
L range	0

[*3]

	RANGE STATUS 0
H range	OFF
L range	ON

[*4] The maximum applied voltage of the photocoupler is 30 V; the maximum current is 8 mA.

PEL-3000E Dimensions
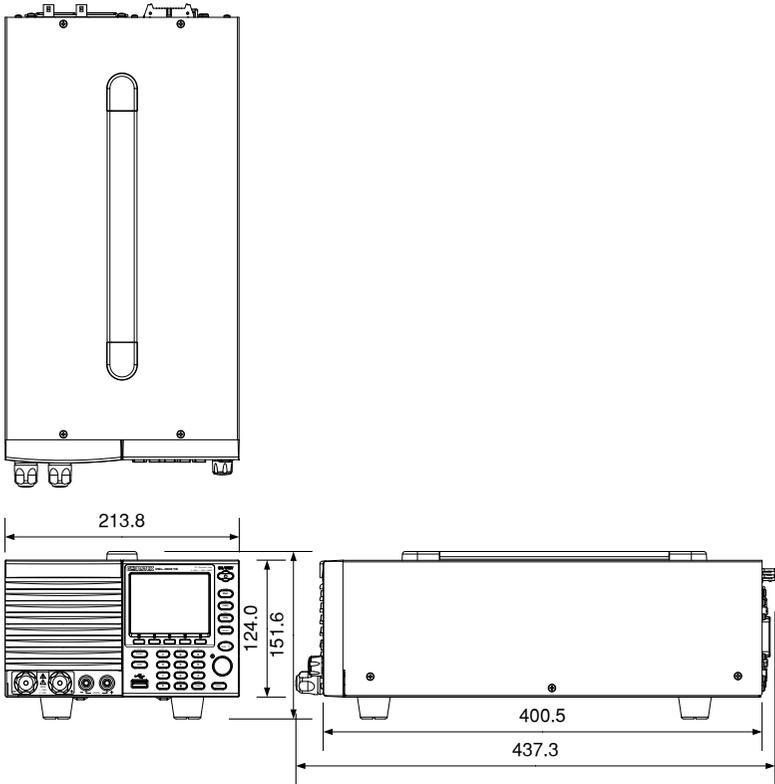
Declaration of Conformity

We

GOOD WILL INSTRUMENT CO., LTD.

declare that the below mentioned product

Type of Product: Programmable Electronic Load
Model Number: PEL-3000E

is herewith confirmed to comply with the requirements set out in the Council Directive on the Approximation of the Laws of the Member States relating to Electromagnetic Compatibility (2014/30/EU), Low Voltage Directive (2014/35/EU), WEEE (2012/19/EU) and RoHS (2011/65/EU). For the evaluation regarding the Electromagnetic Compatibility and Low Voltage Directive, the following standards were applied:
◎ EMC

EN 61326-1 EN 61326-2-1	Electrical equipment for measurement, control and laboratory use –– EMC requirements (2013)	
Conducted & Radiated Emission EN 55011: 2009+A1:2010 Class A	Electrical Fast Transients EN 61000-4-4: 2012	
Current Harmonics EN 61000-3-2: 2014	Surge Immunity EN 61000-4-5: 2006	
Voltage Fluctuations EN 61000-3-3: 2013	Conducted Susceptibility EN 61000-4-6: 2014	
Electrostatic Discharge EN 61000-4-2: 2009	Power Frequency Magnetic Field EN 61000-4-8: 2010	
Radiated Immunity EN 61000-4-3: 2006+A1:2008+A2:2010	Voltage Dip/ Interruption EN 61000-4-11: 2004	

Low Voltage Equipment Directive 2014/35/EU	
Safety Requirements	EN 61010-1: 2010 EN 61010-2-030: 2010

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